

# AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 1 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

## PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB Foods Polska Przemysłowa 2, 67-100 Nowa Sól	NAME: Ewa Ciechanowicz POSITION: Site Technical Manager TEL: 48 512983 779 FAX: +48 068 455 7297 EMAIL: eciechanowicz@abfoods.pl
<b>EMERGENCY CONTACT:</b> NAME: Ewa Ciechanowicz TEL: +48 512983 779	POSITION: Site Technical Manager EMAIL: eciechanowicz@abfoods.pl

PRODUCT DETAILS	
Product Code	010138
Product Name	Hoisin sauce
Brand	Blue Dragon
Net Quantity	200ml (250g)
Barcode	5010338011529
Units per Case	6
Outer Barcode	05015612011387

LABEL DETAILS	
Mandatory Name	A Thick Sauce with Sesame Oil, Soybean Paste and Garlic Purée.
Ingredients List (as stated on-pack)	
<b>INGREDIENTS:</b> Sugar, Water, Acetic Acid, Salt, Modified Maize Starch, Toasted <b>Sesame Oil</b> , <b>Soya</b> Bean Puree (water, <b>Soya</b> Beans, Rice, Salt), Colour: Ammonia Caramel, Garlic, Stabiliser: Xanthan Gum, Chili Powder.	

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<b>ALLERGEN INFORMATION (as provided on the product label)</b>			
	<b>CONTAINS YES/NO</b>	<b>MAY CONTAIN YES/NO</b>	<b>SOURCE</b>
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	No	
Soya & Soya Derivatives	Yes	No	Soya Beans
Mustard & Mustard Derivatives	No	No	
Celery/Celery & Celery/Celery Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	Yes	No	Toasted Sesame Oil
Sulphur Dioxide & Sulphites ( $\geq 10$ ppm)	No	No	
Peanuts & Peanut Derivatives	No	No	
Nuts & Nut Derivatives (EU)*	No	No	
Tree Nuts & Tree Nut Derivatives (US FDA)**	No	No	
Aspartame / Aspartame-Acesulfame Salt	No	No	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	
Tomatoes & Tomato Derivatives	No	No	
Latex Contact Risk	No		

\* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.

\*\* "Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginko nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

<b>LIFESTYLE (label claims)</b>		
	<b>YES/NO</b>	<b>DETAILS</b>
Suitable for Vegetarians	Yes	Claim on pack
Suitable for Vegans	Yes	Claim on pack
Gluten Free	No	No claim on pack
Certified as Halal	No	No claim on pack
Certified as Kosher	No	No claim on pack
Certified as Organic	No	No claim on pack
Use of RSPO-certified palm oil	No	No palm oil in recipe
No Artificial Colours	No	No claim on pack
No Artificial Flavourings	No	No claim on pack
No Artificial Preservatives	No	No claim on pack

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CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Free from Genetically Modified Ingredients	Yes	

Typical Values	Per 100ml
Energy (kJ/kcal)	1222 kJ/ 292 kcal
Fat:	2.6g
of which saturates	0.4g
Carbohydrate:	66.7g
of which sugars	64.2g
Protein	0.3g
Salt	4.1g

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)		
	YES/NO	DETAILS
Low Fat	No	
Reduced Fat	No	
Reduced Energy	No	
Reduced Sugar	No	

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## Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	DESCRIPTION
Colour	liquid
Texture	syrup
Heat Level	mild
Flavour	Sweet, Sesame with a hint of garlic

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	calibrated pH-meter	Each batch	< 3.50
Acidity	titration with standard sodium hydroxide	Each batch	1.4 +/- 0.2
Viscosity	Bostwick Method (85-88oC/5 seconds)	Each batch	15.0 - 17.0
Brix	calibrated refractometer	Each batch	60.0 +/- 2.0

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
TVC	Cfu/g	<100	≥100	Annually
<i>Clostridium perfringens</i>	Cfu/g	<20	≥20	Annually

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	2.5 mm	Start and finish of each product run and shift, then every 1 hour, after each calibration, after each breakdown and break.
Non ferrous	3.0 mm	
Stainless Steel	3.5 mm	
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	YES	Visual control during intake, weighing and cooking, bottle inversion before filling
SIEVE / FILTRATION	YES	
MAGNETS	NO	
OTHER SYSTEMS	NO	

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PRODUCT STORAGE		
Total Shelf Life	24 months	
Recommended Unopened Storage Conditions	Store in a cool dry place.	
Durability Date (Type) (Location)	Type: Best Before End: Month (MM) Year (YYYY) Julian date code (YDDD) Time(HH):(MM)	Location Side of the label
Example of Lot Marking Format for Traceability & Location	BBE: 11 2001 1025 14:30	
Shelf Life Once Opened	3 days	
Recommended Opened Storage Conditions	Refrigerated	

## Packaging Details

PRIMARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Jar	Cap		
Material	Glass	steel		
Recyclable?	Yes	Yes		

SECONDARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Label	Tray	Shrink Wrap	Outer Case Label
Material	Paper	Carton	LDPE	Paper
Recyclable?	No	Yes	Yes	No

TERTIARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Euro Pallet	Carton Layer Pad	Stretch Wrap	Top Foil
Material	Wood	Paper	LDPE	LDPE
Recyclable?	YES	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	32
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1,2 x 0,8
Overall Pallet Height (m)	1,2
Gross Weight of Pallet (kg)	721,96

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SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	Yes, Grade AA+
IFS Standard	No
HACCP	Yes
RSPO	Yes
Other (e.g. ISO)	No

### Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

**The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.**

Specification agreement	
Customer agreement :	Print name:
	Sign :
	Date:
ABWF Technical agreement:	Print name: Ewa Ciechanowicz
	Sign: 
	Date: <u>13.08.18</u>

Document created by:	Joanna Heintze
Document date:	13.08.2018

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.