

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 1 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		

## PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB WORLDS FOODS LTD KIRIANA HOUSE KIRIBATI WAY PRIESTNER WAY LEIGH LANCASHIRE WN2 5RS	NAME: Marta Baginska POSITION: Technical Admin TEL: 01942 265943/248 FAX: 01942 267070 EMAIL: Marta.baginska@abworldfoods.com
<b>EMERGENCY CONTACT:</b> NAME: Ms Laurette Glenwright TEL: (+44) 07522222371 POSITION: <b>Interim Site Technical Manager</b> EMAIL: <a href="mailto:Laurette.Glenwright@abworldfoods.com">Laurette.Glenwright@abworldfoods.com</a>	

PRODUCT DETAILS	
Product Code	DAB143
Product Name	Mild Curry Paste
Brand	Patak's
Net Quantity	2.3 Kg e (2.2L)
Barcode	5011308306508
Units per Case	2
Outer Barcode	05011308306348

LABEL DETAILS	
Mandatory Name	A unique blend of turmeric, tomato, coriander & ground spices.
Ingredients List (as stated on-pack)	
<b>INGREDIENTS:</b> <b>Ingredients:</b> Rapeseed Oil, Ground Spices [Coriander (10%), Paprika, Turmeric (3%), Cumin, Fenugreek, Spices, Ginger, Fennel, Cinnamon], Salt, Water, Concentrated Tomato Purée (4%), Maize Flour, <b>Mustard</b> Powder, Acids (Acetic Acid, Citric Acid, Lactic Acid), Sugar, Tamarind, Garlic Powder.	

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 2 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		

ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	NO		
Egg & Egg Derivatives	NO		
Gluten-containing Cereals & Derivatives	NO		
Soya & Soya Derivatives	NO		
Mustard & Mustard Derivatives	YES	N/A	Ground Yellow Mustard Powder
Celery/Celeriac & Celery/Celeriac Derivatives	NO		
Fish & Fish Derivatives	NO		
Crustaceans & Crustacean Derivatives	NO		
Molluscs & their Derivatives	NO		
Lupin & Lupin Derivatives	NO		
Sesame Seeds & Sesame Seed Derivatives	NO		
Sulphur Dioxide & Sulphites (≥10ppm)	NO		
Peanuts & Peanut Derivatives	NO	YES	Ground, pieces and paste peanut
Nuts & Nut Derivatives (EU)*	NO	YES	Almond and Cashew
Tree Nuts & Tree Nut Derivatives (US FDA)**	N/A	N/A	Covered under EU legislation
Aspartame / Aspartame-Acesulfame Salt	NO		
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	NO		
Tomatoes & Tomato Derivatives	YES	N/A	Concentrated Tomato Purée
Latex Contact Risk	NO		

\* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.

\*\* "Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginkgo nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

LIFESTYLE (label claims)		
	YES/NO	DETAILS
Suitable for Vegetarians	YES	On label
Suitable for Vegans	NO	Not certified
Gluten Free	NO	Not certified
Certified as Halal	NO	
Certified as Kosher	NO	
Certified as Organic	NO	
Use of RSPO-certified palm oil	NO	No palm oil in the recipe
No Artificial Colours	YES	On label
No Artificial Flavours	YES	On label
No Artificial Preservatives	YES	On Label

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 3 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		

CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	YES	
Free from Genetically Modified Ingredients	YES	

NUTRITION DATA		
Typical Values	Per 100g	Per Serving Serving Size: 35g Servings per Pack: 65
Energy (kJ) / (kcal)	2304kJ/559kcal	806kJ/196Kcal
Fat:	52.9g	18.5g
of which saturates	3.6g	1.3g
of which mono-unsaturates		
of which polyunsaturates		
of which trans- fats		
Carbohydrate:	9.7g	3.4g
of which sugars	3.2g	1.1g
of which starch		
Fibre (AOAC)		
Protein	4.8g	1.7g
Salt	6.97g	2.4g
Sodium		
Calories from Fat		
Cholesterol		
Vitamin A		
Vitamin C		
Calcium		
Iron		

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)		
	YES/NO	DETAILS
Low Fat	NO	
Reduced Fat	NO	
Reduced Energy	NO	
Reduced Sugar	NO	

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 4 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		

## Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	DESCRIPTION
Colour	Brown
Texture	Thick moist spices
Heat Level	Mild
Flavour	Coriander and Salty

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	pH meter	Each Batch	3.50 – 3.90
Acidity	Auto Titration	Each Batch	1.0 - 2.0%
Salt	Auto Titration	Each Batch	6.5 - 8.5%
Moisture	Water Loss on Drying	Each Batch	12.0 - 15.0%
Viscosity	Bostwick Spread Test	Not tested	N/A
Brix	Refractometer	Not tested	N/A
Colour	Colourometer	Each Batch	0 – 4 dE*ab

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
TVC	CFU/g	<100,000	>100,000	By exception
Enterobacteriaceae	CFU/g	<10	>100	By exception
<i>E. coli</i>	CFU/g	<10	>100	By exception
<i>Listeria spp.</i>	/25g			Not tested
<i>Salmonella spp.</i>	/25g			Not tested
Yeasts	CFU/g	<1,000	>10,000	By exception
Moulds	CFU/g	<100	>1,000	By exception
<i>Bacillus cereus</i>				Not tested
<i>Clostridium perfringens</i>				Not tested
<i>Lactic Acid Bacteria</i>	CFU/g	<10	>100	By exception

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	4.0mm	Hourly
Non ferrous	4.0mm	Hourly
Stainless Steel	5.0mm & 20mm	Hourly
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	NO	
SIEVE / FILTRATION	NO	
MAGNETS	NO	
OTHER SYSTEMS	NO	

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 5 / 7	
Document Title: Product Technical Information Sheet for DAB143			
Issue date: 06/05/15	Version: 2	Change date: 14/12/16	Authorized by: D Skellington

PRODUCT STORAGE		
Total Shelf Life	18 months	
Recommended Unopened Storage Conditions	Store in a cool dry place.	
Durability Date (Type) (Location)	Type Inkjet	Location Cap
Example of Lot Marking Format for Traceability & Location	BBE MM/YYYY HH:MM YDDD	
Shelf Life Once Opened	Use within 6 months of opening and before the best before end date.	
Recommended Opened Storage Conditions	Stir well before use. Store in a cool dry place.	

## Packaging Details

PRIMARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Jar	Plastic Lid	Label	
Material	APET	PP Cardboard wad	Paper NiklaPET wet glue	
Recyclable?	Yes	Yes	Yes	

SECONDARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Cardboard Tray	Plastic Shrink Film	Paper Label	
Material	120 bleached Kraft/E /Test	Polythene blend	Thermal white paper (self-adhesive)	
Recyclable?	Yes		Yes	

TERTIARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Stretch Wrap	Paper Label	Pallet	
Material	LLDPE	Thermal white paper (self-adhesive)	Wood	
Recyclable?	Yes	Yes	Yes	

PALLETISATION DETAILS	
Cases per Pallet Layer	28
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 1.0M
Overall Pallet Height (m)	1.273M
Gross Weight of Pallet (kg)	870kg

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 6 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		


SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	YES BRC7 A+
IFS Standard	N/A
HACCP	YES
RSPO	N/A
Other (e.g. ISO)	N/A

## Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

**The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.**

Specification agreement	
Customer agreement :	<u>Print name:</u>
	Sign :
	Date:
ABWF Technical agreement:	<u>Print name:</u> Harriet Newis
	Sign: 
	Date: 14.12.16

Document created by:	Lucy Boote
Document date:	14/12/2016

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.

# AB WORLD FOODS

Location: ABWF	Document No: LTechQS017-F01	Number of pages: 7 / 7
Document Title: Product Technical Information Sheet for DAB143		
Issue date: 06/05/15	Version: 2	Change date: 14/12/16
Authorized by: D Skellington		

## Appendix: Label Photograph LDA143Q01W

AB World Foods Ltd,  
Kilnara House, Kilnrae Way, Leigh,  
Lancashire, WILF 93L, UK.  
MADE IN THE UK.  
FABRIQUE AU ROYAUME-UNI.  
GEPRODUCEerd IN HET VK.  
HERGESTELD IN GROSSBRITANNIEN.  
www.pataks.co.uk

Want to know how Patak's can  
help your business? Log on to  
www.patakspartners.co.uk  
or scan this code.

5 011308 306508

Over 50 YEARS OF INNOVATION

**PATAK'S**  
Original  
Mild Curry Paste

PÂTE DE CURRY DOUCE  
MILDE-CURRYPASTA  
MILDE CURRYPASTE

APPROVED

**2.3kg (2.2L) e**

Best Before End: See Cap.  
A consommé de préférence avant fin:  
Vor der Verwendung:  
Tien op de houdbaarheidsdatum.  
Mindestens haltbar bis Ende: Siehe Deckel.

**Ideal for...**

- ✓ Chicken
- ✓ Lamb
- ✓ Paneer
- ✓ Daal
- ✓ Potatoes

**Mild Curry Paste**  
A unique blend of turmeric, tomato, coriander & ground spices.

**INGREDIENTS:** Rapeseed Oil, Ground Spices (Coriander (10%), Paprika, Turmeric (12%), Garlic, Fenugreek, Spices, Ginger, Fennel, Cumin), Salt, Water, Concentrated Tomato Purée (4%), Maize Flour, Mustard Powder, Acids (Ascorbic Acid, Citric Acid, Lactic Acid), Sugar, Tamarind, Garlic Powder.

**ALLERGY ADVICE:** Allergens: see ingredients in bold. May also contain peanuts and nuts. **Store well before use. Store in a cool dry place. Use within 6 months of opening and before the best before date.**

**NUTRITIONAL INFORMATION:**

Average Values / Valeurs moyennes / Gemiddelde waarden / Durchschnittliche Nährwerte	Per 100g / Pour 100g / Per 100g / Pro 100g
Energy / Énergie / Energie / Energie	1304kJ/309 kcal
Fat / Matières grasses / Vet / Fett	52.8g
of which Saturated / dont acides gras saturés / waarvan verzadigd / davon gesättigte Fettsäuren	3.2g
Carbohydrate / Glucides / Kohlenhydrate / Kohlenhydrate	9.1g
of which Sugars / dont sucres / waarvan suikers / davon Zucker	0.1g
Protein / Protéines / Eiweiß / Eiweiß	4.8g
Salt / Sel / Salz	0.37g

**INSTRUCTIONS FOR USE:** It is important that this product is not consumed uncooked. To cook, fry paste for 3 minutes. Add chosen ingredients and simmer until cooked. See [patakspartners.co.uk](http://patakspartners.co.uk) for recipes.

**Recipe idea:** **BHINDI DAL PAKIA** (SERVES 4) - 1. Soak bhindi (ladyfinger) until soft and cooked for 7-10 mins. 2. In a separate pan, fry 2 sliced onions in 4 tbsp oil until soft. 3. Add 1 tsp ginger, 1 tsp garlic and 100g Patak's Mild Curry Paste. Cook for 2-3 mins. Add 100ml of water. Cook until the water has evaporated. 4. Add 200g chopped tomatoes and cook on a medium heat for 4-5 mins until the sauce thickens. 5. Stir in the bhindi (ladyfinger) and cook for 2 mins.

**Pâte de Curry Douce -** Mélange unique de curcuma, de tomates, de coriandre et des épices moulinées.  
**INGRÉDIENTS:** Huile de colza, épices moulinées (Coriandre (10%), paprika, curcuma (12%), oignon, fenouil, cumin, gingembre, fenugrec, épices, ail, eau, purée de tomates concentrée (4%), farine de maïs, poudre de moutarde, acides (acide ascorbique, acide citrique, acide lactique), sucre, tamarin, poudre d'ail.  
**Les allergènes sont indiqués en caractères gras dans la liste des ingrédients. Peut contenir des traces d'arachides et de noix. Conserver dans un endroit frais et sec. Consommer dans un délai de 6 mois après ouverture et avant la date de péremption.**  
**Il est important que ce produit soit consommé après cuisson. Faire cuire la pâte pendant 3 minutes. Ajouter les ingrédients sélectionnés et laisser mijoter jusqu'à ce que ce soit bien cuit. Consultez nos recettes sur le site [patakspartners.co.uk](http://patakspartners.co.uk).**

**Milde Currypaste -** Een unieke combinatie van kurkuma, tomaat, koriander en gemalen kruiden.  
**INGRÉDIENTEN:** rapeseedolie, gemalen kruiden (Koriander (10%), paprika, kurkuma (12%), komijn, fenegriek, kruiden, gember, venetië, koriander), zout, water, geconcentreerde tomatenpuree (4%), maïskorrel, mosterdpoeder, zuren (ascorbische zuur, citroenzuur, melkzuur), suiker, tamarinde, kruidenpoeder.  
**Voor allergenen, zie in vet gedrukte ingrediënten. Dit product kan sporen van noten bevatten. Op een koele droge plaats bewaren. Binnen 6 maanden na opening en vóór de laatste houdbaarheidsdatum gebruiken.**  
**BEWAKINGSANWIJZING:** Het is belangrijk dat dit product niet rauw wordt gegeten. Bak de pasta gedurende 3 minuten. Voeg de gekozen ingrediënten toe en laat de curry goed koken tot alles gaar is. Zie [patakspartners.co.uk](http://patakspartners.co.uk) voor recepten.

**Milde Currypaste -** Eine einzigartige Mischung aus Kurkuma, Tomate, Koriander und gemahlene Gewürzen.  
**INHALTSSTOFFE:** Rapeseedöl, gemahlene Gewürze (Koriander (10 %), Paprika, Kurkuma (12 %), Kommin, Fenugreek, Gewürze, Ingwer, Fenchel, Zinnis, Salz, Weizen, Tamarindenöl (4 %), Maismehl & Senfpulver.  
**Stärkungsmittel:** Essigsäure, Zitronensäure, Milchsäure, Zucker, Tamarinden, Rohwurzelpulver.  
**Allergienotizen:** Siehe die fettdruckten Inhaltsstoffe. Kann Erdnüsse und Nüsse enthalten. Kühl und trocken lagern. Nach dem Öffnen innerhalb von 6 Monaten und vor Ablauf des Mindesthaltbarkeitsdatums verbrauchen.  
**ZUBEREITUNG:** Dieses Produkt darf nicht ungekocht verzehrt werden. Zum Garen die Paste 3 Minuten lang in der Pfanne erhitzen. Die gewählten Zutaten hinzugeben und köcheln lassen, bis alles gar ist. Rezepte finden Sie unter [patakspartners.co.uk](http://patakspartners.co.uk).