

AB WORLD FOODS

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Document Title: Product Technical Information Sheet for EU AUZ NZ – NOWA SOL			
Issue date: 12/07/2019	Version: 1	Change date: 12/07/2019	Authorized by: GM
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PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB FOODS POLSKA PRZEMYSLOWA 2, 67-100 NOWA SOL POLAND	NAME: Antony Chubb POSITION: Specifications Technologist EMAIL: ABWF-GroupTechnicalServices@Abworldfoods.com
EMERGENCY CONTACT: NAME: Bogdan Rumianowski TEL: +48 502 236 974	POSITION: Site Technical Manager EMAIL: BRumianowski@Abfoods.pl

PRODUCT DETAILS	
Product Code	020833
Product Name	Hoisin Sauce
Brand	Blue Dragon
Target Country(s) of Distribution	Scandinavia
Net Quantity	1Litre e
Barcode	5010338018337
Units per Case	6
Outer Barcode	05015612018331

LABEL DETAILS	
Mandatory Name	An Aromatic Sauce Made with Soybean Paste, Garlic, White Rice Vinegar and Spices.
Ingredients List (as stated on-pack)	
INGREDIENTS: Water, Sugar, Soybean Paste (8%) [Water, Soya Beans, Rice, Salt], Garlic Puree (3.5%), Modified Maize Starch, Colour (Plain Caramel), White Rice Vinegar (1%), Spice Blend (1%) [Fennel, Black Pepper, Cinnamon, Cloves, Cumin, Star Anise], Red Chilli Paste [Red Chilli Peppers, Salt, Acidity Regulator (Acetic Acid)], Yeast Extract Paste [Yeast Extract, Salt], Salt, Acidity Regulator (Citric Acid).	

Product Code: 020833	Product Name: Blue Dragon Hoisin Sauce 1L	
Brand: Blue Dragon	Version: 4	Date: 23/11/2020

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ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	N/A	
Soya & Soya Derivatives	Yes	No	Soybean Paste
Mustard & Mustard Derivatives	No	No	
Celery/Celery & Celery/Celery Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	No	No	
Sulphur Dioxide & Sulphites ($\geq 10\text{ppm}$)	No	No	
Peanuts & Peanut Derivatives	No	Yes	May contain Peanuts
Nuts & Nut Derivatives*	No	Yes	May contain Nuts
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS			
	Yes / No	Present on label	DETAILS
Is the product Suitable for Vegetarians	Yes	No	
Is the product Suitable for Vegans	Yes	No	
Gluten Free	No	No	
Certified as Halal	No	No	
Certified as Kosher	No	No	
Certified as Organic	No	No	
Use of RSPO-certified palm oil	No	No	
No Artificial Colours	Yes	Yes	
No Artificial Flavours	Yes	Yes	
No Artificial Preservatives	Yes	Yes	
Chilli Rating	No	No	
Serving Suggestion (FOP)	Yes	Yes	20 portions based on 50ml sauce per serving

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CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Non-Genetically Modified Certified	No	

NUTRITION DATA – EU		NUTRITION DATA – AUSTRALIA / NEW ZEALAND		
NUTRITION INFORMATION		NUTRITION INFORMATION		
Average Values	Per 100g	Servings per (e.g. jar):	Serving size: (e.g. 112g)	
Energy	764kJ / 183kcal	Average Quantity		
		Per serving	Per 100g	
Fat	0,7g	Energy	kJ	kJ
of which saturates	0,0g	Protein	g	g
Carbohydrates	41,9g	Fat, total	g	g
of which sugars	38,3g	- saturated	g	g
Protein	1,5g	Carbohydrate	g	g
		- sugars	g	g
Salt	1,6g	Sodium	mg	mg

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	ON LABEL?	DETAILS

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FINISHED PRODUCT STANDARDS	
ATTRIBUTE	DESCRIPTION
Colour	Dark brown
Texture	Semi thick with small particles of soya beans
Heat Level	As per last acceptable sample
Flavour	Sweet, soya and spices

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	pH meter	Each Batch	3.8-4.1
Acidity	Auto Titration	Each Batch	0.55±0.1 %
Salt	Auto Titration	Each Batch	N/A
Moisture	Water Loss on Drying	Each Batch	N/A
Viscosity	Bostwick Spread Test	Each Batch	13.0-15.5 cm
Brix	Refractometer	Each Batch	10.0±3.0 Brix
Colour	Colorometer	Each Batch	N/A
Alcohol Content	Hydrometer	Annually	N/A

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
TVC	CFU/g	<100	≥100	Annually
Enterobacteriaceae	CFU/g	-	-	By exception
Yeasts	CFU/g	-	-	By exception
Moulds	CFU/g	-	-	By exception
Lactic Acid Bacteria	CFU/g	-	-	By exception
Bacillus cereus	CFU/g	-	-	By exception
Thermophilic anaerobics	CFU/g	-	-	By exception
<i>Clostridium spp</i>	CFU/g	-	-	By exception

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	3.0mm	Start and finish of each product run and shift, then every 1 hour, after each calibration, after each breakdown and break.
Non ferrous	4.0mm	
Stainless Steel	5.0mm	
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	YES	Visual control during intake, weighing and cooking, inversion before filling
SIEVE / FILTRATION	YES	
MAGNETS	NO	
OTHER SYSTEMS	NO	

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PRODUCT STORAGE		
Total Shelf Life	18 months	
Recommended Unopened Storage Conditions	Store in a cool dry place.	
Durability Date (Type) (Location)	Best Before End: Month (MM) Year (YYYY) Julian Date Code (YDDD) Hour:Minute (HH:MM)	Location Side of Label
Example of Lot Marking Format for Traceability & Location	Best Before End: 11 2010 8252 17:52	
Shelf Life Once Opened	14 Days	
Recommended Opened Storage Conditions	Once opened keep refrigerated.	

PACKAGING DETAILS				
PRIMARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	JAR 1 LTR	CAP		
Material	PP/EVOH/PP	PP		
Recyclable?	Yes	Yes		
SECONDARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Unit Label	Tray	Outer Case Label	Shrink Wrap
Material	Paper	Paper	Paper	HDPE
Recyclable?	No	Yes	No	Yes
TERTIARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Blue Pallet	Top Foil	Strapping Support	Carton Layer Pad
Material	Wood	LDPE	Paper	Paper
Recyclable?	Yes	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	19
Layers per Pallet	7
Pallet Dimensions (W x D) (m)	1.2 x 1.0
Overall Pallet Height (m)	1.56
Gross Weight of Pallet (kg)	1065.27

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	YES, BRC A+
IFS Standard	N/A
HACCP	Yes
RSPO	Yes
Other (e.g. ISO)	N/A

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SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

“The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended.”

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT	
Customer agreement:	<u>Print name:</u>
	Sign:
	Date:
ABWF Technical agreement:	<u>Print name:</u> Antony Chubb
	Sign: <i>Antony Chubb</i>
	Date: 23/11/2020

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

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Appendix: Label Photograph GE0477

An Aromatic Sauce Made with Soybean Paste, Garlic, White Rice Vinegar and Spices. Store in a cool, dry place. Once opened keep refrigerated and use within 14 days. This sauce can be used hot or cold. Approx. 20 portions based on 50ml sauce per serving. **Aromaattinen kastike, jossa soijapaputahnaa, valkospulia, riisiviinietikkaa ja mausteita.** Säilytys viileässä ja kuivassa. Säilytys avattuna jääkaapissa ja käyttö 14 päivän kuluessa. Käyttö lämpimänä tai kylmänä kastikkeena. Noin 20 annosta a 50ml. **En aromatisk säs av sojabönspasta, vitlök, risvinäger och kryddor.** Förvaras torrt och svalt. Öppnad förpackning förvaras i kyl upp till 14 dagar. Denna produkt kan användas både kall och varm. Circa 20 portioner baserat på 50 ml per servering.

Ingredients: Water, Sugar, Soybean Paste (8%) [Water, Soya Beans, Rice, Salt], Garlic Puree (3.5%), Modified Maize Starch, Colour (Plain Caramel), White Rice Vinegar (1%), Spice Blend (1%) [Fennel, Black Pepper, Cinnamon, Cloves, Cumin, Star Anise], Red Chilli Paste [Red Chilli Peppers, Salt, Acidity Regulator (Acetic Acid)], Yeast Extract Paste [Yeast Extract, Salt], Salt, Acidity Regulator (Citric Acid).
Allergy Advice: For allergens, see ingredients in bold. May also contain peanuts and nuts.
www.bluedragon.com
 Best Before End/ Parasta ennen loppua/ Bäst före utgången av:

HOISIN SAUCE

A classic mix of soybean paste, white rice vinegar and spices create this rich aromatic sauce



F Ainesosat: vesi, sokeri, soijapaputahna (8%) [vesi, soijapapu, riisi, suola], valkospulipyrée (3,5%), muunnettu maissitärkkelys, väri (sokerikulööri), riisiviinietikka (1%), maustesekoitus (1%) [fenkoli, mustapippuri, kaneli, neilikka, kumina, tähtianis], punainen chililitahna [punainen chili, suola, happamuudensäätöaine (etikkahappo)], hiivauutetahna [hiivavuute, suola], suola, happamuudensäätöaine (sitruunahappo). Voimakassuolainen. Kraftigt saltat.

Allergiainfo: katso allergeenit ainesosalistasta **lihavoituna**. Saattaa sisältää myös maapähkinöitä ja pähkinöitä.

SE Ingredienser: Vatten, socker, sojabönspasta (8%) [vatten, sojaböner, ris, salt], vitlökspuré (3,5%), modifierad majsstärkelse, färgämne (sockerkulör), vit risvinäger (1%), kryddblandning [fänkål, svartpeppar, kanel, kryddnejlika, spiskummin, stjärnanis], röd chilipasta [röd chilipeppar, salt, surhetsreglerande medel (ättiksyra)], jästextrakt pasta [jästextrakt, salt], salt, surhetsreglerande medel (citronsyra).

Allergiråd: För allergener, se ingredienser i **fetad stil**. Kan även innehålla spår av jordnötter och nötter. AB World Foods Ltd., Leigh, WN7 5RS, UK. AB Foods Polska Sp. z o.o., ul. Przemysłowa 2, 67-100 Nowa Sól, Poland/Puola/Polen UK: 0800 0195 617 RO: 0044 800 0195 617

Nutrition Information / Ravintoarvot / Näringsvärde

Average Values/Keskiarvolla/Genomsnittsvärde	Per 100 ml
Energy/Energia/Energi	764 kJ/183 kcal
Fat/Rasva/Fett	0,7 g
of which saturates/josta tyydyttyynyttä/varav mättat fett	0,0 g
Carbohydrate/Hilijhydraatit/Kolhydrat	41,9 g
of which sugars/josta sokereita/varav sockerarter	38,3 g
Protein/Proteiini	1,5 g
Salt/Suola	1,6 g

Serving Suggestion
Tarjoiluohdotus
Serveringsförslag



Barcode: 5 010338 018337
 1 Litre e

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AMENDMENT HISTORY				
Version	Date	Amendment Details	Requested by	Completed by
4	23.11.2020	Specification Review	Customer	Antony Chubb

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