

TECHNICAL DATA SHEET

PRODUCT DATA

Reference: 68720

Commercial denomination: HAM AND CHEESE SANDWICH (13u)

Legal denomination: Deep frozen ham and cheese sandwich

Box EAN code: 8424465687200

Pack EAN code:

Unit EAN code: 8424152010533

PRODUCT INFORMATION

› SHELF LIFE

Primary shelf life: 365 days

Secondary shelf life: 5 days in refrigeration

**The shelf life of the product may vary depending on the storage, preparation and exposure conditions of the finished product.*

› STORAGE AND PREPARATION ADVICE

Storage: Keep at a temperature of -18,0 °C. Once thawed do not refreeze.

Preparation: Thaw at: 24 hours in refrigeration

Ferment: -

Bake at: 190 - 210 °C

5 - 6 minutes

Recommended preparation advice: Defrost the product at room temperature for 2-3 hours or in the refrigerator (0°C/+4°) from one day to the next. It is necessary to remove the packaging then, we recommend heating up in the oven for 5-6 minutes at 190-210°C. Cooking times are for guidance, it depends of the kind of oven you use. This product is packed in a protective atmosphere.

**The cooking and defrosting times are approximate depending on the conditions and temperature of the commercial premises.*

› LIST OF INGREDIENTS

Ingredients: Bread (WHEAT flour, water, yeast, inactive WHEAT sourdough, salt, flour treatment agent (E300), enzymes), cold meat (17. 7%)(pork meat, water, potato starch, salt, SOYBEAN protein, MILK protein, corn dextrose, flavourings, stabilisers (E450, E407), preservative (E250), antioxidant (E316)), soft CHEESE mix (17. 7%)(pasteurized cow and sheep MILK, salt, sequestrant (E509), rennet, dairy ferments).

May contain traces of: fish, egg, mustard, celery.

› SUBSTANCES OR PRODUCTS THAT CAUSE ALLERGIES OR INTOLERANCES

	Presence as ingredient	Presence as trace
Cereals containing gluten	X	-
(included their hybridised strains and products thereof)		
Wheat	X	-
Rye	-	-
Barley	-	-
Oats	-	-
Spelt	-	-
Kamut	-	-
Crustaceans and products thereof	-	-
Eggs and products thereof	-	X
Fish and products thereof	-	X
Peanuts and products thereof	-	-
Soybeans and products thereof	X	-
Milk and products thereof (including lactose)	X	-
Nuts and products thereof	-	-
Almonds	-	-
Hazelnuts	-	-
Walnuts	-	-



	Presence as ingredient	Presence as trace
Cashews	-	-
Brazil nuts	-	-
Pistachio nuts	-	-
Pecan nuts	-	-
Macadamia or Queensland nuts	-	-
Celery and products thereof	-	X
Mustard and products thereof	-	X
Sesame seeds and products thereof	-	-
Sulphur dioxide and sulphites at concentrations >10mg/kg or 10mg/litre in terms of the total SO ₂	-	-
Lupin and products thereof	-	-
Molluscs and products thereof	-	-

► NUTRITION DECLARATION PER 100g

	Ready-to-eat product	Packaged product
Energy	979 kJ	-
	233 kcal	-
Fat	6,6 g	-
of which:		
- saturates	3,2 g	-
- mono-unsaturates	-	-
- polyunsaturates	-	-
- trans	-	-
- Omega-3 Fatty Acids	-	-
Carbohydrates	32 g	-
of which:		
- sugars	1,3 g	-
Fibre	1,5 g	-
Protein	11 g	-
Salt	1,3 g	0,00 g
Sodium	520 mg	-
Cholesterol	-	-

*The reported nutritional values of the ready-to-eat product has been reported according to the preparation instructions suggested in the recommended preparation advice section.

► WEIGHTS, MEASURES AND DEVIATIONS

Packaged product	Minimum	Average	Maximum
Weight (g)	215	225	235
- Dough (g)		145	
- Filling (g)		80	
- Coating (g)		-	
- Topping (g)		-	
Length / Diameter (mm)	-	-	-
Width (mm)	-	-	-
Height (mm)	-	-	-
Approximate weight baked product	-		Pack weight -

*The weight of the baked product may vary depending on the baking conditions of the finished product.

► ORGANOLEPTIC CHARACTERISTICS OF READY-TO-EAT PRODUCT

Colour: -
Smell: -
Flavour: -
Appearance: -

*The organoleptic characteristics of the product may vary depending on the storage, preparation and exhibition conditions of the finished product.

➤ MICROBIOLOGICAL SPECIFICATIONS ON PACKAGED PRODUCT

	n	c	m (ufc/g)	M
Aerobic mesophilic bacteria	-	-	-	-
Anaerobic bacteria	-	-	-	-
Enterobacteriaceae	-	-	-	-
Total Coliform bacteria	-	-	-	-
<i>Escherichia coli</i>	-	-	-	-
<i>Coagulase-positive staphylococci</i>	-	-	-	-
<i>Bacillus cereus</i> presuntive	-	-	-	-
<i>Clostridium perfringens</i>	-	-	-	-
<i>Clostridium perfringens</i>	-	-	-	-
Moulds	-	-	-	-
Yeasts	-	-	-	-
<i>Salmonella spp</i>	1	-	-	*
<i>Listeria monocytogenes</i>	1	-	-	<1,0e2 ufc/g

*Not detected

n → number of units in the sample.

c → number of units in the sample, whose bacteria number could be between m and M. The sample will continue to be considered acceptable if the other units have a number of bacteria less than or equal to m.

m → threshold value of the number of bacteria. The result will be considered satisfactory if all the units that make up the sample have a number of bacteria equal to or less than m.

M → limit value of the number of bacteria. The result will be considered unsatisfactory if one or more units that make up the sample have a number of bacteria equal to or greater than M.

➤ FAT PERCENTAGE WHEN RAW

➤ FAT PERCENTAGE WHEN COOKED

PACKAGING AND PALLETIZING INFORMATION

➤ PACKAGINGS

	Carton	Label	Seal	Bag
Approximate weight (g)	304,00	-	2,00	-
Internal measures (mm)	390x290x200	-	-	-
External measures (mm)	393x293x206	-	0x50x0	-
Material	KM CS	-	PP	-
Thickness (mm)	3,00	-	0,04	-
Colour (mm)	Brown	-	Transparent	-
Recyclable*	+	-	+	-

➤ OTHER PACKAGINGS

	816120	816076	-	-	-	-	-
Approximate weight (g)	6,00	11,00	-	-	-	-	-
Internal measures (mm)	0x0x0	0x0x0	-	-	-	-	-
External measures (mm)	135x280x0	0x240x160	-	-	-	-	-
Material	PAPEL	CART	-	-	-	-	-
Thickness (mm)	0,07	0,30	-	-	-	-	-
Colour	White	Red	-	-	-	-	-
Recyclable*	S	S	-	-	-	-	-

*+=Yes / -=No

► PALLETIZING

Bag



Units

Net weight (kg)

Gross weight (kg)

13

2.93

3.51

Pallet



Boxes/layer

Layers

Total boxes

Weight (kg)

Height (m)

Pallet type

8

9

72

278

2

Pallet Chep 80x120 Md

PICTURE OF READY-TO-EAT PRODUCT



CERTIFICATIONS AND CLAIMS OR STAMPS OF COMMUNICATION

► CERTIFICATIONS:

► CLAIMS OR STAMPS OF COMMUNICATION:

APPLICABLE REGULATIONS

- Regulation (EC) 852/2004, and subsequent modifications, regarding the hygiene of food products.
- Regulation (EC) 2073/2005, and subsequent modifications, regarding specific microbiological criteria applicable to food products.
- Regulation (EC) 396/2005, and subsequent modifications, regarding the maximum limits of pesticide residues in food and feed of plant and animal origin.
- Regulation (EU) 2023/915, and subsequent modifications, by which the maximum levels for certain contaminants in food.
- Regulation (EU) 1169/2011, subsequent modifications, on food information provided to the consumer.
- Regulation (EC) 1333/2008, and subsequent modifications, on food additives.
- GMO (Genetically Modified Organism) and Ionizing Radiations: The raw materials used in the production of this product have not been treated with ionizing radiation and do not contain or come from Genetically Modified Organisms (GMO) and therefore do not have special labeling. Applicable legislation:
 - Regulation (EC) 1829/2003, subsequent modifications, on genetically modified food and feed.
 - Regulation (EC) 1830/2003, subsequent modifications, regarding the traceability and labeling of genetically modified organisms.

Any printed copy can be obsolete.

