Spec No.:320 v5



PRODUCT SPECIFICATION

PRODUCT NAME	TEATIME CAKE SLICE SELECTION
PRODUCT CODE	TDEASS32060
PRODUCT DESCRIPTION	1 Victoria sandwich cake, 1 chocolate fudge cake, 1 lemon drizzle
	cake, 1 carrot cake, 1 red velvet cake.
PACK QUANTITY	1 x 60
PRODUCT STATE	FROZEN
SHELF LIFE ON DEFROST	5 DAYS
PRODUCT PACKAGING	DELIVERED IN SOLID FOOD GRADE CARDBOARD BOX
COUNTRY OF MANUFACTURE	UK

PRODUCTION SITE	TAVISTOCK INDUSTRIAL ESTATE, GORTON, MANCHESTER
SUPPLIER ADDRESS	DESTINY FOODS
	DESTINY HOUSE,
	PRESTON STREET,
	MANCHESTER,
	M18 8DB
CONTACT NUMBER	0844 856 0911

TEATIME CAKE SLICE SELECTION



Innovation in patisserie & fine foods		
INGREDIENTS	% AMOUNT PER 100g	COUNTRY OF ORIGIN
6" VICTORIA CAKE		
Victoria Sponge Base: (Plain Cake Mix (Sugar, Wheat Flour (Wheat Flour, Calcium Carbonate, Niacin, Iron, Thiamin), Rapeseed Oil, Raising Agents: E450i, E500; Modified Starch, Whey Powder (Milk), Wheat Protein, Emulsifiers: E481, E471, E475; Rice Starch, Potato Starch, Stabilisers: Carboxymethyl Cellulose, Guar Gum; Salt, Flavouring), Rapeseed Oil, Pasteurised Liquid Whole Hen Egg, Water)	69	France, Spain, Italy, Spain, Denmark, Poland, Ukraine, Russia, Austria, UK,
Cream Cheese Frosting (Sugar, Vegetable Oils (Palm, Rape), Water, Cream Cheese Powder (Milk): 7%, Humectant (Sorbitol Syrup), Citric Acid, Salt, Emulsifiers (E435, E471), Preservative (Potassium Sorbate), Natural Flavouring, Colour (Algal Carotenes))	18	UK
Raspberry Seedless Jam (Raspberry Puree, Glucose Syrup, Gelling Agent (Pectin E440), Acidity Regulators (Citric Acid E330, Trisodium Citrate E331c), Colour E163,	11	UK
Sugar Snow (Sugar, Wheat Starch, Non-Hydrogenated Palm Fat)	1	Indonesia, Malaysia, Papua New Guinea, Belgium, France
Vanilla Bean Paste (Pure Cane Sugar, Water, Vanilla Extract, Vanilla Bean Specks And Gum Tragacanth (A Vegetable-Based Thickener)	1	ТВС
6" Fudge Cake	1	
Fudge Cake Base (Fudge Cake Mix (Sugar, Wheat Flour (With Calcium, Iron, Niacin, Thiamine), Vegetable Oils (Rape), Fat Reduced Cocoa Powder: Whole Egg Powder, Raising Agents (Disodium Diphosphate E450i, Sodium Bicarbonate E500ii), Emulsifier (Polyglycerol Esters Of Fatty Acids E475), Salt, Stabiliser Xanthan Gum E415, Flavouring, Whey Solids (Milk)).	60	UK, Mozambique, Barbados, Belize, Cote d'Ivoire, Fiji, Guyana, Jamaica, Kenya, Madagascar, Malawi, Mauritius, Reunion and African Comoros, St Kitts Nevis, Surinam, Swaziland
Chocolate Fudge Icing (Sugar, Palm Oil, Water, Glucose Syrup, Fat Reduced Cocoa Powder, Humectant E420, Sweetened Condensed Milk , Emulsifiers (E475, E471, E473), Colour E172, Salt, Acid E334, Preservative E202)	20	Belgium
Chocolate Glossy Icing (Sugar, Water, Glucose Syrup, Non- Hydrogenated Coconut, Cocoa Powder, Humectant E420ii, Preservative E202, Citric Acid E330, Emulsifiers E471)	20	EU, Philippines, Indonesia, Ivory Coast, Ghana, Nigeria, Cameroon, China, Egypt, Russia, Ukraine, Belarus, India, West Coast, Mexico, El Salvador, Belize
6" Carrot Cake		
Classic Carrot Cake (Wheat Flour, Sugar, Vegetable Oil (Rape), Dextrose, Modified Starch (Maize), Raising Agents (E500,	45	UK



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E450, E341), Egg Yolk Powder, Dried Egg White, Salt, Spices,		
Molasses, Wheat Starch, Colour (E150a), Caramelised Sugar,		
Maltodextrins, Whey Solids (From Milk))		
Cream Cheese Frosting (Sugar, Vegetable Oil (Palm, Rape),		
Water, Cream Cheese Powder (Milk), Humectant Sorbitol,	21	UK
Citric Acid, Salt, Emulsifier E435, E471, Preservative Potassium		
Sorbate E202, Natural Flavouring, Colour Carotenes)		
Water	20	UK
Grated Carrots	8	UK
Walnuts	4	India, USA
Rapeseed Oil	2	UK
6" Lemon Drizzle Cake	e	
Satin Lemon Sponge Mix (Sugar, Wheat Flour (Wheat Flour,		
Calcium Carbonate, Iron, Niacin, Thiamine), Wheat Starch,		
Raising Agents (E450, E500, E501), Whey Powder (Milk),	44	UK, France, Belgium,
Emulsifiers (E471, E481), Rapeseed Oil, Modified Potato	44	Poland
Starch, Wheat Gluten, Natural Flavouring, Salt, Stabilisers		
(E466, E412), Colour (E100))		
Pasteurised Liquid Whole Egg	15	UK
Rapeseed Oil	13	TBC
Water	12	UK
Sugar	9	UK
Nibbed Sugar	3	EU
Lemon Zest	2	Spain
	2	Cyprus, Spain, South
Freshly Squeezed Lemon Juice		Africa, Uruguay,
		Argentina, Egypt
6" RED VELVET CAKE		
Red Velvet Cake Mix (Sugar, Wheat Flour, Vegetable Oil,		
Cocoa Powder (3.5%), Modified Starch, Milk, Proteins, Colour		
(Carmine (E120)), Raising agents (E450(i), E500(ii)), Emulsifiers	56	UK, France, Ukraine
(E477, E471, E481), Wheat Gluten, Flavouring); Water;		
Pasteurised Liquid Whole Hen Egg; Rapeseed Oil		
Cream Cheese Frosting (Sugar, Vegetable Oil (Palm,		
Rapeseed), Water, Cream Cheese Powder (Milk), Humectant	44	TBC
Sorbitol, Citric acid E330, Salt, Emulsifiers E435, E471,		
Preservative E202, Natural flavouring, Colour carotenes)		

DIETARY SUITABILITY OF PRODUCT:		
DIET TYPE	SUITABLE	COMMENTS
VEGETARIANS	NO	COLOUR E120
VEGANS	NO	MILK, EGG
COELIAC	NO	GLUTEN
KOSHER	NO	NOT CERTIFIED
HALAL	NO	NOT CERTIFIED

PRODUCT ALLERGEN INFORMATION:



ALLERGENS	IN PRODUCT	PRESENT IN FACTORY
PEANUTS	NO	YES
NUTS	YES (WALNUT)	YES
EGGS OR EGG PRODUCTS	YES	YES
MILK OR MILK PRODUCTS	YES	YES
SESAME SEEDS	NO	NO
CEREALS CONTAINING GLUTEN	YES (WHEAT)	YES
(WHEAT/ RYE/ BARLEY/ OATS/ SPELT/ KAMUT		
OR HYBRIDISED STRAINS)		
SOYA OR SOYA PRODUCTS	NO	YES
SULPHITES OR SULPHUR DIOXIDE >10mg	NO	YES
CELERY OR CELERY PRODUCTS	NO	NO
MUSTARD OR MUSTARD PRODUCTS	NO	NO
CRUSTACEANS	NO	NO
FISH OR FISH PRODUCTS	NO	NO
LUPIN	NO	NO
MOLLUSC	NO	NO

MICROBIOLOGICAL TARGET FOR PRODUCT:		
TEST	SATISFACTORY	UNSATISFACTORY
ACC	<104	≥ 10 ⁵
ENTERO	<10 ²	≥10⁴
E. COLI	<20	≥100
SALMONELLA	ND 25g	DETECTED
L. MONOCYTOGENES	ND 25g	DETECTED
C. PREFINGENS	<20	≥10⁴
B. CEREUS	<10 ³	≥10⁵
S. AUREUS	<20	≥100

NUTRITIONAL INFORMATION PER 100g		
6" VICTORIA CAKE		
ENERGY (Kcal)	421	
ENERGY(KJ)	1759	
PROTEIN (g)	5.4	
CARBOHYDRATES (g)	52.1	
OF WHICH SUGARS (g)	36.1	
DIETARY FIBRE (g)	0.8	
FAT (g)	21.4	
OF WHICH SATURATES (g)	4.2	
SALT (g)	0.8	
6" FUDGE CAKE		
ENERGY (Kcal)	347	
ENERGY(KJ)	1461	
PROTEIN (g)	3.7	
CARBOHYDRATES (g)	59.7	
OF WHICH SUGARS (g)	45.4	
DIETARY FIBRE (g)	2.2	



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FAT (g)	9.8		
OF WHICH SATURATES (g)	4.7		
SALT (g)	1.0		
6" CARF	ROT CAKE		
ENERGY (Kcal)	336		
ENERGY(KJ)	1412		
PROTEIN (g)	3.5		
CARBOHYDRATES (g)	49.1		
OF WHICH SUGARS (g)	32.5		
DIETARY FIBRE (g)	1.0		
FAT (g)	14.1		
OF WHICH SATURATES (g)	3.2		
SALT (g)	0.8		
6" LEMON DRIZZLE CAKE			
ENERGY (Kcal)	354		
ENERGY(KJ)	1486		
PROTEIN (g)	4.4		
CARBOHYDRATES (g)	49		
OF WHICH SUGARS (g)	29.3		
DIETARY FIBRE (g)	1.1		
FAT (g)	15.9		
OF WHICH SATURATES (g)	2.9		
SALT (g)	0.5		
6" RED	VELVET		
ENERGY (Kcal)	433		
ENERGY(KJ)	1806		
PROTEIN (g)	3		
CARBOHYDRATES (g)	53.1		
OF WHICH SUGARS (g)	39.4		
DIETARY FIBRE (g)	0.7		
FAT (g)	23.4		
OF WHICH SATURATES (g)	6.6		
SALT (g)	0.6		

STORAGE INFORMATION:	KEEP FROZEN. ONCE DEFROSTED, KEEP REFRIGERATED
	AND DO NOT REFREEZE.
SHELF LIFE OF PRODUCT:	
AMBIENT	N/A
CHILLED	5 DAYS
FROZEN	18 MONTHS FROM MANUFACTURE / MINIMUM
	FROM DELIVERY 3 MONTH.

PACKAGING DETAILS:		
Our production relies on volumetric processes and as such only gives indicative weights, either wet or		
dry weights – these are not be relied upon as validated.		
OUTER PACKAGING	FOOD GRADE CARDBOARD BOX- Widely Recycled	
OUTER DIMENSIONS (mm)	box: Length: 455/Width: 365 /Height: 95	

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INNER PACKAGING	Aluminium foil, boards
INNER DIMENSIONS (mm)	Aluminium foil: Diameter top: 164/ Diameter
	bottom: 145/ Height: 26;
	Board: diameter: 140
GROSS WEIGHT OF CASE	Product Net Weight: 360g + 360g +428g +340g
	+388g 1876g
	Packaging Weight for slab: 308g + 25g (5x5g)+ 75g
	(5x15g)
	GROSS WEIGHT FOR SLAB: 2284g
LABEL INFORMATION	LABEL STATES PRODUCT NAME, CUSTOMER ADDRESS,
	DELIVERY DATE, STORAGE INFORMATION,
	INGREDIENTS, ALLERGENS, SHELF LIFE, BEST BEFORE
	OR USE BY DATE.
PALLET DETAILS:	
NUMBER OF OUTER CASES PER LAYER	6
NUMBER OF LAYERS PER PALLET	16
NUMBER OF OUTER CASES PER PALLET	96

LABEL SAMPLE:



Number Ordered

Innovation in patisserie & fine foods
DESTINY HOUSE, MANCHESTER, M18 8DB

CUSTOMER ADDRESS: CUSTOMER POSTCODE:

DELIVERY DATE: e.g. SAT 25 DEC

Ingredients:

6" Victoria Cake Victoria Sponge Base (69%) (Sugar, Wheat Flour (Wheat Flour, Calcium Carbonate, Niacin, Iron, Thiamin), Rapeseed Oil, Raising Agents: E450i, E500; Modified Starch, Whey Powder (Milk), Wheat Protein, Emulsifiers: E481, E471, E475; Rice Starch, Potato Starch, Stabilisers: Carboxymethyl Cellulose, Guar Gum; Salt, Flavouring), Rapeseed Oil, Pasteurised Liquid Whole Hen Egg, Water; Cream Cheese Frosting (18%) (Sugar, Vegetable Oils (Palm, Rape), Water, Cream Cheese Powder (Milk): 7%, Humectant (Sorbitol Syrup), Citric Acid, Salt, Emulsifiers (E435, E471), Preservative (Potassium Sorbate), Natural Flavouring, Colour (Algal Carotenes)); Raspberry Seedless Jam (11%) (Raspberry Puree, Glucose Syrup, Gelling Agent (Pectin E440), Acidity Regulators (Citric Acid E330, Trisodium Citrate E331c), Colour E163; Sugar Snow (Sugar, Wheat Starch, Non-Hydrogenated Palm Fat); Vanilla Bean Paste (Pure Cane Sugar, Water, Pure Madagascar Bourbon Vanilla Extract, Vanilla Bean Specks And Gum Tragacanth (A Vegetable-Based Thickener). 6" Carrot Cake: Classic Carrot Cake (45%) (Wheat Flour, Sugar, Vegetable Oil (Rape), Dextrose, Modified Starch (Maize), Raising Agents (E500, E450, E341), Egg Yolk Powder, Dried Egg White, Salt, Spices, Molasses, Wheat Starch, Colour (E150a), Caramelised Sugar, Maltodextrins, Whey Solids (From Milk)), Cream Cheese Frosting (21%) (Sugar, Vegetable Oil (Palm, Rape), Water, Cream Cheese Powder (Milk), Humectant Sorbitol, Citric Acid, Salt, Emulsifier E435, E471, Preservative Potassium Sorbate E202, Natural Flavouring, Colour (Algal Carotenes)), Water, Grated Carrot (8%), Walnuts (4%), Rapeseed Oil. 6" Lemon Drizzle Cake: Satin Lemon Sponge Mix (44.5%)(Sugar, Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamine), Wheat Starch, Raising Agents (E450, E500, E501), Whey Powder (Milk), Emulsifiers (E471, E481), Rapeseed Oil, Modified Potato Starch, Wheat Gluten, Natural Flavouring, Salt, Stabilisers (E466, E412), Colour (E100)), Pasteurised Liquid

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Whole Egg, Rapeseed Oil, Water, Sugar (9%), Nibbed Sugar (3%), Lemon Zest (2%), Freshly Squeezed Lemon Juice (2%) 6" Red Velvet Cake: Red Velvet Cake Mix (56%) (Sugar, Wheat Flour, Vegetable Oil, Cocoa Powder (3.5%), Modified Starch, Milk, Proteins, Colour (Carmine (E120)), Raising Agents (E450(I), E500(Ii)), Emulsifiers (E477, E471, E481), Wheat Gluten, Flavouring); Water; Pasteurised Liquid Whole Hen Egg; Rapeseed Oil; Cream Cheese Frosting (44%) (Sugar, Vegetable Oil (Palm, Rapeseed), Water, Cream Cheese Powder (Milk), Humectant Sorbitol, Citric Acid E330, Salt, Emulsifiers E435, E471, Preservative E202, Natural Flavouring, Colour Carotenes) 6" Fudge Cake: Fudge Cake Base (60%) (Fudge Cake Mix (Sugar, Wheat Flour (With Calcium, Iron, Niacin, Thiamine), Vegetable Oils (Rape), Fat Reduced Cocoa Powder: Whole Egg Powder, Raising Agents (Disodium Diphosphate E450i, Sodium Bicarbonate E500ii), Emulsifier (Polyglycerol Esters Of Fatty Acids E475), Salt, Stabiliser Xanthan Gum E415, Flavouring, Whey Solids (Milk)); Chocolate Fudge Icing (20%) (Sugar, Palm Oil, Water, Glucose Syrup, Fat Reduced Cocoa Powder, Humectant E420, Sweetened Condensed Milk, Emulsifiers (E475, E471, E473), Colour E172, Salt, Acid E334, Preservative E202); Chocolate Glossy Icing (20%) (Sugar, Water, Glucose Syrup, Non-Hydrogenated Coconut, Cocoa Powder, Humectant E420ii, Preservative E202, Citric Acid E330, Emulsifiers E471).

Allergens: For allergens, please see ingredients in **bold**.

Produced in a factory that handles: Peanuts, Soya and Sulphites

Best Before:

STORAGE INFORMATION: KEEP FROZEN. ONCE DEFROSTED KEEP REFRIGERATED AND DO NOT REFREEZE.

Product Code:

PRODUCT SPECIFICATION APPROVAL PAGE

FOR OFFICIAL USE ONLY:

DESTINY FOODS		
Authorised by: Melanie Kirwan	Signature: <i>M.Kirwan</i>	
Job Title: Senior Specification Technologist	Date: 02/08/2021	
CUSTOMER		
Approved by:	Signature:	
Job Title:	Date:	

Version 2 Issue Date: 03.12.18. Created By: Katalin Kadar Approved By: S. Hamlin