AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09	Number of pages: 1 / 6
Document Title: Product Technical Information Sheet		

Issue date: 18.05.15	Version: 3	Change date: 18.05.15	Authorized by: AP

PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	**TECHNICAL CONTACT DETAILS**
Thailand	NAME: Chinnawut Sukuan POSITION: Category Technical Manager TEL: +66(0) 26700640 To 7 Ext. 105 FAX: +66(0) 26700649 EMAIL: Chinnawut.s@abworldfoods.com

EMERGENCY CONTACT:

NAME: Customer Services POSITION: Customer Services

TEL: +44 (0)1942 267090 EMAIL: Customer.Service@abworldfoods.com

PRODUCT DETAILS	
Product Code	440517
Product Name	Sweet Chilli Sauce
Brand	Blue Dragon
Net Quantity	190 g
Barcode	5010338404017
Units per Case	12 bottles
Outer Barcode	05015612402017

LABEL DETAILS	
Mandatory Name	Sweet Chilli Sauce

Ingredients List (as stated on-pack)

INGREDIENTS:

Water, Red Chillies (20%), Sugar, Glucose-Fructose Syrup, Ground Garlic (6%), Pickled Garlic (5%) [Garlic, Water, Salt, Acid (Acetic Acid)], Modified Tapioca starch, Acid (Acetic Acid), Salt.

ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	**MAY CONTAIN YES/NO**	**SOURCE**
Milk & Milk Derivatives (including Lactose)	NO	NO	
Egg & Egg Derivatives	NO	NO	
Gluten-containing Cereals & Derivatives	NO	NO	
Soya & Soya Derivatives	NO	NO	
Mustard & Mustard Derivatives	NO	NO	
Celery/Celeriac & Celery/Celeriac Derivatives	NO	NO	
Fish & Fish Derivatives	NO	NO	
Crustaceans & Crustacean Derivatives	NO	NO	
Molluscs & their Derivatives	NO	NO	
Lupin & Lupin Derivatives	NO	NO	
Sesame Seeds & Sesame Seed Derivatives	NO	YES	Sesame seeds
Sulphur Dioxide & Sulphites (≥10ppm)	NO	NO	
Peanuts & Peanut Derivatives	NO	YES	Peanuts
Nuts & Nut Derivatives (EU)*	NO	YES	Nuts
Tree Nuts & Tree Nut Derivatives (US FDA)**	NO	NO	
Aspartame / Aspartame-Acesulfame Salt	NO	NO	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	NO	NO	
Tomatoes & Tomato Derivatives	NO	NO	
Latex Contact Risk	NO		

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.
** "Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginko nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

LIFESTYLE (label claims)		
	YES/NO	**DETAILS**
Suitable for Vegetarians	YES	
Suitable for Vegans	YES	
Gluten Free	NO	
Certified as Halal	NO	
Certified as Kosher	NO	
Certified as Organic	NO	
Use of RSPO-certified palm oil	NO	
No Artificial Colours	YES	
No Artificial Flavourings	NO	
No Artificial Preservatives	YES	

CONTAMINANTS		
	YES/NO	**DETAILS**
Free from Irradiation/Irradiated Ingredients	YES	
Free from Genetically Modified Ingredients	YES	

NUTRITION DATA		
Typical Values	Per 100ml (delete as appropriate)	Per Serving Serving Size: Servings per Pack:
Energy (kJ) / (kcal)	975kJ/230 kcal	
Fat:	0.7 g	
of which saturates	<0.1 g	
of which mono-unsaturates	-	
of which polyunsaturates	-	
of which trans- fats	-	
Carbohydrate:	55.1 g	
of which sugars	54.7 g	
of which starch	-	
Fibre (AOAC)	1.6 g	
Protein	0.6 g	
Salt	4.3 g	
Sodium	-	
Calories from Fat	-	
Cholesterol	-	
Vitamin A	-	
Vitamin C	-	
Calcium	-	
Iron	-	

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)		
	YES/NO	**DETAILS**
Low Fat	NO	
Reduced Fat	NO	
Reduced Energy	NO	
Reduced Sugar	NO	

Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	**DESCRIPTION**
Colour	Clear with light reddish
Odour/Smell	Smell of garlic and chilli
Appearance	Sticky sauce with crushed red chilli and garlic
Flavour	Sweet/sour and a little spicy

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	**METHOD**	**FREQUENCY**	**STANDARDS**
pH	AOAC(2005) 981.12	Every Batch	3.0 - 4.0
Acidity	AOAC(2005) 942.15	Every Batch	0.9 - 1.2%
Brix	Hand Refractometer	Every Batch	55.0 - 62.0
Salt	AOAC(2005) 971.27	Every Batch	2.5 - 3.5%
Viscosity	Brook filed	Every Batch	3,500 – 5,500
Specific gravity	Weight balance	Every Batch	1.25 - 1.30
Aflatoxin B1, B2, G1 & G2	By External laboratory	Every year	<20 µg/kg

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	**Unit of Measure**	**Standard/Accept**	**Maximum/Reject**	**Frequency**
TVC	cfu/g	$< 10^3$	$> 10^3$	Every Batch
Coliforms	cfu/g	< 3	> 3	Every batch
E. coli	cfu/g	Not Detected	Detected	Every Batch
Staphylococcus aureus	Per 0.1 g	Not Detected	Detected	Every year
Salmonella spp.	Per 25 g	Not Detected	Detected	Every year
Yeasts	cfu/g	< 10	> 10	Every Batch
Moulds	cfu/g	< 10	> 10	Every Batch
Bacillus cereus	cfu/g	< 10	> 10	Every year
C. Perfringens	cfu/g	< 10	> 10	Every year

FOREIGN BODY CONTROL		
METAL DETECTION	**TEST PIECE SIZE**	**FREQUENCY**
Ferrous	Ø1.5	Every Batch
Non ferrous	Ø3.0	Every Batch
Stainless Steel	Ø2.5	Every Batch
	USED?	**DETAILS**
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	NO	
SIEVE / FILTRATION	YES	80 mesh for filter starch solution
MAGNETS	Yes	Magnetic filter in the pipe before pump to Storage tank
OTHER SYSTEMS	NO	

PRODUCT STORAGE		
Total Shelf Life	24 Months	
Recommended Unopened Storage Conditions	Store in a cool, dry place.	
Durability Date (Type) (Location)	Type Ink Code	Location See neck of bottle
Example of Lot Marking Format for Traceability & Location	Best Before End: MM.YYYY SSS XXXY ABC SSS = Supplier name code (Fixed for supplier code) XXX = Julian Date (001, 002, 003,…,366) eg. 001 is 1st January, 002 is 2nd January…032 is 1st February… Y = Last digit of the production year eg. 1 is from 2011, 2 is from 2012, 3 is from 2013… ABC = Internal factory batch code for traceability.	
Shelf Life Once Opened	12 Weeks	
Recommended Opened Storage Conditions	Refrigerate after opening and consume within 12 weeks.	

Packaging Details

PRIMARY PACKAGING DETAILS	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	PET bottle	Plastic cap	Label	
Material	PET	LDPE	Paper	
Recyclable?	Yes	Yes		

SECONDARY PACKAGING DETAILS	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Kraft tray	Paper label	Sticker barcode	
Material	Corrugated board laminate	Paper	Sticker paper	
Recyclable?	Yes	Yes		

TERTIARY PACKAGING DETAILS	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging				
Material				
Recyclable?				

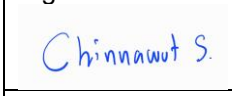
PALLETISATION DETAILS	
Cases per Pallet Layer	N/A
Layers per Pallet	N/A
Pallet Dimensions (W x D) (m)	N/A
Overall Pallet Height (m)	N/A
Gross Weight of Pallet (kg)	N/A

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	Yes, Grade B+
IFS Standard	-
HACCP	Yes
RSPO	-
Other (e.g. ISO)	GMP, FSSC22000

Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.
The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

Specification agreement	
Customer agreement :	Print name:
	Sign :
	Date:
ABWF Technical agreement:	Print name: Chinnawut Sukuan
	Sign: 
	Date: 10th February 2026

Document created by:	Chinnawut Sukuan
Document date:	10th February 2026

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.