AB WORLD FOODS

Location: ABWF Asia	Document No: TTechQS001-F09		Number of pages: 1/7	
Document Title: Product Technical Information Sheet				
Issue date: 18.05.15	Version: 3	on: 3 Change date:		Authorized by: AP

PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS		
Product of the UK	NAME: Becky Page		
	POSITION: Technical (bought in finished goods)		
	TEL: +44(0)1732 224299		
	FAX: +44(0)1732 848674		
	EMAIL: becky.page@abworldfoods.com		
EMERGENCY CONTACT:			
NAME: Customer Services	POSITION: Customer Service		
TEL: +4(0)1942 267090	EMAIL: Customer.Service@abworldfoods.com		

PRODUCT DETAILS	
Product Code	AGF766EP
Product Name	2 large G&C naans
Brand	Patak's
Net Quantity	280 g
Barcode	5011308306744
Units per Case	6
Outer Barcode	05011308305433

LABEL DETAILS	
Mandatory Name	2 large Garlic & Coriander naans
Ingredients List (as sta	ted on-pack)

INGREDIENTS: Flour [Wheat Flour, Calcium, Iron, Niacin, Thiamin], Water, Yogurt (Milk), Rapeseed Oil, Garlic Purée (1.3%) [Rehydrated Garlic, Salt, Acidity Regulator (Citric Acid)], Sugar, Yeast, Salt, Bread Improver [Flour Treatment Agent (Calcium Sulphate), Wheat Flour, Soya Flour, Emulsifier (E472e), Antioxidant (Ascorbic Acid)], Kalonji Seeds, Raising Agents (Diphosphates, Sodium Carbonates), Preservatives (Calcium Propionate, Potassium Sorbate), Acid (Citric Acid) Dried Coriander Leaf (0.1%).

AB WORLD FOODS

Location: ABWF Asia	Document No: TTeo	Document No: TTechQS001-F09		Number of pages: 2 / 7	
Document Title: Product Technical Information Sheet					
Issue date: 18.05.15	Version: 3	Change date: 18.05.15		Authorized by: AP	

	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	YES	-	Yoghurt
Egg & Egg Derivatives	NO	NO	
Gluten-containing Cereals & Derivatives	YES	-	Wheat flour
Soya & Soya Derivatives	YES	-	Soya Flour
Mustard & Mustard Derivatives	NO	NO	
Celery/Celeriac & Celery/Celeriac Derivatives	NO	NO	
Fish & Fish Derivatives	NO	NO	
Crustaceans & Crustacean Derivatives	NO	NO	
Molluscs & their Derivatives	NO	NO	
Lupin & Lupin Derivatives	NO	NO	
Sesame Seeds & Sesame Seed Derivatives	NO	YES	Used on site
Sulphur Dioxide & Sulphites (≥10ppm)	NO	NO	
Peanuts & Peanut Derivatives	NO	YES	(ABWF Requirements)
Nuts & Nut Derivatives (EU)*	NO	NO	(ABWF Requirements)
Tree Nuts & Tree Nut Derivatives (US FDA)**	NO	YES	
Aspartame / Aspartame-Acesulfame Salt	NO	NO	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	NO	NO	
Tomatoes & Tomato Derivatives	NO	NO	
Latex Contact Risk	NO		

^{* &}quot;Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.

^{** &}quot;Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginko nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

LIFESTYLE (label claims)				
	YES/NO	DETAILS		
Suitable for Vegetarians	YES			
Suitable for Vegans	NO			
Gluten Free	NO			
Certified as Halal	NO			
Certified as Kosher	NO			
Certified as Organic	NO			
Use of RSPO-certified palm oil	NO			
No Artificial Colours	NO			
No Artificial Flavourings	NO			
No Artificial Preservatives	NO			

Location: ABWF Asia	Document No: TTechQS001-F09		Number of pages: 3 / 7	
Document Title: Product Technical Information Sheet				
Issue date: 18.05.15	Version: 3	on: 3 Change date: 18.05.15		Authorized by: AP

CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	YES	
Free from Genetically Modified Ingredients	YES	

NUTRITION DATA			
Typical Values	Per 100g	Per Serving Serving Size: Servings per Pack:	
Energy (kJ) / (kcal)	1201 kJ / 285 kcal	9 1	
Fat:	7.9 g		
of which saturates	0.8 g		
of which mono-unsaturates			
of which polyunsaturates			
of which trans- fats			
Carbohydrate:	45.6 g		
of which sugars	4.2 g		
of which starch			
Fibre (AOAC)	5.5 g		
Protein	7.8 g		
Salt	1.0 g		
Sodium			
Calories from Fat			
Cholesterol			
Vitamin A			
Vitamin C			
Calcium			
Iron			

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)			
	YES/NO	DETAILS	
Low Fat	NO		
Reduced Fat	NO		
Reduced Energy	NO		
Reduced Sugar	NO		

AB WORLD FOODS

Location: ABWF Asia	Document No: TTed	Document No: TTechQS001-F09		ges: 4/7
Document Title: Product Technical Information Sheet				
Issue date: 18.05.15	Version: 3	rsion: 3 Change date: 1		Authorized by: AP

Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	DESCRIPTION
Colour	Light brown bread with darker oven marks and blisters
Texture	Tearable medium texture with a light aerated inner - soft and moist
Heat Level	n/a
Flavour	fresh bread taste with hints of onion(from the seeds) garlic and coriander.

CHEMICAL STANDARDS (complete only as appropriate)				
TEST	METHOD	FREQUENCY	STANDARDS	
рН				
Acidity				
Salt	External laboratory	Annually	0.870%	
Moisture	External laboratory	Annually	31.7%	
Viscosity				
Brix				

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
TVC				
Enterobacteriaceae	Cfu/g	<100	>1000	Annually
E. coli	Cfu/g	<10	>100	Annually
Staphylococcus aureus	Cfu/g	<20	>100	Annually
Salmonella spp.	Cfu/g	Absent	Present	Annually
Yeasts	Cfu/g	<100	>1 x 10^3	Annually
Moulds	Cfu/g	<100	>1 x 10^3	Annually
Bacillus cereus	Cfu/g	<20	>1 x 10^3	Annually
Clostridium perfringens				

FOREIGN BODY CONTROL				
METAL DETECTION	TEST PIECE SIZE	FREQUENCY		
Ferrous	2.0mm	hourly		
Non ferrous	3.0mm			
Stainless Steel	3.0mm			
	USED?	DETAILS		
X-RAY DETECTION SYSTEM	NO			
OPTICAL DETECTION SYSTEM	NO			

Location: ABWF Asia	Document No: TTed	chQS001-F09	Number of pag	ges: 5 / 7
Document Title: Product Technical Information Sheet				
Issue date: 18.05.15	Version: 3	Change date: 1	18.05.15	Authorized by: AP

SIEVE / FILTRATION	YES	3000 Micron
MAGNETS	NO	
OTHER SYSTEMS	NO	

Location: ABWF Asia	Document No: TTed	chQS001-F09	Number of pag	ges: 6/7
Document Title: Product Technical Information Sheet				
Issue date: 18.05.15	Version: 3	Change date: 1	.8.05.15	Authorized by: AP

PRODUCT STORAGE			
Total Shelf Life	6 months		
Recommended Unopened Storage Conditions	Store in a cool dry place		
Durability Date	Туре	Location	
(Type) (Location)	Best Before	Front of pack	
Example of Lot Marking Format for Traceability	DD/MM/YY and time		
& Location			
Shelf Life Once Opened	2 days		
Recommended Opened Storage Conditions	Place in an airtight container		

Packaging Details

PRIMARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Base web	Top web		
Material	RPET/PET	RPET/PET		
Recyclable?	No	No		

SECONDARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Вох			
Material	Cardboard			
Recyclable?	Yes			

TERTIARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Pallet	Shrink-wrap		
Material	Wood	Plastic		
Recyclable?	Yes	No		

PALLETISATION DETAILS	
Cases per Pallet Layer	19
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	0.8m x 1.2m
Overall Pallet Height (m)	1.7m
Gross Weight of Pallet (kg)	250.72kg

Location: ABWF Asia	Document No: TTechQS001-F09		Number of pages: 7 / 7			
Document Title: Product Technical Information Sheet						
Issue date: 18.05.15	Version: 3	Change date: 18.05.15 Authorized		Authorized by: AP		

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)		
BRC Global Food Safety Standard	Yes Grade A		
IFS Standard	Yes		
HACCP	No		
RSPO	No		
Other (e.g. ISO)	No		

Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

Specification agreement	
Customer agreement :	Print name:
	Sign:
	Date:
ABWF Technical agreement:	Print name: Becky Page
	Sign: B. Page
	Date: 06.02.2017

Document created by:	Becky Page
Document date:	06.02.2017

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.