



INTERCOMPANY TECHNICAL SPECIFICATION

Branded Products

DATE:
26/10/2022

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Product name	JAMÓN SERRANO CF LONCHAS 300G
Article code (origin)	18999
Statutory description	Serrano pork ham
EAN code	84 10320 06520 7
IOC origin	Spain

1 – PRODUCTION SITE

Factory	Torrijos (Toledo) - Trujillo (Cáceres) - Villaverde (Madrid) - Burgos
Sanitary Mark	ES 10.00092/TO CE - ES 10.14876/CC CE - ES 10.04791/M CE - ES 10.15676/BU CE
Address	Ctra. Toledo-Ávila km 27 - Ctra. Nacional V km 252 - C/ San Norberto 19 28021 – Pol. Gamonal-Villimar C/La Bureba s/n 09007
Telephone	+34 925777100 - +34 927659029 - +34 917980050 - +34 947283100
Quality Contact Person	
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2- PRODUCT DESCRIPTION

Brief Product description	Slices of pork dry ham. Serrano. Minimum processing period: 8 months			
Packaging type	Protective atmosphere. No e symbol.			
Net weight	300g	Fixed weight	X	Variable weight
Units / pack	18 slices	Weight / pack	300g	
Packs / box	6	Weight / box	1.8Kg	
Boxes / pallet	156	Weight / pallet	280.8 Kg	
Storage conditions	Keep refrigerated, between 0°C to 7°C			
Shelf life	180 days			
Directions/Instruction for use	Ready to eat			
Traceability				
Lot definition	Product made under the same order in the same day and shift.			
Coding	YYYYMMDDL (YYYYMMDD=PRODUCTION DATE, L=PRODUCTION LINE, S=PRODUCTION SHIFT)			
Lot size	Variable			

3 – LOGISTIC INFORMATION

Primary package	Type	Transparent Plastic Films+top label+back label		
	Dimensions	Height	20 mm	
		Width	216 mm	
		Length	215 mm	
		Caliber	mm	
	Tares	Plastics	43 g	
		Paper	g	
		Metals	g	
		Others	g	
	Label Dimensions	Front	Height	120 mm



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		Width	130 mm
	Back	Height	140 mm
		Width	90 mm

Secondary Package	Type	Cardboard Box		
	Dimensions	Height	240 mm	
		Width	226 mm	
		Length	136 mm	
	Tares	Plastics	g	
		Cardboard/paper	160 g	
		Metals	g	
		Others	g	
	Label Dimensions	Position		
		Height	100 mm	
Width		130 mm		

Tertiary package (Palletizing)	Type	Palletize on a wood pallet, wrapped with plastic film.	
	Cases / Layer	26	
	Layers / Pallet	6	
	Cases / Pallet	156	
	Units / Pallet	936	
	Net weight	280.8 Kg	
	Gross weight	371 Kg	
	Tare	Plastic	40.2 Kg
		Cardboard/paper	25 Kg
		Wood	25 Kg
		Others	Kg
	Pallet dimensions	Height (including pallet)	159 cm
		Length X Width	120x80 cm

3- INGREDIENTS DECLARATION:

INGREDIENT <small>(Decreasing quantity and breakdown of composite ingredients).</small>	GMO Yes/No	Gluten Yes/No	Ionised Yes/No	Country of Origin
Pork ham (97%)	No	No	No	SPAIN
Salt (3%)	No	No	No	SPAIN
Quid declaration				
155g of meat to get 100g of final product				

4 – ALLERGEN PRESENCE:

Present	+	Carry over	?
Absent	-	Unknown	0

ALLERGEN (*)	Presence	Origin of allergen - ingredient
1. Cereals containing gluten and its derivatives:	-	
a. Wheat	-	
b. Rye	-	



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c. Barley	-	
d. Oats	-	
e. Buckwheat	-	
f. Kamut	-	
g. Their hybridised strains	-	
2. Crustaceans and products thereof	-	
3. Eggs and products thereof	-	
4. Fish and products thereof	-	
5. Peanuts and products thereof	-	
6. Soy beans and products thereof	-	
a. Soy lecithin	-	
7. Milk and products thereof	-	
a. Milk	-	
b. Milk derivatives	-	
c. Lactose	-	
8. Nuts and products thereof	-	
a. Almond (<i>Amygdalus communis L.</i>)	-	
b. Hazelnuts (<i>Corylus avellana</i>)	-	
c. Walnut (<i>Juglans regia</i>)	-	
d. Cashew (<i>Anacardium occidentale</i>)	-	
e. Pecan nut (<i>Carya illinoensis</i>)	-	
f. Brasile nut (<i>Bertholletia excels</i>)	-	
g. Pistacchio nut (<i>Pistacia vera</i>)	-	
h. Macadamia nut and Queensland nut (<i>Macadamia Ternifolia</i>)	-	
9. Celery and products thereof	-	
10. Mustard and products thereof	-	
11. Sesame seeds and products thereof	-	
12. Sulphur dioxide and sulphites at concentration of more than 10mg/Kg or mg/l expressed as SO.	-	
13. Lupine and products thereof	-	
14. Molluscs and products thereof	-	
15. Others	-	

(*) This allergen statement must also include the risks of cross or accidental contaminations.

5-. ORGANOLEPTIC STANDARD

Appearance	Slices of pork dry ham. Average dimensions: 70 x 180 x 1 mm
Colour	The colour of the product is from light pink to dark red (the part of the meat) and white-light yellow (in the fat).
Smell	Slight sweet cured pork.
Texture	Soft in the eating but firm.
Flavour	Initial sweetness, mild meaty notes increasing a little during the eat. Balanced.
Others	



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6-. CHEMICAL & NUTRITIONAL INFORMATION

Parameters	Unit	Value (and tolerance*)	Methodology/ Calculated
Energy	kCal	212	Calculation
Energy	kJ	889	Calculation
Protein	g/100g	30	Food Scan (NIR)
Carbohydrates	g/100g	< 0,5	Calculation
Sugar	g/100g	< 0,5	Spectrophotometry
Total Fat	g/100g	10	Food Scan (NIR)
Saturated fat	g/100g	3,8	Chromatography
Mono-unsaturated fat	g/100g	4,9	Chromatography
Poly-unsaturated fat	g/100g	1,3	Chromatography
Cholesterol	mg/100g	70	Reference
Sodium	g/100g	2,0	Analysis (Atomic Absortion)
Salt (ClNa)	g/100g	5,0	Mohr method
Fibre (Dietary fibre)	g/100g	0	Enzymatic method
Moisture	g/100g	55 (<57)	Food Scan (NIR)
Nitrites (NaNO ₂)	ppm	0	Ultraviolet visible
Nitrates (NaNO ₃)	ppm	<30	HPLC-UV
pH		5.9 (±0.3)	pHmetrer
Aw		0.93 (≤0.94)	Dew point determination

*Nutrient values tolerances according to European Commission Guide (December 2012).

7-. MICROBIOLOGICAL CHARACTERISTICS

Parameters	Value	Analysis method
Aerobios mesófilos (cfu/g)	<10 ⁵	TEMPO
Enterobacteriaceae (cfu/g)	<100	TEMPO
Salmonella (cfu/25g)	Absence	Immunoassay
Listeria monocytogenes (cfu /g)	Maximum 1x10 ² at the end of shelf life	ALOA



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7 – PRODUCT LABELLING

Complete Label(s) texts (or insert an image).

Serrano Ham.

Ingredients: Pork, salt. Prepared with 155gr pork per 100gr of final product. Energy 889 kJ/212 kcal. Total fat 10g, saturated fat 3,8. Carbohydrates <0,5g, sugar < 0,5g. Protein 30g. Salt 5,0g.

Certificado por AENOR.

ES 10.00092/TO CE

Net weight 300g

0- 7°C

Best before/lot (see packaging)

Packaged in a protective atmosphere

84103200065207

FRONT



BACK LABEL



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- ES Jamón Serrano. Ingredientes:** Jamón de cerdo, sal. 155 g de carne de cerdo para 100 g de producto final. Envasado en atmósfera protectora. Consumir preferentemente antes de / lote: ver envase.
- EN Serrano ham. Ingredients:** Pork, salt. Prepared with 155 g of pork per 100 g of final product. Packaged in a protective atmosphere. Best before / lot: see packaging.
- FR Jamón Serrano ETG, jambon cru traditionnel d'Espagne. Ingrédients:** Jambon de porc (origine Espagne), sel. 155 g de viande utilisés pour la préparation de 100 g de produit fini. Conditionné sous atmosphère protectrice. A consommer de préférence avant le / N° de lot : voir emballage.
- DE Jamón Serrano (Serrano Schinken). Zutaten:** Schweinefleisch, Salz. 100 g Produkt werden aus 155 g Schweinefleisch hergestellt. Unter Schutzatmosphäre verpackt. Lot-Nr. / Bei 0 °C bis + 7 °C mindestens haltbar bis: siehe Vorderseite.
- PT Presunto Serrano. Ingredientes:** Perna de suíno, sal. 155 g de carne de suíno para produzir 100 g de produto final. Embalado em atmosfera protectora. Consumir de preferência antes de/ Lote: ver embalagem. Conservar entre 0 °C e 7 °C.
- CS Sušená šunka. Složení:** Vepřová šunka, sůl. 155 g masa používá k získání 100 g konečného produktu. Připraveno v chráněném prostředí. Minimální trvanlivost do / šarže: uvedeno na obalu.
- IT Prosciutto Serrano. Ingredienti:** Coscia di suino, sale. 155 g di carne per 100 g di prodotto finito. Confezionato in atmosfera protettiva. Da consumarsi preferibilmente entro il / lotto: vedere sulla confezione.
- EL Χαμὸν Σερράνο σε Φέτες - Προϊὸν Ὀπίλωνος. Συστατικὰ:** Χοιρινὸ ζῆμιόν, ἀλάτι. Συσκευασμένο σε τροποποιημένη ἀτμόσφαιρα. Διάρκεια: 0 °C ἕως +7 °C. Ἀπόλαση κατὰ προτίμηση πριν ἀπὸ / Ἀρθροῦς παρτίδος: Βλέπε συσκευασία.
- SV Lufttorkad/ lufttorkat skinka/e. Ingredienser:** Fläsköt/ Svinekött, salt. 155 g kött/av används för 100g färdig/färdigt produkt. Förpackad i skyddad atmosfär/Paketet i beskyddande atmosfär. Bäst före / Minst hållbar till och Part-/ Lot Nr.: Se emballering.
- DA Serrano kinkku. Ainekset:** Sianliha kinkku, suola. Ot 155 g mesa se dobija 100 g finalnog proizvoda. Valmistettu suojatussa tilassa. Parasta ennen / lot : Katso pakkauskseen.
- RO Jambon Serrano. Ingrediente:** Pulpa de porc, sare. 155 g de carne de porc pentru 100 g de produs final. Ambalat in atmosferă protectoră. Cel mai bun înainte de / lot: Vedere recipient.
- NL Serrano ham. Ingrediënten:** Varkensvlees, zout. 155 g vlees gebruikt voor 100 g eindproduct. Verpakt onder beschermende atmosfeer. Termijnste houdbaar tot/ lot: zie verpakking. Gekoeld bewaren max 7°C. Na openen beperkt houdbaar.
- PL Sznycia wieprzowa w plasterkach 300g. Produkt wieprzowy suszony. Składniki:** Mięso wieprzowe, sól, substancje. 100 g produktu gotowego wyprodukowano ze 155 g mięsa. Alergeny nie występują. Warunki przechowywania: 0-7°C. Należy spożyć do / numer partii (patrz opakowanie). Pakowane w atmosferze ochronnej.

Valores nutricionales por 100 g./ Nutritional information per 100 g./ Valeurs nutritionnelles pour 100 g./ Durchschnittliche Nährwerte pro 100 g./ Declaração Nutricional: Valores médios por 100 g./ Výživové údaje na 100 g./ Valore nutrizionali per 100 g./ Διατροφική δηλώνση ανά 100 g./ Näringsvärde/ näringsinnehåll per 100 g./ Ravintosisältö 100 g tuuletta kohti/ Valorie nutrizionale pentru 100 g./ Gemiddelde voedingswaarden per 100 g./ Wartość odżywcza w 100 g.

Valor energético/ Energy/ Energie/ Energia/ Energetická hodnota/ Energia/ Ενέργεια/ Energivärde/ Energi/ Energia/ Energie/ Energietische waarde/ Wartość energetyczna	889 kJ/ 212 kcal
Grasas/ Fat/ Matière Grasses/ Fett/ Lipidos/ Tuky/ Grassi/ Amapó/ Fett/ Fedt/ Rasva/ Gräsime/ Vetten/ Tłuszcz	10 g
De los cuales saturados/ Of which saturates/ Dont acides gras saturés/ Davon gesättigte Fettsäuren/ Dos quais saturados/ Mastné kyseliny/ Di cui Acidi grassi saturi/ Ek tuw onoiuw kopocuevno/ Varav máttat feti/ Heraf mættede fedtsyre/ Tydydytmynt rasváhappo/ Grasiini saturate/ Waarvan verzadigd/ W tym kwasy tłuszczowe nasycone	3,8 g
Hidratos de carbono/ Carbohydrate/ Glucides/ Kohlenhydrate/ Hidratos de carbono/ Saccharidi/ Carbohidrati/ Υδράτων/Βρακκζ/ Kohhydrater/Kulhydrat/ Hiilihydraatit/ Carbohidrati/ Koolhydraten/ Węglowodany	<0,5 g
De los cuales azuceres/ Sugars/ Dont sucres/ Davon Zucker/ Dos quais Açúcares/ Cukry/ Di cui zucker/ Ek tuw onoiuw odýcypa/ Varav sockerarteri/ Heraf sukkerarter/ Sokereita/ Zahanuri/ Waarvan suikers/ Cukier	<0,5 g
Proteínas/ Protein/ Protéines/ Eiwei/ Proteínas/ Bilkoviny/ Proteini/ Πρωτεΐνες/ Protein/ Protein/ Proteinä/ Ewitten/ Białko	30 g
Sal/ Salt/ Sel/ Salz/ Sal/ Sól/ Sale/ Aλάτι/ Salt/ Suola/ Sare/ Zout/ Sól	5,0 g

Peso neto. Net weight. Poids net. Nettogewicht. Peso líquido. Čistá váha. Peso netto. Καθαρό Βάρος. Nettovikt/vægt. Nettopaino. Greutate netă. Netto gewicht. Waga netto.

CAMPOFRIO FOOD GROUP S.A.U. Avda de Europa 24, 28108 Alcobendas, Madrid, España. www.campofriotapas.com

Cod.4039586



300 g

Best before date and batch printed on the top film.