

# AB WORLD FOODS

Location: ABWF – Group Technical Services	Document No: GtechSer004-F002	Number of pages: 1 / 8	
Document Title: Product Technical Information Sheet for EU AUZ NZ -Leigh			
Issue date: 08/07/2019	Version: 1	Change date: 08/07/2019	Authorized by: GM
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## PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB WORLD FOODS LTD, KIRIANA HOUSE, KIRIBATI WAY, PRIESTNER WAY, LEIGH, LANCASHIRE, WN7 5RS	NAME: Lisa Jones POSITION: Senior Specifications Technologist EMAIL: <a href="mailto:ABWF-GroupTechnicalServices@Abworldfoods.com">ABWF-GroupTechnicalServices@Abworldfoods.com</a>
<b>EMERGENCY CONTACT:</b> NAME: Lucie Humphreys TEL: (+44) 7543 310003	POSITION: <b>Technical Manager</b> EMAIL: <a href="mailto:Lucie.Humphreys@Abworldfoods.com">Lucie.Humphreys@Abworldfoods.com</a>

PRODUCT DETAILS	
Product Code	DAB143
Product Name	Mild Curry Paste
Brand	Patak's
Target Country(s) of Distribution	Central Europe
Net Quantity	2.3kg e (2.2L)
Barcode	5011308306508
Units per Case	2
Outer Barcode	05011308306348

LABEL DETAILS	
Mandatory Name	A unique blend of turmeric, tomato, coriander & ground spices.
Ingredients List (as stated on-pack)	
<b>INGREDIENTS:</b> Rapeseed Oil, Ground Spices [Coriander (10%), Paprika, Turmeric (3%), Cumin, Fenugreek, Spices, Ginger, Fennel, Cinnamon], Salt, Water, Concentrated Tomato Purée (4%), Maize Flour, <b>MUSTARD</b> Powder, Acids (Acetic Acid, Citric Acid, Lactic Acid), Sugar, Tamarind, Garlic Powder.	

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Brand: Pataks	Version: V2	Date:9.5.22

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ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	No	
Soya & Soya Derivatives	No	No	
Mustard & Mustard Derivatives	Yes	N/A	Contains Mustard Powder
Celery/Celeriac & Celery/Celeriac Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	No	No	
Sulphur Dioxide & Sulphites ( $\geq 10$ ppm)	No	No	
Peanuts & Peanut Derivatives	No	Yes	May contain peanuts
Nuts & Nut Derivatives*	No	Yes	May contain nuts
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	

\* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS			
	Yes / No	Present on label	DETAILS
Is the product Suitable for Vegetarians	Yes	Yes	Vegetarian society approved
Is the product Suitable for Vegans	No	No	Not certified
Gluten Free	Yes	Yes	
Certified as Halal	No	No	
Certified as Kosher	No	No	
Certified as Organic	No	No	
Use of RSPO-certified palm oil	No	No	No palm oil in recipe
No Artificial Colours	Yes	Yes	
No Artificial Flavours	Yes	Yes	
No Artificial Preservatives	Yes	Yes	
Chilli Rating	Yes	Yes	1 - Mild Rating
Serving Suggestion (FOP)	No	No	
Other	Yes	Yes	Recipe suggestion provided Spices captured in oil to maximise flavour Consistently good quality you can rely on 22 ingredients, blended to perfection Green Dot

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CONTAMINANTS		
		DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Non-Genetically Modified Certified	No	

NUTRITION DATA – EU		NUTRITION DATA – AUSTRALIA / NEW ZEALAND		
NUTRITION INFORMATION		NUTRITION INFORMATION		
Average Values	Per 100g	Servings per (e.g. jar):	Serving size:	
Energy	2304kJ/559kcal	Average Quantity		
		Per serving	Per 100g	
Fat	52.9g	Energy	kJ	kJ
of which saturates	3.6g	Protein	g	g
Carbohydrate	9.7g	Fat, total	g	g
of which sugars	3.2g	- saturated	g	g
Protein	4.8g	Carbohydrate	g	g
		- sugars	g	g
Salt	6.97g	Sodium	mg	mg

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	ON LABEL?	DETAILS

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FINISHED PRODUCT STANDARDS	
ATTRIBUTE	DESCRIPTION
Colour	Brown
Texture	Thick moist spices
Heat Level	Mild
Flavour	Coriander and salty

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	pH meter	Each Batch	3.50 – 3.90
Acidity	Auto Titration	Each Batch	1.0 – 2.0%
Salt	Auto Titration	Each Batch	6.5 – 8.5%
Moisture	Water Loss on Drying	Each Batch	12 - 15%
Viscosity	Bostwick Spread Test	Not Tested	0 – 3 (10 secs ambient)
Brix	Refractometer	Not Tested	N/A
Colour	Colourimeter	Not Tested	0 – 4 dE*ab

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
E.coli	CFU/g	<10	>10	Annually
Salmonella spp	CFU/25g	Absent in 25g	Detected in 25g	
Staphylococcus Aureus	CFU/g	<100	>100	

FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	4.0mm	Start & end of production, every 60 minutes, after 30 minutes unattended and after a breakdown or power cut.
Non ferrous	4.0mm	
Stainless Steel	5.0mm	
Stainless Steel	20mm	Failsafe: 20mm test piece at the beginning of each shift
	USED?	DETAILS
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	NO	
SIEVE / FILTRATION	NO	
MAGNETS	NO	
OTHER SYSTEMS	NO	

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PRODUCT STORAGE	
Total Shelf Life	18 months
Recommended Unopened Storage Conditions	Store in a cool, dry place.
Durability Date (Type) (Location)	Type Inkjet Location See Cap
Example of Lot Marking Format for Traceability & Location	BBE MM/YYYY YDDD HH:MM
Shelf Life Once Opened	Use within 6 months of opening and before the best before end date.
Recommended Opened Storage Conditions	Store in a cool, dry place.

PACKAGING DETAILS				
PRIMARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Jar	Plastic Lid	Label	
Material	APET	PP Cardboard wad	Paper wet glue	
Recyclable?	Yes	Yes	Yes	
SECONDARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Cardboard Tray	Plastic Shrink Film	Paper Label	
Material	Cardboard	Polythene blend	Thermal white paper (self-adhesive)	
Recyclable?	Yes	Yes	Yes	
TERTIARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Stretch Wrap	Paper Label	Pallet	Cardboard
Material	LLDPE	Thermal white paper (self-adhesive)	Wood	Test board & flute
Recyclable?	Yes	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	28
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 1.0M
Overall Pallet Height (m)	1.273
Gross Weight of Pallet (kg)	870

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SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	YES, BRC A*
IFS Standard	N/A
HACCP	N/A
RSPO	Yes
Other (e.g. ISO)	N/A

## SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

“The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended.”

**The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.**

SPECIFICATION AGREEMENT	
Customer agreement:	<u>Print name:</u>
	Sign:
	Date:
ABWF Technical agreement:	<u>Print name:</u> Lisa Jones
	Sign: 
	Date: 22.6.23

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

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Appendix: Label;

**AB World Foods Ltd.**, Kirilana House, Kiribari Way, Leigh, Lancashire, WN7 5RS, UK.  
**AB Foods Polska Sp. z o.o.**, ul. Przemysłowa 2, 87-100 Nowa Sól, Poland / Polagne / Polen  
[www.pataks.co.uk](http://www.pataks.co.uk)

FR: Recycle JAR, Don't Recycle LID (UK only)

**PATAK'S Original**  
AN AUTHENTIC INDIAN TASTE

**Mild Curry PASTE**  
PÂTE DE CURRY DOUCE  
MILDE-CURRYPASTA  
MILDE CURRYPASTE

**Over 50 years** SPICE BLENDING EXPERTISE

No artificial flavourings, colours or preservatives  
 Spices captured in oil to maximise flavour  
 Consistently good quality you can rely on  
 22 ingredients, blended to perfection

**GLUTEN FREE**

**2.3kg (2.2L) e**

**UK only**  
 Recycle JAR, Don't Recycle LID

**FR Pâte de Curry Douce** – Mélange unique de curcuma, de tomate, de coriandre et des épices moulues.  
**INGRÉDIENTS:** Huile De Colza, Épices Moulues (Coriandre (10%), Paprika (10%), Paprika, Curcuma (3%), Cumin, Fenugrec, Épices, Gingembre, Fenouil, Cardamome), Sel, Eau, Purée De tomate Concentrée (4%), Farine De Maïs, Poudre De MOUTARDE, Acides (Acide Acétique, Acide Citrique, Acide Lactique), Sucre, Tamarin, Poudre D'ail.  
**ALLERGENS:** Les allergènes sont indiqués en CARACTÈRES GRAS dans la liste des ingrédients. Peut contenir des traces d'arachides et de noix.  
**INSTRUCTIONS D'UTILISATION:** Il est important que ce produit soit consommé après cuisson. Faites tirer la pâte pendant 3 minutes. Ajoutez les ingrédients sélectionnés et laissez mijoter jusqu'à ce que ce soit bien cuit.

**NL Milde-currypasta** – Een unieke combinatie van kurkuma, tomaat, koriander en gemalen kruiden.  
**INGRÉDIENTEN:** Raapzaadolie, Gemalen Kruiden (Koriander (10%), Paprika, Kurkuma (3%), Komijn, Fenegriek, Kruiden, Gember, Venetië, Kaneel), Zout, Water, Geconcentreerde Tomatensaus (4%), Maïsbloem, MOSTERDPOEIER, Zuren (Azijnzuur, Citroenzuur, Melkzuur, Acide Lactique), Suiker, Tamarin, Knoflookpoeder.  
**Allergeneninformatie:** Voor allergenen, zie in VETGEDRUKTE ingrediënten. Dit product kan pinda's en noten bevatten. Op een koele droge plaats bewaren. Binnen 6 maanden na openen en vóór de uiterste houdbaarheidsdatum gebruiken.  
**GBRUIKSAANWIJZING:** Het is belangrijk dat dit product niet rauw wordt gegeten. Bak de pasta gedurende 3 minuten. Neeg de gekookte ingrediënten toe en laat deze zachtjes sudderen tot alles gaar is.

**DE Milde Currypaste** – Eine einzigartige Mischung aus Kurkuma, Tomate, Koriander und gemahlene Gewürzen.  
**INHALTSSTOFFE:** Rapsöl, Gemahlene Gewürze (Koriander (10%), Paprika, Kurkuma (3%), Kreuzkümmel, Bockshornkraut, Gewürze, Ingwer, Fenchel, Zimt), Salz, Wasser, Tomatenmark (4%), Maismehl, SENFPULVER, Säuerungsmittel (Essigsäure, Zitronensäure, Milchsäure), Zucker, Tamarinden, Knoblauchpulver.  
**Allergienhinweis:** Siehe die FETTGEDRUCKTEN Inhaltsstoffe, Kann Erdnüsse und Nüsse enthalten. Kühl und trocken lagern. Nach dem Öffnen innerhalb von 6 Monaten und vor Ablauf des Mindesthaltbarkeitsdatums verbrauchen.  
**ZUBEREITUNG:** Dieses Produkt darf nicht ungeschält verzehrt werden. Zum Garen die Paste 3 Minuten lang in der Pfanne erhitzen. Die gewählten Zutaten hinzugeben und köcheln lassen, bis alles gar ist.

**INGREDIENTS:** Rapeseed Oil, Ground Spices (Coriander (10%), Paprika, Turmeric (3%), Cumin, Fenugreek Spices, Ginger, Fennel, Cinnamon), Salt, Water, Concentrated Tomato Purée (4%), Maize Flour, MUSTARD Powder, Acids (Acetic Acid, Citric Acid, Lactic Acid), Sugar, Tamarind, Garlic Powder.  
**ALLERGY ADVICE:** Allergens: See ingredients in BOLD. May also contain peanuts and nuts. Stir well before use. Store in a cool dry place. Use within 6 months of opening and before the best before end date.  
**NUTRITIONAL INFORMATION:**

Average Values / Valeurs Moyennes / Gemiddelde Waarden / Durchschnittliche Nährwerte	Per 100g/Pour 100g	Per 100g/Pro 100g
Energy / Energie / Energie / Energie	2304kJ / 559kcal	
Fat / Matières Grasses / Vet / Fett of which Saturated / dont acides gras Saturés / waarvan Verzadigd / davon gesättigte Fettsäuren	52.9g	3.6g
Carbohydrate / Glucides / Koolhydraten / Kohlehydrate of which Sugars / dont Sucres / waarvan Suikers / davon Zucker	9.7g	3.2g
Protein / Protéines / Eiwit / Eiweiß	4.0g	
Salt / Sel / Zout / Salz	6.97g	

**INSTRUCTIONS FOR USE:** It is important that this product is not consumed uncooked. To cook, fry paste for 3 minutes. Add chosen ingredients and simmer until cooked.  
**Recipe idea:** **BHINDI DO PYAZA (SERVES 4)** – 1. Shallow fry 500g diced okra (Bhindi) until soft and cooked for 7-10 mins. 2. In a separate pan, fry 2 sliced onions in 4tbsp oil until soft. 3. Add 1tsp ginger, 1tsp garlic and 140g Paste; cook for 1-2 mins. Add 100ml of water; cook until the water has evaporated. 4. Add 200g chopped tomatoes and cook on a medium heat for 8-10 mins until the sauce thickens. 5. Stir in the fried okra (Bhindi) and cook for 2 mins.

**Best Before End: See Cap.**  
 À consommer de préférence avant le: voir sur le couvercle.  
 Ten nederst houdbaar tot einde: zie deksel.  
 Mindestens haltbar bis: Ende: Siehe Deckel.

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AMENDMENT HISTORY				
Version	Date	Amendment Details	Requested by	Completed by
V1	30/07/2020	New Specification Created	BrandM	Daniel Kuah
V2	9.5.22	Specification review against current artwork /New template	-	Lisa Jones
V3	22.6.23	Full review against current artwork and manufacturing practices		Lisa Jones

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