

Pizza swirl Margherita

1 General information

Article number	838580
Designation in accordance with food stuff laws FIC	Pizza snack with tomato cheese preparation, pre-proved dough piece, deep-frozen
	ARYZTA Food Solutions GmbH, Konrad-Goldmann-Straße 5b, 79100 Freiburg

Replacement for specification of:

2 Label - Logo



3 Product description

3.1 Convenience grade, physical features of deep-frozen or finished product

Conv	enience grade	
	RD Product (raw dough/unproved)	
×	PP Product (pre-proved)	
	PB Product (pre-baked)	
	TS Product (ready baked)	
	Other	



Serving suggestion

	Snail shaped flaky pastry with tomatoes, decorated with sprinkled cheese on the surface, pre-proved dough piece, deep-frozen, 44 pieces each 130 g
Intended use	Convenience product to bake
Target group	Adults and children. Without any restriction.

This product specification is not subject to an amendment service. Article-No.: 838580 Pizza swirl Margherita 00-371



Physical features	Product description (RD, PP, PB)	
Appearancy / colour	light brown, snail shaped, the filling can be seen well, decorated with cheese	
Smell	Typical, of tomatoes, without any off-odour	
Foreign bodies	None	

Physical features	Description - ready baked product prepared according to baking instructions (TS)	
Appearance / consistency	golden brown, snail shaped, the filling can be seen well, decorated with cheese, evenly slacked	
Smell	ypical, of tomatoes, without any off-odour	
Taste	Typical, of tomatoes, without any off-taste	
Foreign bodies	None	

There is an	existing test sched	ule for the monitoring	of these values:	Yes	☐ No
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3.2 Sales argument / advertising slogan

3.3 Packaging data and dimensions

Pallet:	Cartons per pallet:	63
	Layers per pallet:	7
	Carton per layer:	9
	Pallet height incl. Euro-pallet [mm]:	1746
	Total gross weight of pallet [kg]:	approx. 413
Carton:	External dimensions L x W x H [mm]:	389 x 252 x 228
	Weight [g]:	350.0
	Material:	Cardboard
	Quantity per carton [each]:	44
	Net weight of carton contents [g]:	5720
Inner bag:	Dimensions [mm]:	450 x 650 x 0.055
	Weight per inner bag [g]:	30.6
	Material:	LDPE
	Quantity of inner bags per carton:	2
	Inner bag closed:	Yes
	Closing:	heat seal
Additional Information:	Individually wrapped?:	0
Total packaging weight:	Carton + Inner bag + Additional Information [g]:	411.2

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Labelling elements according to the requirements of the German foodstuff information regularies pre-packed foodstuff regulations (FPVO) and the regulation of deep-frozen foodstuffs (TLMN)					on (LMIV),	
Carton:	Product designation EAN 128 (4031072385807) Shelf life				t?):	
Inner bag:	Article number Shelf life None		☐ Batch N☐ Others	lo. (if yes, wha	t?):	
3.4 Product handling						
Transport and storage condi	tions:		-18°C			
			Don`t refree	ze once def	rosted!	
Shelf-life from production d	ate:		12 months			
(under correct storage condi-	ions)					
Recommendation of shelf lit	e of the ready baked produ	ıct:	12 hours			
			Remark:			
Type of Date:			At -18 ° C b	est before: c	ld.mm.y	уууу
Baking instruction		Steam	☐ lot of	☐ little		none
	Baking time (in pre-heate	ed oven)	22-24 Min.			I
	Pre-heating temp	perature	Fan-assisted		Norma	al ove 1 50-170°C
	Baking tem	perature	Fan-assisted		Norma	al ove 1 65-175°C
		Slide	open		⋉ clo	osed
				we recomm after 12 mir		open the slide
	Miscel	laneous				aper. The baking rowning and the



4 Composition

4.1 List of ingredients (Information for declaration according to foodstuffs laws (FIC))

Ingredients	Partial components of mixed ingredients / additives and allergens / important remarks		
wheat flour			
water			
margarine	vegetable oils and fats (palm, sunflower, rapeseed in varying proportion), water, salt, emulsifier mono- and diglycerides of fatty acids (palm), acidity regulator citric acid		
tomato concentrate			
cheese preparation	milk, palm oil, salt, starter cultures, rennet, stabiliser calcium chloride, colouring carotene		
sugar			
filling base	modified starch acetylated distarch adipate, sweet whey powder, lactose, coconut oil, wheat starch, glucose syrup, thickener sodium alginate, milk protein, egg white powder (barn eggs)		
iodised salt	salt, potassium iodate		
dried onions			
yeast			
wheat gluten			
modified starch	hydroxy propyl distarch phosphate		
emulsifiers	mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids (vegetable), mono- and diglycerides of fatty acids (palm)		
basil			
garlic powder			
flour treatment agents	ascorbic acid, enzymes (amylases, xylanases)		



4.1.1 Further Ingredients

Ingredient	Contained Yes / No	If yes,		
Rennet	Yes No	✓ Microbial origin✓ Animal origin		
Glutamates	☐ Yes 🗷 No	Name: Quantity		
Gelatin	☐ Yes 🗷 No	Source		
Flavour	☐ Yes 🗷 No	Alcohol contained (e.g. as carrier) ☐ Yes ☐ No		
Cinnamon / coumarin	☐ Yes 🗷 No	Country of origin Type of cinnamon: Quantity of cinnamon per piece: Quantity of coumarin per piece:		
Palm	Yes No	Is it from a sustainable palm oil-production? Yes, method / certification:		
Nanotechnology	Are raw materials or components r	made of nanotechnology used in the product?		
Animal-based carriers	Are there used animal-based carrie Yes No	ers (e.g. for flavourings)?		
Alcohol	Does the product contain alcohol of	I or alcohol without obligation to declare?		
	☐ Yes 🗷 No	If so, which percentage of vol.%?		

4.2 Additives and ancillary materials used

Class designation	Name	E-number	Status / biological source
acidity regulator	citric acid	E330	
colouring	carotene	E160a	
emulsifier	mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids	E472e	vegetable
emulsifier	mono- and diglycerides of fatty acids	E471	palm
flour treatment agent	ascorbic acid	E300	
flour treatment agent	enzymes (amylases, xylanases)	-	
modified starch	acetylated distarch adipate	E1422	
modified starch	hydroxy propyl distarch phosphate	E1442	
stabiliser	calcium chloride	E509	
thickener	sodium alginate	E401	



4.3 Declaration of ingredients (identical with the label)

In	ar	ed	ier	nts:
	y.	CG		113

WHEAT flour, water, margarine (vegetable oils and fats (palm, sunflower, rapeseed in varying proportion), water, salt, emulsifier mono- and diglycerides of fatty acids, acidity regulator citric acid), 7% tomato concentrate, 4,5% cheese preparation (MILK, palm oil, salt, starter cultures, rennet, stabiliser calcium chloride, colouring carotene), sugar, filling base (modified starch, sweet whey powder (MILK), LACTOSE, coconut oil, WHEAT starch, glucose syrup, thickener sodium alginate, MILK protein, EGG white powder), iodised salt (salt, potassium iodate), dried onions, yeast, WHEAT GLUTEN, modified starch, emulsifiers (mono- and diglycerides of fatty acids, mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids), basil, garlic powder, flour treatment agents (ascorbic acid, enzymes (amylases, xylanases)).

The product may contain traces of celery, mustard, nuts, peanut, sesame seeds, soya, sulphites.

4.4 Declaration of additives and allergens subject to labelling requirements

(incl. allergens in seasoning mixtures and additives, and allergens possibly contained in the product unintentionally due to contamination).

Additives subject to labelling requirements in accordance with regulations for unpackaged foodstuffs:

Category (Product label designation)		ned in oduct	E-number	
	Yes	No		
Colour	×		E160a	
Preservative		×		
Antioxidant		×		
Flavour enhancer		×		
Sulphur		×		
Blackened (Olives with a concentration of ferrous gluconate (E579) or ferrous lactate (E585) have to be labeled)		×		
Waxes (contained as surface treatment agent for fresh citrus fruits, melons, apples and pears (E901-E904, E912 or E914))		×		
Phosphate (only in meat products with additives E338-E341, E450-E452)		×		
Sweeteners		×		
Contains a source of phenylalanine		×		



Presence of ingredients with allergenic potential

Category	Subject to labelling req. in accodance with		Contained in the product 3			Type, exact designation (e.g. wheat flour, whole	
Category	Alba List* 1	EU regulation*2	?	Yes	No	milk etc.)	
Cow milk, milk and products thereof	Х	Х		×		lactose, milk, milk protein, sweet whey powder	
Lactose and products thereof	Х	Х		×		lactose, milk, milk protein, sweet whey powder	
Chicken's eggs, eggs and products thereof	Χ	х		×		egg white powder	
Soya protein, soya beans, soya lecithin and products thereof	Х	Х	×			May contain traces	
Gluten, cereals containing gluten (i.e. wheat, rye, barley, spelt, oat, kamut or hybrid strains of the above) and products thereof	Х	х		×		wheat flour, wheat gluten, wheat starch	
Beef	Χ		×			May contain traces	
Pork	Χ		×			May contain traces	
Chicken	Х		×			May contain traces	
Fish and products thereof	Х	Х			×		
Shellfish and crustaceans and products thereof	Х	Х			×		
Molluscs and products thereof	Х	х			×		
Maize	Х				×		
Cocoa	X		×			May contain traces	
Legumes	Х		×			May contain traces	
Nuts such as almonds, Queensland, hazelnuts, pecan, para, macadamia, cashew, walnuts, pistachio and products thereof	X	х	×			May contain traces	
Peanuts and products thereof	Х	Х	×			May contain traces	
Sesame seeds and products thereof	Х	х	×			May contain traces	
Glutamate (E620 to E625)	Χ		×			May contain traces	
Sulphur (E220 to E228), sulphur dioxide and sulphites with a content exceeding 10mg/kg or 10 ml/l and products thereof	Х	Х	×			May contain traces	
Coriander	Х		×			May contain traces	
Celery and products thereof	Х	Х	×			May contain traces	
Carrots	Х		×			May contain traces	
Lupine and products thereof	Х	х			×		
Mustard and products thereof	Х	Х	×			May contain traces	
*1 - Version 2011							
*2 - Regulation 2003/89/EG, regulation	2006/142/EG a	nd regulation (EU) No. 116	59/2011			
 Please mark "?" if there is insufficie Please mark "Yes" if the article cocarry-over) Please mark "No" if the article is from 	ntains the men	tioned substance					



E Quality assure	anco / LIACC	D					
5 Quality assura	ince / HACC						
Is the product tested	under a foreig	n body and / or m	etal detector?		▼ Yes] No
Is there an existing H	IACCP concept	t for the product			X Yes] No
Is the production oper certified:	eration	☐ ISO 9001	☐ BRC	▼ IFS	Others: I	f so, wh	nich?
6 Nutritional Inf	formation						
		mation regulation	(LMIV) and Ca	rman nutritia	anal informat	ion roa	ulations
In accordance with fo	oustuits infort	nation regulation	(LIVITY) and Ge	erman nutritio	onai iniormat	ion regi	JIAHONS
Nutritional values pe	er acc. to co	nvienence grade	<u> </u>	l values per		acc. to	TS product
*Energy:		1209 kJ	*Energy:			1390) kJ
*Energy:		287 kcal	*Energy:			332	kcal
*Fat:		13.4 g	*Fat:			15.5	
of which	*saturates:	6.8 g	of which		*saturate	es: 7.9 g	J
mon	no-unsaturates:			mo	no-unsaturate	es:	
	ly-unsaturates:			po	oly-unsaturate	s:	
*Carbohydrate:		33.5 g	*Carbohyd	rate:		38.6	g
of which:	*sugars:	5.3 g	of which		*suga	rs: 6.1 g	J
	polyols:				polyo	ls:	
	starch:				starc	h:	
Fibre:		1.7 g	Fibre:			2.0 (J
*Protein:		7.4 g	*Protein:			8.5 (J
*Salt:		1.5 g	*Salt:			1.7 g	j
*mandatory disclosu	ires						
☐ Values have be	een calculated:	E	Basis:				
▼ Values have be	een determinat	ed by analysis: E	Basis:				
Is the product vegeta No ingredients of ani	rian / ovo-lacto	o-vegetarian?		ggs, egg comp		Y es	□ No
Is the product ovo-ve						Yes	⋉ No
No ingredients of ani Is the product lacto-v	vegetarian?					Yes	⋉ No
No ingredients of ani Is the product vegan No ingredients of ani	?	ept for milk, milk c	omponents, n	oney		Yes	⋉ No
· ·	· ·	wing dista?					
Is the product suitab		-			г	∃Yes	⋉ No
Halal - If so, please a Kosher - If so, please						Yes	× No
7 Traceability							
The traceability of the	e product is en	sured by means of	the following	designation /	' identificatio	n:	
☐ Article number	Shelf life of	date	☐ Produc	t code	☐ Batch nur	nber	
The critical raw mate designation / identific		be identified by m	eans of this	Yes	□No		
The raw materials and		aterials used are sr	pecified	Yes	ΠNo	ПРа	artly

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8 Product-Parameter

8.1 Chemical and physical parameters

Generally the target values of the specification are minimum values for the average values (average value \geq target value). The designated tolerance values (upper limit value and lower limit value) refer to the single pieces and are valid for the complete scope of testing (piece \leq upper limit value resp. piece \geq lower limit value).

Parameter	Unit of measure	Target value	Upper limit value	Lower limit value
Weight per piece	g	130	137	123
Length	mm	102	107	97
Width	mm	94	99	89
Height	mm	36	41	31

Parameter	Unit of measure	Weight	Estimated baking loss
TS product weight after finishing according to baking instruction	g	Ca. 113*	13%

^{*}Guideline

This statement is depending on the initial value (legal tolerances) of the individual and technical feasibilities at the point in time of production.

8.2 Microbiological parameters of pastries

Parameter	Unit	pastries deepfrozen (dough: RD and PP)		
T di difficio	Offic	target value	upper limit	
Aerobic mesophilic colony count	cfu/g	-	-	
Coagulase positive staphylococcus	cfu/g	100	1000	
presumed Bacillus Cereus	cfu/g	100	1000	
E. Coli	cfu/g	100	1000	
Mould	cfu/g	10000	-	
Salmonella	cfu/25g	-	n.n.	
Listeria monocytogenes	cfu / g	-	100	

n. d. = "not detectable"

The microbiological values conform to the LFGB or the guidelines of the DGHM:	×	Yes	No
	×	Yes	No
scheme:			



State: 15.12.2020

	9	Irradiation /	Trans	fatty	, acids
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Has the end product been treated with ionising radiation?	☐ Yes	⋉ No
Does the end product contain additives that have been treated with ionising radiation?	☐ Yes	⋈ No
Does the product contain any artificial trans fatty acids?	× Yes	□ No
If yes, does the product contain < 2g artificial trans fatty acids per 100g fat?	Yes Quantity	□ No < 2g

10 Confirmation

The supplier/manufacturer of the product hereby confirms that the delivered product (all raw materials and packing materials included) conforms to the EU regulation and to the requirements of German foodstuffs laws (laws, regulations, guidelines and rules) in their currant valid version.

The supplier/manufacturer confirms hereby that the delivered product does not contain or consist of genetically modified organisms (GMO) and that the product does not contain any ingredients made of GVO (according to regulation (EG) 1829/2003 and (EG) number 1830/2003). Accidental and technologically inevitable contaminations with genetically modified organisms up to a limit of 0.9% related to the respective ingredient are excluded. Appropriate confirmations provided by the suppliers are available.

Electronically generated document - valid without signature!

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