

Code: R30124	Page: 1 de 3
Initial Issue: 28/05/2013	Revision: 6
Date Revision: 23/01/2020	Validity: 2 years

PRODUCT SPECIFICATION

PRODUCT DESCRIPTION			
Item Code: R30124	Customer: INTERBRAND'S (United Kingdom) Declarations		
	Product Name: WESTERN CASA CALIFORNIA 500g	Product free of:	
Product Description:	Mature properly ripen hass avocados are blended with spices and additives to obtain an authentic Guacamole with a smooth texture and notes of jalapeño Pepper, garlic and onion. Particulates of red bell pepper and cilantro give this product a special visual attractive. Product must be handled under frozen conditions until its use.	 Allergens Ionization GMO's Pesticides 	
Ingredients: Hass avocado 94.36%, Sugar 1.20%, Red Bell Pepper 1%, Jalapeño Pepper 1%, Salt 0.90%, Onion 0.60%, Ascorbic Acid (E300) 0.30%, Xanthan Gum (E415) 0.30%, Citric Acid (E330) 0.15%, Garlic 0.12%, Dehydrated Cilantro 0.07%			
Product complies with FDA regulation 21CFR117. The register complies with the FDA Bioterrorism Act.			
Product complies with Law Food European Union (White paper).			
Product complies with the Mexican Official Norms for Foods NOM-251-SSA1-2009.			

MICROBIOLOGICAL STANDARDS				
MICROBIOLOGICAL	TEST METHOD	STANDARD	TOLERANCE	
Standard Plate Count	AOAC 990.12		≤10,000CFU/g	
Total Coliform	AOAC 991.14		≤1,000 CFU/g	
Yeast	AOAC 997.02		≤300 CFU/g	
Mold	AOAC 997.02		≤300 CFU/g	
Escherichia .coli	AOAC 991.14	Neg/10g		
S.aureus	AOAC 2003.11		<100 CFU/g	
Salmonella sp.	AOAC 989.13	Neg/25g		
Listeria sp.	AOAC 960701	Neg/25g		
Frequency – Every batch of 570 kg for all the above microbiological				

standards

	Viscosity	
	Color	
	Oil	
	Foreign matter	

CHEMICAL & PHYSICAL STANDARDS				
QUALITY FACTORS	METHOD	TARGET	TOLERANCE	
рН	AOAC 981.12	4.65	+/- 0.15	
% Salt	AOAC 937.09	1.25	+/- 0.10	
% Moisture	AOAC 985.14	72	+/- 8	
% Chunk	1/4" Screen	15-25 %	-	
Viscosity	AOAC 967.16	45,000	+/-15,000	
			cps	
Color	Visual	Green	-	
Oil		18	+/- 6	
Foreign matter	Vegetables	No more than 5 pieces		
	pieces	bigger than 10 mm in		
		samp	le of 454 g	

PHYSICAL FACTORS (ACTUAL PRODUCT)					
	FOREIGN MATERIAL			TOLERANCE	
*Metal, Filth, Wood	d, Glass, Rodent hair,	dead insects, glass etc.		Prohibited	
*Metal detection e	quipment calibration	required on an hourly b	asis.		
Ferrous (magnetic)				4.0 mm	
Non Ferrous (non n	Non Ferrous (non magnetic)			5.0 mm	
Stainless Steel (non	Stainless Steel (non magnetic)			5.0 mm	
DEFECTS	TYPE	TOLERANCES	METHOD	SHELF LIFE	
Discoloration	Browning	<u><</u> 5%	Visually	Frozen product -18°C (0°F)	2 years
Leakers	Bad seals	<u><</u> 5%	Visually/Water immersion	Refrigerated to 7°C (45°F) sealed	7 days
Skins in product	Skins of 5 mm	No more than 5 pieces per pound	Visually	Refrigerated to 7°C (45°F) Open	3 days



Code: R30124	Page: 2 de 3
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CODE DATE FORMAT

Last digit of the year | Julian calendar day | Time Y|DDD|##

0 265 C= Year 2020/265 day of the year/ C Batch

BEST BY CODE PRINTED IN OUTERCARTON:

DD/MM/YYYY Printed in English

	PACKAGING & TRAN
	PACKING MATERIAL
Inner packing	HDPE Tub and lid
Dimensions	N/A
Outer packing	Corrugated carton kraft
Case Dimensions:	Height:17cm Width:24cm Large: 35.5 cm
Count / Case	12x500 g

TRACEABILITY SYSTEM

We control the traceability using production code in every product individually (bag or tub), packed product (carton) that we produce and making a mock recall exercise annually.

SPORTATION			
	CASE PACK	SPECIFICATION	
	Net Case Weight:	6.0 kg	
	Gross Case Weight	6.27 kg	
	Pallet High:	2.02 m	
	Cases per Pallet:	132	
Cases per layer		12	
	Net Weight	792 kg	
_	Gross Weight	828 kg	
	Temperature Requirements	< than -18ºC (º0 F)	
	Liner/Case Description	Kraft (printed	
	Closure For Case &	No staples, metal ties,	
	Individual Unit:	nails or other metallic devices allowed.	

Nutrition Facts
Serving Size 100 g
Servings Per Container
Amount Pet Serving
Kcal Ž30 KJ 962.96
% Daily Value*
Total Fat 23 g 36 %
Saturated Fat 4 g 19 %
Trans Fat 0 g
Cholesterol 0 mg 0 % Salt 0.95 g 16 %
Total Carbohydrate 3 g 1 %
Fiber Diet 3 g 14 %
Sugar 0 g
Proteins 3 g
Vitamin A 0 %
Vitamin C 8 %
Calcium 8 %
Iron 6 %
*Percent Daily Values are based on a 2,000 kilocalorie diet. Your daily xalues may be higher of lower depending on your calorie needs. Calories: 2,000
Total Fat Less than 65g 80 g Saturated fat Less than 20g 25 g
Cholesterol Less than 300 mg 300 mg
Sodium Less than 2400 mg 2400 mg Total Carbohydrate 300 g 375 g
10181 Carton Human 2009 379



Code: R30124	Page: 3 de 3
Initial Issue: 28/05/2013	Revision: 6
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LABELING SYSTEM

Primary packing: Labelled in lid and tub as image or printed.

Secondary packing: Every case must have 1 label in frontal part to the case as image.

CONTAINER LABEL

OUTER CARTON LABEL











CHANGES DESCRIPTION

- 1. New artwork of label in lid changed by customer.
- 2. New artwork of label was included in plastic tub by customer.
- 3. Updated the foreign materials detection for Ferrous (magnetic) 4.0 mm, Non Ferrous (non magnetic) 5.0 mm, Stainless Steel (non magnetic) 5.0 mm
- 4. Updated product specification by date. 23/01/2020.

AUTHORIZATION

The supplier agrees to supply product that complies with all the details contained in this specification and with the current US FDA food legislation and it is understood that product may be rejected by **INTERBRAND'S** should product not comply with this specification on delivery.

The customer **INTERBRAND'S** is responsible for informing **AVO-KING S.A de C.V.** of any proposed changes to this specification. In other way, the company delimits itself of any responsibility. This specification is confidential and may not be divulged to a 3rd party without permission from **AVO-KING S.A de C.V.**

	SIGNATURE		SIGNATURE
On	On behalf of the Supplier		On behalf of Customer
NAME	AME Itzia Gonzalez		David Johnston
POSITION	Research and Development	Development POSITION CEO Intebrand	
SIGNATURE	Quel	SIGNATURE	
DATE	23/01/2020	DATE	