

GENERAL INFORMATION 24/09/2018

PRODUCT FULL NAME

Standard Sliced Green Hojiblanca Olives in tin plate can

| PRODUCT DETAILS | | | | | | | |
|--------------------------|-------------------------------------|--|------------------|--|--|--|--|
| Property | Description | | | | | | |
| Olive variety | Hojiblanca | | 0000 | | | | |
| Colour | Green | | 17500000 | | | | |
| Туре | Sliced | | - Sonto | | | | |
| Quality | Standard | | 100000 | | | | |
| Composition | Olives, water, salt and citric acid | | | | | | |
| Drained / Net weight (g) | 1.560 3.000 | | | | | | |
| Package / Dimensions | 3100 ml tin plate can | | 153,5 x 178,3 mm | | | | |
| Weight tolerances (g) | T1 = 1537 | | Drained Weight* | | | | |
| weight tolerances (g) | T2 = 1513 | | | | | | |

* A maximum of up to 2,5% of the packages is ensured to be below T1 value.

| CHARACTERISTICS | |
|-------------------------------------|---|
| Property | Description |
| Organoleptic properties | <i>Typical taste and smell free from strange odours or flavours.</i> |
| Intention of use | Suitable for people without age limitations, for direct consumption or inclusion in culinary preparations. In case of allergies, see ingredient and allergen declarations. |
| Production process | Olives are harvested not in their total ripeness and lose their bitterness by alkaline treatment. After this, they undergo a natural lactic fermentation. |
| GMO & Irradiation | All the olives supplied, and additives used, have not suffered any genetic manipulation nor irradiation. |
| Chemicals | No chemicals are used for product preservation. |
| Preservation method | Pasteurised product with Pu > 15 (10' at 85 ℃), sterile, free of pathogens and their toxins or any other source of contamination. |
| Vacuum | > 4 cm Hg |
| Storage & transport requirements | To be kept in a dry cool place away of day light, between 20-25°C of temperature and 40-55% of RH. Avoid sudden changes of temperature. |
| Shelf life | 36 months from date of production. |
| Open shelf life | 15 days from opening. Refrigerate from 1 to 5 ºC. Keep the olives in the brine. |

| CUSTOMER | BRAND |
|----------|-----------|
| ADFONG | COOPOLIVA |

| SUPPLIER DATA | | | | | |
|---------------|--|---|--|--|--|
| Property | Description | | | | |
| Name | AGRO SEVILLA ACEITUNAS S.C.A. | | | | |
| Health Mark | ES - 21.0000717/SE - CE | | | | |
| Work Centre | Head Office | Production Plant | | | |
| Address | Av. de la Innovación s/n Ed. Rentasevilla, 8 th floor 41020 Sevilla (SPAIN) | Paseo Castel Madama s/n 41590 La Roda de Andalucía, Sevilla (SPAIN) | | | |
| Contact | Sian Enticott | Jose Miguel Vargas | | | |
| Position | Area Manager | Quality Manager | | | |
| E-mail | senticott@agrosevilla.com | jmvargas@agrosevilla.com | | | |
| Telephone | +34 902 251 400 | +34 954 016 045 | | | |
| Fax | +34 954 251 071 | +34 954 016 355 | | | |

| | INGREDIENT DECLARATIO | N | |
|---|-----------------------|--------|---------------------------|
| | Ingredient | % | Function |
| | Olives | 52,00 | |
| | Water | 45,29 | |
| | Salt | 2,53 | |
| | Citric Acid | 0,18 | Acidity Regulator (E-330) |
| | | | |
| > | | | |
| | TOTAL | 100,00 | |
| | | | |
| 1 | | | |
| | | | |
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| PHYSICAL PARAMETERS* | | | | | | | |
|------------------------------|-----------|-----------|--|--|--|--|--|
| Defect | % | Frequency | | | | | |
| Broken Slices | ≤ 20 | 10.000 kg | | | | | |
| Harmless extraneous material | 1 / kg | 10.000 kg | | | | | |
| Pits and/or pit fragments | 1 / 300 g | 10.000 kg | | | | | |
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CHEMICAL PARAMETERS Parameter Minimum Method Maximum Frequency Ph 4,0 pH-meter -Each Measured with Salt (%) 4,0 6,0 AgNO3 10.000 Kg Measured with Acidity (% lactic acid) 0,40 0,60 NaOH Lead (ppm) 0,10 -Cadmium (ppm) ICP-MS Monthly 0,05 -Tin (ppm) 200 -Annual external analysis against near to 200 compounds. For internal purchases whithin the Group Pesticides . . .

| - | 10% of the crop is randomly tested, while for externa |
|---|---|
| | ones up to 100% is sampled and tested. |

| Micro-organism | cfu/g | Method | Frequency | |
|------------------------|-----------|---------------------------------|-----------|--|
| Listeria monocytogenes | Abs. 25 g | Culture in specific environment | Weekly | |
| Mould < 10 | | Culture in specific environment | Weekly | |
| Yeast < 10 | | Culture in specific environment | Weekly | |
| | | | | |

| *According to International Olive Council trade standard applying to table olives RES-2/91-IV/04. and | l World |
|---|---------|
| Healh Organisation food standard CODEX STAN 66-1981. | |

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*Maximum values at best before date.







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| ALLERGEN DECLARATION | | | | | | | |
|-------------------------------|------------|-----------|----------|-------------------------------------|------------|-----------|----------|
| Allergen | In product | Same line | Facility | Allergen | In product | Same line | Facility |
| Tree nuts and their products | NO | NO | YES** | Lactose | NO | NO | YES** |
| Honey and bee products | NO | NO | NO | Cow's milk protein | NO | NO | YES** |
| Gluten | NO | NO | NO | Shellfish & crustaceans | NO | NO | NO |
| Egg and egg products | NO | NO | NO | Soya oil | NO | NO | NO |
| Fish | NO | NO | YES | Nut oil | NO | NO | NO |
| Soya beans and their products | NO | NO | NO | Peanut oil | NO | NO | NO |
| Nut | NO | NO | NO | Sesame oil | NO | NO | NO |
| Peanut | NO | NO | NO | Glutamate* | NO | NO | YES |
| Sesame | NO | NO | NO | Benzoic acid + parabens (E210-E227) | NO | NO | NO |
| Wheat | NO | NO | NO | Azo dyes | NO | NO | NO |
| Rye | NO | NO | NO | Tartrazine (E102) | NO | NO | NO |
| Beef | NO | NO | NO | Cinnamon | NO | NO | NO |
| Pork | NO | NO | NO | Vanillin | NO | NO | NO |
| Chicken | NO | NO | NO | Coriander | NO | NO | NO |
| Maize | NO | NO | NO | Celery | NO | NO | NO |
| Сосоа | NO | NO | NO | Umbelliferae | NO | NO | NO |
| Yeast | NO | NO | NO | Lupin | NO | NO | NO |
| Legumes & pulses | NO | NO | NO | Molluscs | NO | NO | NO |
| Sunflower seed | NO | NO | NO | Sulphite | NO | NO | NO |
| Poppy seed | NO | NO | NO | Mustard | NO | NO | NO |

*Glutamate is not an allergen, but it is possible that some asthmatic people could have an special sensibility to it. **Allergens not handled directly. They come already packed to be labelled, so they do not pose a risk.

| NUTRITIONAL INFORMATION* (100 g DRAINED WEIGHT) | | | | | | | |
|---|-----------|-------|---------------------------------|-----------|-------------|-------|--|
| Nutrient | Per 100 g | % DRI | Nutrient | Per 100 g | Per serving | % DRI | |
| Calories (kJ) | 531 | 6 | Vitamin A as retinol (µg) | 57,00 | | 7 | |
| Calories (kcal) | 129 | 6 | Vitamin E as tocopherol (mg) | 4,00 | | 33 | |
| Total fat (g) | 13,00 | 20 | Vitamin C as ascorbic acid (mg) | 0,00 | | 0 | |
| Saturated fat (g) | 2,00 | 10 | Calcium (mg) | 83,00 | | 10 | |
| Mono-unsaturated fat (g) | 9,00 | Y JL | Phosphorous (mg) | 7,00 | | 1 | |
| Poly-unsaturated fat (g) | 0,80 | - | Iron (mg) | 0,50 | | 3 | |
| Trans fat (g) | 0,10 | - | Magnesium (mg) | 15,00 | | 4 | |
| Cholesterol (mg) | 0,22 | 0 | Zinc (mg) | 0,30 | | 3 | |
| Total carbohydrates (g) | 0,00 | 0 | Potassium (mg) | 46,50 | | 2 | |
| Sugars (g) | 0,00 | 0 | Copper (mg) | 0,20 | | 20 | |
| Organic Acids (g) | 0,50 | - | Manganese (mg) | 0,10 | | 5 | |
| Dietary Fiber (g) | 3,20 | 12 | Chrome (µg) | 30,00 | | 85 | |
| Proteins (g) | 0,80 | 0 | Moisture (g) | 76,70 | | | |
| Sodium (g) | 2,00 | 83 | Ash (g) | 4,10 | | | |
| Salt (g) | 5,00 | 83 | | | | | |

*Data obtained from ASEMESA (Spanish Exporters and Manufacturers of Table Olives Association)

COMMENTS

| LOT & CODE IDENTIFICATION | | |
|---------------------------|---|--|
| L - &&&& / 0000 | | |
| | - Letter L stands for lot and 3 first letters stands for production day | |
| L - &&&& / | in Julian Calendar (A=1, B=2,, I=9, J=0). | |

| APPROVAL | | | |
|---------------------|--------------------|--|--|
| Producer Conformity | Customer Agreement | | |
| Jose Miguel Vargas | Name | | |
| OA MANAGER | Position | | |



Standard Sliced Green Hojiblanca Olives in tin plate can

www.agrosevilla.com - Page 2 / 3



PROCESS FLOWCHART 24/09/2018



Standard Sliced Green Hojiblanca Olives in tin plate can

www.agrosevilla.com - Page 3 / 3