

Spinach & Feta Cheese Strudel

1 General information

Article number	13751
Designation in accordance with food stuff laws FIC	Butter flaky pastry with spinach and feta, sprinkled with cheese, pre-proved dough piece, deepfrozen
Country of production	Germany
Address of the distributor	ARYZTA Food Solutions GmbH, Konrad-Goldmann-Straße 5b, 79100 Freiburg

New specification

Replacement for specification of: 25.11.2021

2 Label - Logo

Target group



3 Product description

3.1 Convenience grade, physical features of deep-frozen or finished product

Conv	venience grade				
	 RD Product (raw dough/unproved) PP Product (pre-proved) PB Product (pre-baked) TS Product (ready baked) 				
×					
	Other		Contraction of the second seco		
			Serving suggestion		
Brief	product description	Longish butter flaky pastry with spinach and feta cheese, decorated with cheese, cuts on the surface, pre-proved dough piece, deep-frozen; 50 pieces, each 125g			
Inter	nded use	Convenience product to bake			

Adults and children without any restriction

Product specification



Physical features	Product description (RD, PP, PB)			
Appearancy / colour	Ivory coloured, rectangular butter flaky pastry, cuts on the surface, visible filling, decorated with cheese			
Smell	Typical, of fresh dough, of spinach and feta cheese, without any off-odour			
Foreign bodies	None			
Physical features	Description - product prepared according to baking instructions (TS)			
Appearance / consistency	Golden yellow until brown baked airy butter flaky pastry, inside sticky green filling, slices on the surface, decorated with cheese			
Smell	Typical, of spinach, feta cheese and spices, slightly of yeast, without any off-odour			
Taste	Typical, of fresh butter taste, hearty spicy filling, without any off-taste			
Foreign bodies	None			

There is an existing test schedule for the monitoring of these values:

🗖 No

X Yes

3.2 Sales argument / advertising slogan

3.3 Packaging data and dimensions

Cartons per pallet:	56
Layers per pallet:	7
Carton per layer:	8
Pallet height incl. Euro-pallet [mm]:	1767
Total gross weight of pallet [kg]:	approx. 406
External dimensions L x W x H [mm]:	395 x 299 x 231
Weight [g]:	490.0
Material:	Cardboard
Quantity per carton [each]:	50
Net weight of carton contents [g]:	6250
Dimensions [mm]:	680 x 450
Weight per inner bag [g]:	24.0
Material:	HDPE
Quantity of inner bags per carton:	2
Inner bag closed:	Yes
Closing:	heat-sealed
Individually wrapped?:	0
Carton + Inner bag + Additional Information [g]:	538
	Layers per pallet:Carton per layer:Pallet height incl. Euro-pallet [mm]:Total gross weight of pallet [kg]:External dimensions L x W x H [mm]:Weight [g]:Material:Quantity per carton [each]:Net weight of carton contents [g]:Dimensions [mm]:Weight per inner bag [g]:Material:Quantity of inner bags per carton:Inner bag closed:Closing:Individually wrapped?:

Product specification



Labelling elements according to the requirements of the German foodstuff information regulation (LMIV), pre-packed foodstuff regulations (FPVO) and the regulation of deep-frozen foodstuffs (TLMV):				
Carton:	 Product designation EAN 128 (4031072137512) Shelf life 	 Batch No. EC control No. Country of origin Others (if yes, what?): 		
Inner bag:	Article numberShelf lifeNone	 Batch No. Others (if yes, what?): production order number 		

3.4 Product handling

Transport and storage condition	ions:	-18°C			
		Don`t refreeze once defrosted!			
Shelf-life from production da	ite:	10 months			
(under correct storage condit	ons)				
Recommendation of shelf life	e of the ready baked product:	3 hours	xat 7°C		
		Remark:			
Type of Date:		At -18 ° C best before	e: dd.mm.yyyy		
Baking instruction	Thawing time	-			
	Steam	lot of 🗵 little	e 🗌 none		
	Baking time (in pre-heated oven)	Ca. 22-24 Min.			
	Pre-heating temperature	Fan-assisted	- Normal ovent70-190°C		
	Baking temperature	Fan-assisted	- Normal ove1h65-175°C		
	Slide	🗖 open	x closed		
		Remark: We reco after 10	mmend to open the slide minutes.		
	Miscellaneous	The baking time depe browning and the over			



4 Composition

4.1 List of ingredients (Information for declaration according to foodstuffs laws (FIC))

Ingredients	Partial components of mixed ingredients / additives and allergens / important remarks				
wheat flour					
water					
spinach					
butter					
feta	of goat and sheepmilk				
grated hard cheese					
onions					
yeast					
modified starch	acetylated distarch adipate (maize), acetylated distarch phosphate (potato)				
sugar					
salt					
cream powder					
wheat gluten					
whole milk powder					
extra virgin olive oil					
spices	contains celery				
wheat starch					
dextrose	maize				
pre-gelainised maize flour					
pre-gelatinised wheat flour					
wheat malt flour					
maltodextrin	n.a.				
yeast extract					
Palmöl RSPO-SG	RSPO-SG				
flour treatment agents	ascorbic acid, enzymes (amylases, hemicellulases)				
spice extract					
lactose					
fructose					
vegetable extracts	n.a.				



4.1.1 Further Ingredients

Ingredient	Contained Yes / No	If yes,		
Rennet	Yes 🗋 No	Microbial originAnimal origin		
Glutamates	Yes 🕱 No	Name: Quantity		
Gelatin	Yes 🗶 No	Source		
Flavour	🗶 Yes 🔲 No	Alcohol contained (e.g. as carrier) Yes No		
Cinnamon / coumarin	Yes 🗷 No	Country of origin Type of cinnamon: Quantity of cinnamon per piece: Quantity of coumarin per piece:		
Palm	🗷 Yes 🔲 No	Is it from a sustainable palm oil-production? Yes, method / certification: RSPO-SG (0,01%) No		
Nanotechnology	Are raw materials or components r	nade of nanotechnology used in the product?		
Animal-based carriers	Are there used animal-based carrie	rs (e.g. for flavourings)?		
Alcohol	Does the product contain alcohol of	or alcohol without obligation to declare?		
	Yes 🗷 No	If so, which percentage of vol.%?		

4.2 Additives and ancillary materials used

Class designation	Name	E-number	Status / biological source
flour treatment agent	ascorbic acid	E300	
flour treatment agent	enzymes (amylases, hemicellulases)	-	
modified starch	acetylated distarch adipate	E1422	maize
modified starch	acetylated distarch phosphate	E1414	potato

4.3 Declaration of ingredients (identical with the label)

Ingredients:

WHEAT flour, water, 13% spinach, 12% butter (MILK), 3% feta (MILK), 2% grated hard cheese (MILK), onions, yeast, modified starch, sugar, salt, cream powder (MILK), WHEAT GLUTEN, whole MILK powder, extra virgin olive oil, spices (contains CELERY), WHEAT starch, dextrose, pre-gelatinised maize flour, pre-gelatinised WHEAT flour, WHEAT malt flour, maltodextrin, yeast extract, palm oil, flour treatment agents (enzymes (amylases, hemicellulases), ascorbic acid), spices extract, LACTOSE, fructose, vegetable extracts. The product may contain traces of egg, nuts, sesame seeds, soya.



4.4 Declaration of additives and allergens subject to labelling requirements

(incl. allergens in seasoning mixtures and additives, and allergens possibly contained in the product unintentionally due to contamination).

Additives subject to labelling requirements in accordance with regulations for unpackaged foodstuffs:

Category (Product label designation)		ned in oduct	E-number
	Yes	No	
Colour		×	
Preservative		×	
Antioxidant		×	
Flavour enhancer		×	
Sulphur		×	
Blackened (Olives with a concentration of ferrous gluconate (E579) or ferrous lactate (E585) have to be labeled)		×	
Waxes (contained as surface treatment agent for fresh citrus fruits, melons, apples and pears (E901-E904, E912 or E914))		×	
Phosphate (only in meat products with additives E338-E341, E450-E452)		×	
Sweeteners		×	
Contains a source of phenylalanine		×	



Presence of ingredients with allergenic potential

Category	Subject to labelling req. in accodance with		Contained in the product 3			Type, exact designation (e.g. wheat flour, whole
Category	Alba List* 1	EU regulation*2	?	Yes	No	milk etc.)
Cow milk, milk and products thereof	Х	Х		×		butter, cream powder, feta, gratec hard cheese, lactose, whole milk powder
Lactose and products thereof	х	X		×		butter, cream powder, feta, gratec hard cheese, lactose, whole milk powder
Chicken's eggs, eggs and products thereof	х	х	×			May contain traces
Soya protein, soya beans, soya lecithin and products thereof	х	х	×			May contain traces
Gluten, cereals containing gluten (i.e. wheat, rye, barley, spelt, oat, kamut or hybrid strains of the above) and products thereof	х	x		×		pre-gelatinised wheat flour, whea flour, wheat gluten, wheat malt flour, wheat starch
Beef	Х				×	
Pork	Х				×	
Chicken	Х				×	
Fish and products thereof	Х	X			×	
Shellfish and crustaceans and products thereof	Х	x			×	
Molluscs and products thereof	x	x			×	
Maize	X			×		dextrose, modified starch, pre-gelatinised maize flour
Сосоа	Х				×	
Legumes	Х				×	
Nuts such as almonds, Queensland, hazelnuts, pecan, para, macadamia, cashew, walnuts, pistachio and products thereof	х	x	×			May contain traces
Peanuts and products thereof	х	х			×	
Sesame seeds and products thereof	x	x	×			May contain traces
Glutamate (E620 to E625)	Х				×	
Sulphur (E220 to E228), sulphur dioxide and sulphites with a content exceeding 10mg/kg or 10 ml/l and products thereof	х	x			X	
Coriander	Х				×	
Celery and products thereof	Х	Х		X		spices
Carrots	Х				×	
Lupine and products thereof	х	х			×	
Mustard and products thereof	Х	Х			×	
*1 - Version 2011						
*2 - Regulation 2003/89/EG, regulation	2006/142/EG a	nd regulation (EL	J) No. 116	59/2011		
 *3 - Please mark "?" if there is insufficie - Please mark "Yes" if the article co carry-over) - Please mark "No" if the article is free 	ntains the men	tioned substance	article co (as an in	ontains just ti gredient) or	races of the may conta	e pertinent substance. in the mentioned substance (thro

- Please mark "No" if the article is free from mentioned substance

Product specification



5 Quality assurance / HACCP

Is the product tested under a foreign	X Yes	🗆 No			
Is there an existing HACCP concept	🗴 Yes	🔲 No			
Is the production operation certified:	☐ ISO 9001	BRC	K IFS	Others: If so,	which?

6 Nutritional Information

In accordance with foodstuffs information regulation (LMIV) and German nutritional information regulations

Nutritional value	ues per acc. to co	onvienence grade	Nutritional values per a	cc. to TS product
*Energy:		1127 kJ	*Energy:	1264 kJ
*Energy:		269 kcal	*Energy:	302 kcal
*Fat:		13.2 g	*Fat:	14.8 g
of which	*saturates:	7.9 g	of which *saturates:	8.9 g
	mono-unsaturates:		mono-unsaturates	
	poly-unsaturates:		poly-unsaturates:	
*Carbohydrate	:	29.6 g	*Carbohydrate:	33.1 g
of which:	*sugars:	2.2 g	of which *sugars	2.5 g
	polyols:		polyols	
	starch:		starch	
Fibre:		2.0 g	Fibre:	2.2 g
*Protein:		7.0 g	*Protein:	7.8 g
*Salt:		1.1 g	*Salt:	1.3 g

*mandatory disclosures

	5			
×	Values have been calculated:	Basis: Nutritional information acc. to the materials	e specificati	on of the raw
	Values have been determinated by analysis:	Basis:		
	product vegetarian / ovo-lacto-vegetarian? gredients of animal origin except for milk, milk	components, eggs, egg components,	X Yes	🗆 No
	product ovo-vegetarian?		🗌 Yes	X No
Is the	gredients of animal origin except for eggs, egg of product lacto-vegetarian? gredients of animal origin except for milk, milk		Yes	X No
Is the	product vegan? gredients of animal origin	components, noney	☐ Yes	X No
Is the	product suitable for the following diets?			
Halal	- If so, please add the current certificate.		🗌 Yes	🗴 No
Koshe	r - If so, please add the current certificate.		🗌 Yes	🗴 No

Product specification



7 Traceability

The traceability of the product is ensured by means of the following designation / identification:					
X Article number	Shelf life date	Product code	×	Batch numb	er
The critical raw materials used can be identified by means of this Yes No designation / identification:					
The raw materials and p	backaging materials used are spec	ified	Yes	□No	□Partly
8 Product-Parame	ter				

8.1 Chemical and physical parameters

Generally the target values of the specification are minimum values for the average values (average value \geq target value). The designated tolerance values (upper limit value and lower limit value) refer to the single pieces and are valid for the complete scope of testing (piece < upper limit value resp. piece \geq lower limit value).

Parameter	Unit of measure	Target value	Upper limit value	Lower limit value
Weight per piece	g	125	not defined	121
Length	mm	165	180	150
Width	mm	55	60	50
Height	mm	27	30	24

Parameter	Unit of measure	Weight	Estimated baking loss
TS product weight after finishing according to baking instruction	g	Ca. 111*	Ca. 11%

*Guideline

This statement is depending on the initial value (legal tolerances) of the individual and technical feasibilities at the point in time of production.



8.2 Microbiological parameters of pastries

Parameter	Unit	pastries deepfrozen (dough: RD and PP)		
i di dificici	onit	target value	upper limit	
Aerobic mesophilic colony count	cfu/g	-	-	
Coagulase positive staphylococcus	cfu/g	100	1000	
presumed Bacillus Cereus	cfu/g	100	1000	
E. Coli	cfu/g	100	1000	
Mould	cfu/g	10000	-	
Salmonella	cfu/25g	-	n.n.	
Listeria monocytogenes	cfu / g	-	100	

n. d. = "not detectable"

The microbiological values conform to the LFGB or the guidelines of the DGHM: The micro-biological parameters are examined as required in the context of an inspection scheme:

×	Yes	No
×	Yes	Νo

9 Irradiation / Trans fatty acids

Has the end product been treated with ionising radiation?	□ Yes	× No
Does the end product contain additives that have been treated with ionising radiation?	□ Yes	× No
Does the product contain any artificial trans fatty acids?	Yes	🗴 No
If yes, does the product contain < 2g artificial trans fatty acids per 100g fat?	Yes Quantity	□ No

10 Confirmation

The supplier/manufacturer of the product hereby confirms that the delivered product (all raw materials and packing materials included) conforms to the EU regulation and to the requirements of German foodstuffs laws (laws, regulations, guidelines and rules) in their currant valid version.

The supplier/manufacturer confirms hereby that the delivered product does not contain or consist of genetically modified organisms (GMO) and that the product does not contain any ingredients made of GVO (according to regulation (EG) 1829/2003 and (EG) number 1830/2003). Accidental and technologically inevitable contaminations with genetically modified organisms up to a limit of 0.9% related to the respective ingredient are excluded. Appropriate confirmations provided by the suppliers are available.

Electronically generated document - valid without signature!

State: 12.05.2022