AB WORLD FOODS

Location: ABWF – Group Technical	Document No: Gted	echSer004-F002 Number of pages: 1/8		ges: 1/8
Services				
Document Title: Product Technical Information Sheet for EU AUZ NZ -Leigh				
Issue date: 08/07/2019	Version: 1	Change date: 08/07/2019 Authorized by		Authorized by: GM
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version 1.				

PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS		
AB WORLD FOODS LTD,			
KIRIANA HOUSE,	NAME:	Lisa Jones	
KIRIBATI WAY,	POSITION:	Senior Specifications Technologist	
PRIESTNER WAY,	EMAIL:	ABWF-GroupTechnicalServices@Abworldfoods.com	
LEIGH,			
LANCASHIRE, WN7 5RS			
ENAUGCENCY CONTACT.		_	

EMERGENCY CONTACT:

NAME: Lucie Humphreys POSITION: Technical Manager

TEL: (+44) (+44) 07543 310003 EMAIL: <u>Lucie.Humphreys@Abworldfoods.com</u>

PRODUCT DETAILS		
Product Code	DAB135	
Product Name	Tikka Masala Curry Paste	
Brand	Patak's	
Target Country(s) of Distribution	Central Europe	
Net Quantity	2.3kg e (2.2L)	
Barcode	5011308306461	
Units per Case	2	
Outer Barcode	05011308306300	

LABEL DETAILS	
Mandatory Name	A unique blend of tomatoes, onions, coriander & ground spices.
Ingredients List (as sta	ted on-nack)

INGREDIENTS: Rapeseed Oil, Water, Ground Spices [Turmeric (4%), Paprika, Coriander (2%), Cumin, Spices], Concentrated Tomato Purée (10%), Sugar, Salt, Dried Onion (3%), Desiccated Coconut, Ginger Purée, Maize Starch, Garlic Purée (2%), Acids (Acetic Acid, Lactic Acid), Concentrated Lemon Juice, Dried Coriander Leaf (0.5%), Paprika Extract, **MUSTARD** Powder.

Product Code: DAB135	Product Name: Tikka Masala Curry Paste	
Brand: Pataks	Version: V2	Date: 26.1.23

Location: ABWF – Group Technical	Document No: Gted	:hSer004-F002	er004-F002 Number of pages: 2 / 8	
Services				
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ALLERGEN INFORMATION (as provided on the product label)					
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE		
Milk & Milk Derivatives (including Lactose)	No	No			
Egg & Egg Derivatives	No	No			
Gluten-containing Cereals & Derivatives	No	No			
Soya & Soya Derivatives	No	No			
Mustard & Mustard Derivatives	Yes	N/A	Contains mustard powder		
Celery/Celeriac & Celery/Celeriac Derivatives	No	No			
Fish & Fish Derivatives	No	No			
Crustaceans & Crustacean Derivatives	No	No			
Molluscs & their Derivatives	No	No			
Lupin & Lupin Derivatives	No	No			
Sesame Seeds & Sesame Seed Derivatives	No	No			
Sulphur Dioxide & Sulphites (≥10ppm)	No	No			
Peanuts & Peanut Derivatives	No	Yes	May contain peanuts		
Nuts & Nut Derivatives*	No	Yes	May contain nuts		
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No			

^{* &}quot;Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS					
	Yes / No	Present on label	DETAILS		
Is the product Suitable for Vegetarians	Yes	Yes	Vegetarian society approved		
Is the product Suitable for Vegans	No	No			
Gluten Free	Yes	Yes			
Certified as Halal	No	No			
Certified as Kosher	No	No			
Certified as Organic	No	No			
Use of RSPO-certified palm oil	No	No	No palm oil in recipe		
No Artificial Colours	Yes	Yes			
No Artificial Flavours	Yes	Yes			
No Artificial Preservatives	Yes	Yes			
Chilli Rating	Yes	Yes	2 - Medium Rating		
Serving Suggestion (FOP)	No	No			

Product Code: DAB135	Product Name: Tikka Masala Curry Paste	
Brand: Pataks	Version: V2	Date: 26.1.23

Location: ABWF – Group Technical	Document No: GtechSer004-F002 Nu		Number of pages: 3 / 8	
Services				
Document Title: Product Technical Information Sheet for EU AUZ NZ -Leigh				
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CONTAMINANTS				
		DETAILS		
Free from Irradiation/Irradiated Ingredients	Yes			
Non-Genetically Modified Certified	No			

NUTRITION DATA – EU NUTRITION INFORMATION		NUTRITION DATA – AUSTRALIA / NEW ZEALAND NUTRITION INFORMATION			
Energy	1532kJ/370kcal		Average Q Per serving	luantity Per 100g	
Fat of which saturates	31.5g 3.7g	Energy Protein	kJ g	kJ g	
Carbohydrate of which sugars	14.5g 9.4g	Fat, total - saturated	g g	g g	
Protein	3.4g	Carbohydrate - sugars	g g	g g	
Salt	5.34g	Sodium	mg	mg	

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	ON LABEL?	DETAILS

Product Code: DAB135	Product Name: Tikka Masala Curry Paste	
Brand: Pataks	Version: V2	Date: 26.1.23

Location: ABWF – Group Technical	Document No: Gted	hSer004-F002	Number of pag	ges: 4/8
Services				
Document Title: Product Technical Information Sheet for EU AUZ NZ -Leigh				
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FINISHED PRODUCT STANDARDS		
ATTRIBUTE	DESCRIPTION	
Colour	Light orange/brown	
Texture	Thick, chopped herbs, slightly dry	
Heat Level	Mild	
Flavour	Coriander, spices, hint of lemon	

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
рН	pH meter	Each Batch	3.20 – 3.50
Acidity	Auto Titration	Each Batch	1.5 – 2.0%
Salt	Auto Titration	Each Batch	5.0 – 7.0%
Moisture	Water Loss on Drying	Each Batch	33 – 37%
Viscosity	Bostwick Spread Test	Not Tested	N/A
Brix	Refractometer	Not Tested	N/A
Colour	Colourimeter	Not Tested	0 – 4 dE*ab

MICROBIOLOGICAL STANDARDS (complete only as appropriate)					
TEST	UNIT OF	TARGET	REJECT LEVEL	FREQUENCY	
. 20 :	MEASUREMENT		1127201 22722		
E.coli	CFU/g	<10	>10	By exception	
Salmonella spp	CFU/25g	Absent in 25g	Detected in 25g		
Staphylococcus Aureus	CFU/g	<100	>100	By exception	

FOREIGN BODY CONTROL				
METAL DETECTION	TEST PIECE SIZE	FREQUENCY		
Ferrous	4.0mm	Start of production, every 60 minutes		
Non ferrous	4.0mm	and after a breakdown or power cut		
Stainless Steel	5.0mm			
Stainless Steel	20mm			
	USED?	DETAILS		
X-RAY DETECTION SYSTEM	NO			
OPTICAL DETECTION SYSTEM	NO			
SIEVE / FILTRATION	NO			
MAGNETS	NO			
OTHER SYSTEMS	NO			

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Location: ABWF – Group Technical	Document No: GtechSer004-F002		Number of pages: 5 / 8	
Services				
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PRODUCT STORAGE		
Total Shelf Life	18 months	
Recommended Unopened Storage Conditions	Store in a cool, dry place.	
Durability Date	Type	Location
(Type) (Location)	Inkjet	See Cap
Example of Lot Marking Format for	DDE MAN /VVVV VDDD HH-MM	
Traceability & Location	BBE MM/YYYY YDDD HH:MM	
Shelf Life Once Opened	Use within 6 months of opening and before the best before end date.	
Recommended Opened Storage Conditions	Store in a cool, dry place.	

PACKAGING DETAILS				
PRIMARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Jar	Plastic Lid	Label	
Material	Plastic	PP Cardboard wad	Paper wet glue	
Recyclable?	Yes	Yes	Yes	
SECONDARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Cardboard Tray	Plastic Shrink Film	Paper Label	
Material	Cardboard	Polythene blend	Thermal white paper (self-adhesive)	
Recyclable?	Yes	Yes	Yes	
TERTIARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Stretch Wrap	Paper Label	Pallet	Cardboard
Material	LLDPE	Thermal white paper (self-adhesive)	Wood	Cardboard
Recyclable?	Yes	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	28
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 1.0M
Overall Pallet Height (m)	1.273
Gross Weight of Pallet (kg)	870

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Location: ABWF – Group Technical	Document No: Gted	chSer004-F002	Number of pages: 6 / 8	
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SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)		
BRC Global Food Safety Standard	YES, BRC A+		
IFS Standard	N/A		
HACCP	N/A		
RSPO	Yes		
Other (e.g. ISO)	N/A		

SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

"The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended."

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT			
Customer agreement:	Print name:		
	Sign:		
	Date:		
ABWF Technical agreement:	Print name:		
	Lisa Jones		
	Sign:		
	Hones		
	Date: 26.1.23		

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

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Appendix: Label:

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Location: ABWF – Group Technical	Document No: Gto	Document No: GtechSer004-F002		Number of pages: 8 / 8	
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AMENDMENT HISTORY				
Version	Date	Amendment Details	Requested by	Completed by
V1	30/07/2020	New Specification Created	BrandM	Daniel Kuah
V2	26.1.23	Full specification review against current label.		Lisa Jones

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Brand: Pataks	Version: V2	Date: 26.1.23