

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 1 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB Foods Polska Przemysłowa 2, 67-100 Nowa Sól	NAME: Aleksandra Dobrosielska POSITION: Site Technical Manager TEL: +48 502 236 974 FAX: +48 068 455 7297 EMAIL: adobrosielska@abfoods.pl
EMERGENCY CONTACT: NAME: Aleksandra Dobrosielska TEL: +48 502 236 974	POSITION: Site Technical Manager EMAIL: adobrosielska@abfoods.pl

PRODUCT DETAILS	
Product Code	020870
Product Name	Plum Sauce
Brand	Blue Dragon
Net Quantity	1 LTR
Barcode	5010338018702
Units per Case	6
Outer Barcode	05015612018706

LABEL DETAILS	
Mandatory Name	Plum Sauce is a Blend of Concentrated Plum Juice, Cider Vinegar, Ginger and Chilli.
Ingredients List (as stated on-pack)	
INGREDIENTS: Water, Sugar, Concentrated Plum Juice (10%), Modified Maize Starch, Cider Vinegar (3%), Garlic Puree, Ginger Puree (0.5%), Red Chilli Paste (0.4%) [Red Chilli Peppers, Salt, Acidity Regulator (Acetic Acid)], Salt.	

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 2 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	No	
Soya & Soya Derivatives	No	No	
Mustard & Mustard Derivatives	No	No	
Celery/Celery & Celery/Celery Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	No	No	
Sulphur Dioxide & Sulphites (≥ 10 ppm)	No	No	
Peanuts & Peanut Derivatives	No	No	
Nuts & Nut Derivatives (EU)*	No	No	
Tree Nuts & Tree Nut Derivatives (US FDA)**	No	No	
Aspartame / Aspartame-Acesulfame Salt	No	No	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	
Tomatoes & Tomato Derivatives	No	No	
Latex Contact Risk	No		

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts, and walnuts.

** "Tree nuts" are defined in US FDA allergen labelling requirements as almond, beech nut, Brazil nut, butternut, cashew, chestnut, chinquapin, coconut, filbert / hazelnut, ginko nut, hickory nut, lichee nut, macadamia nut / bush nut, pecan, pili nut, pine nut / pinon nut, pistachio, sheanut, and walnut / heartnut / butternut.

LIFESTYLE (label claims)		
	YES/NO	DETAILS
Suitable for Vegetarians	No	There is no such statement on label
Suitable for Vegans	No	There is no such statement on label
Gluten Free	No	Not tested
Certified as Halal	No	Not certified
Certified as Kosher	No	Not certified
Certified as Organic	No	Not certified
Use of RSPO-certified palm oil	No	Do not contain
No Artificial Colours	No	There is no such statement on label
No Artificial Flavourings	No	There is no such statement on label
No Artificial Preservatives	No	There is no such statement on label

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 3 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

CONTAMINANTS		
	YES/NO	DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Free from Genetically Modified Ingredients	Yes	

NUTRITION DATA		
Typical Values	Per 100ml	Per Serving Serving Size: 50 ml Servings per Pack: 20
Energy (kJ) / (kcal)	820kJ/ 196 kcal	
Fat:	0.2 g	
of which saturates	0.0 g	
of which mono-unsaturates		
of which polyunsaturates		
of which trans- fats		
Carbohydrate:	48.0 g	
of which sugars	38.2 g	
of which starch		
Fibre (AOAC)		
Protein	0.5 g	
Salt	0.43 g	
Sodium		
Calories from Fat		
Cholesterol		
Vitamin A		
Vitamin C		
Calcium		
Iron		

NB US FDA Nutrition Facts are given as % daily values for the stated serving size, not per 100g / per 100ml

NUTRITION CLAIMS (label claims)		
	YES/NO	DETAILS
Low Fat	No	
Reduced Fat	No	
Reduced Energy	No	
Reduced Sugar	No	

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 4 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

Finish Product Standards

PHYSICAL ATTRIBUTES	
ATTRIBUTE	DESCRIPTION
Colour	from pink to brown
Texture	semi-thick, glossy with plum particles
Heat Level	mild
Flavour	sweet, plum

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	calibrated pH-meter	Each batch	3.3±0.2
Acidity	titration with standard sodium hydroxide	Each batch	0.7±0.2 %
Salt	n/a	n/a	n/a
Moisture	n/a	n/a	n/a
Viscosity	Bostwick Method (85-88oC/5 seconds)	Each batch	11.0-13.0 cm
Brix	calibrated refractometer	Each batch	40.0±2.0 Brix

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
TVC	cfu/g	<100	≥100	Annually
<i>Termophiles</i>	cfu/g	<20	≥20	Annually

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	3.0 mm	Start and finish of each product run and shift, then every 1 hour, after each calibration, after each breakdown and break.
Non ferrous	4.0 mm	
Stainless Steel	5.0 mm	
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	YES	Visual control during intake, weighing and cooking, glass inversion before filling
SIEVE / FILTRATION	YES	
MAGNETS	NO	
OTHER SYSTEMS	NO	

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 5 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

PRODUCT STORAGE		
Total Shelf Life	18 months	
Recommended Unopened Storage Conditions	Store in a cool dry place.	
Durability Date (Type) (Location)	Type: Production date: Day (DD) Month(MM) Year (YYYY) Time(HH:MM) Best Before End: Month (MM) Year (YYYY)	Location Side of the label
Example of Lot Marking Format for Traceability	A: 15.05.2005 17:52 B: 11. 2006	
Shelf Life Once Opened	14 days	
Recommended Opened Storage Conditions	Once opened keep refrigerated.	

Packaging Details

PRIMARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	JAR 1 LTR	CAP		
Material	PP/EVOH/PP	PP		
Recyclable?	Yes	Yes		

SECONDARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Unit Label	Tray	Outer Case Label	Shrink Wrap
Material	Paper	Paper	Paper	HDPE
Recyclable?	No	Yes	No	Yes

TERTIARY PACKAGING DETAILS	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Ble Pallet Chep	Top Foil	Strapping Support	Carton Layer Pad
Material	Wood	LDPE	Paper	Paper
Recyclable?	Yes	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	19
Layers per Pallet	7
Pallet Dimensions (W x D) (m)	1,2x1,0
Overall Pallet Height (m)	1,565
Gross Weight of Pallet (kg)	1051,76

AB WORLD FOODS

Location: ABWF	Document No: NTech019-F01	Number of pages: 6 / 7	
Document Title: Finished product specification/ Specyfikacja wyrobu gotowego			
Issue date: 12.07.2013	Version: 3	Change date: 13.01.2017	Authorized by: OD

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	Yes, Grade AA+
IFS Standard	No
HACCP	Yes
RSPO	Yes
Other (e.g. ISO)	No

Supplier Declaration

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

The specified product will conform to all relevant UK/EU legislation and, where applicable, other local legislation in any relevant market for which the product is originally intended.

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

Specification agreement	
Customer agreement :	Print name:
	Sign :
	Date:
ABWF Technical agreement:	Print name: Aleksandra Dobrosielska
	Sign: 
	Date: 29.11.2017

Document created by:	Aleksandra Misztal
Document date:	29.11.2017

Please return a signed and dated copy of this page to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 day of receipt will be taken as agreement of this document's contents.