PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
Produced in the UK	NAME: Harriet Newis POSITION: BIFG EU Technical Lead TEL: +44 (0)754 920985 EMAIL: Harriet.newis@abworldfoods.com
EMERGENCY CONTACT: NAME: Customer Services TEL: +44(0)1942 267090	POSITION: Customer Services EMAIL: Customer.Service@abworldfoods.com

PRODUCT DETAILS	
Product Code	220173
Product Name	Wholewheat Noodles
Brand	Blue Dragon
Target Country(s) of Distribution	UK
Net Quantity	250g
Barcode	5010338103781
Units per Case	8x250g
Outer Barcode	05015612105826

LABEL DETAILS	
Mandatory Name	Dried, Wholewheat noodles

INGREDIENTS: Wholemeal **Wheat** Flour (60%), **Wheat** Flour [**Wheat** Flour, Calcium, Iron, Niacin, Thiamin], Water, Salt, Firming Agents (Potassium Carbonate, Sodium Carbonate).

ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	**MAY CONTAIN YES/NO**	**SOURCE**
Milk & Milk Derivatives (including Lactose)	NO	NO	
Egg & Egg Derivatives	NO	NO	
Gluten-containing Cereals & Derivatives	YES	-	Wholemeal and Wheat Flour
Soya & Soya Derivatives	NO	NO	
Mustard & Mustard Derivatives	NO	NO	
Celery/Celeriac & Celery/Celeriac Derivatives	NO	NO	
Fish & Fish Derivatives	NO	NO	
Crustaceans & Crustacean Derivatives	NO	NO	
Molluscs & their Derivatives	NO	NO	
Lupin & Lupin Derivatives	NO	NO	
Sesame Seeds & Sesame Seed Derivatives	NO	NO	
Sulphur Dioxide & Sulphites (≥10ppm)	NO	NO	
Peanuts & Peanut Derivatives	NO	YES	
Nuts & Nut Derivatives*	NO	YES	
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	NO	NO	

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS			
	Yes / No	**Present on label**	**DETAILS**
Is the product Suitable for Vegetarians	Yes	Yes	
Is the product Suitable for Vegans	Yes	Yes	
Gluten Free	No	No	
Certified as Halal	No	No	
Certified as Kosher	No	No	
Certified as Organic	No	No	
Use of RSPO-certified palm oil	No	No	
No Artificial Colours	No	No	
No Artificial Flavours	No	No	
No Artificial Preservatives	No	No	
Chilli Rating	No	No	
Serving Suggestion (FOP)	Yes	Yes	
Other			

CONTAMINANTS		
	Yes / No	DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Non-Genetically Modified Certified	No	

NUTRITION DATA – EU

NUTRITION INFORMATION

Average Values	Per 100g
Energy	698kJ / 165kcal
Fat	0.7g
of which saturates	0.1g
Carbohydrate	30g
of which sugars	0.8g
Protein	7.0g
Salt	0.22g

NUTRITION DATA – AUSTRALIA / NEW ZEALAND

NUTRITION INFORMATION

Servings per (e.g. jar): Serving size: g

	Average Quantity Per serving	Per 100g
Energy	kJ	kJ
Protein	g	g
Fat, total	g	g
- saturated	g	g
Carbohydrate	g	g
- sugars	g	g
Sodium	mg	mg

NUTRITION DATA – CANADA

Nutrition Facts

Per (insert serving size & value)

Calories		% Daily Value
Fat:	g	%
Saturated:	g	%
+ Trans:	g	
Carbohydrate:	g	
Fibre:	g	%
Sugars:	g	%
Protein:	g	
Cholesterol:	mg	%
Sodium:	mg	%
Potassium:	mg	%
Calcium:	mg	%
Iron:	mg	%

NUTRITION DATA – USA

Nutrition Facts

(insert number) servings per container

Serving size insert size (e.g. 2/3 cup (55g))

Amount per serving

Calories (insert calories)

		% Daily Value*
Total Fat	g	%
Saturated Fat	g	%
Trans Fat	g	
Cholesterol:	mg	%
Sodium:	mg	%
Total Carbohydrate	g	%
Dietary Fiber	g	%
Total Sugars	g	
Includes xxg of Added Sugars		%
Protein	g	%
Vitamin D	mcg	%
Calcium	mg	%
Iron	mg	%

			Potassium	mg	%
			* The % Daily Value (DV) tells you how much a nutrient in a serving off food contributes to a daily diet. 2,000 calories a day as used for general nutrition advice.		

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	**ON LABEL?**	**DETAILS**

FINISHED PRODUCT STANDARDS	
ATTRIBUTE	**DESCRIPTION**
Appearance / Colour	Dry: pale brown nest. cooked: Free flowing with minimal clumping/broken strands. Some flecks of bran present.
Texture	Firm with some resistance to bite. Smooth with good elasticity
Heat Level	N/a
Flavour	Fairly bland with slight cereal and salt notes

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	**METHOD**	**FREQUENCY**	**STANDARDS**
AW	AW meter	Hourly for the first 3 hours, then every 3 hours	0.2-0.6%

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	**UNIT OF MEASUREMENT**	**TARGET**	**REJECT LEVEL**	**FREQUENCY**
TVC	Cfu/g	<100	>10,000	Quarterly
E. coli	Cfu/g	<10	>10	Quarterly
Coagulase Positive Staphylococci	Cfu/g	<50	>100	Quarterly
Salmonella spp.	Cfu/25g	Not detected	Detected	Quarterly
Yeast & Moulds	Cfu/g	<1,000	>100,000	Quarterly
Bacillus cereus	Cfu/g	<20	>100	Quarterly
C.Perfringens	Cfu/g	<1,000	>100,000	Quarterly

FOREIGN BODY CONTROL		
METAL DETECTION	**TEST PIECE SIZE**	**FREQUENCY**
Ferrous Non ferrous Stainless Steel	1.2mm 1.5mm 2.0mm	Start and end of each product run, hourly, at shift handover, after a site evacuation or line breakdown/ maintenance.
	USED?	**DETAILS**
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	NO	
SIEVE / FILTRATION	NO	
MAGNETS	NO	
OTHER SYSTEMS	NO	

PRODUCT STORAGE		
Total Shelf Life	730 days	
Recommended Unopened Storage Conditions	Store in a cool, dry place	
Durability Date (Type) (Location)	Type Best before end	Location Back of pack
Example of Lot Marking Format for Traceability & Location	MM/YYYY	
Shelf Life Once Opened	Until best before end date	
Recommended Opened Storage Conditions	Store in an airtight container	

PACKAGING DETAILS				
PRIMARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Flow wrap film			
Material	Laminate film			
Recyclable?	No			
SECONDARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	SRP	Label	Glue	
Material	Corrugated	Paper	Adhesive	
Recyclable?	Yes	Yes	No	
TERTIARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Pallet	Stretch-wrap	label	
Material	Wood	LDPE	paper	
Recyclable?	Yes	No	Yes	

PALLETISATION DETAILS	
Cases per Pallet Layer	17
Layers per Pallet	7
Pallet Dimensions (W x D) (m)	1.0 x 1.2
Overall Pallet Height (m)	1.5
Gross Weight of Pallet (kg)	321.4

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	Yes
IFS Standard	No
HACCP	No
RSPO	No
Other (e.g. ISO)	No

SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

"The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended."

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT	
Customer agreement:	Print name:
	Sign:
	Date:
ABWF Technical agreement:	Print name: Harriet Newis
	Sign: *H Newis*
	Date: 23.06.2026

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

AB WORLD FOODS

Location: ABWF – Group Technical Services	Document No: GtechSer004-F001	Number of pages: 8 / 9

Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

Appendix: Label



Product Code: 220173	Product Name: Wholewheat noodles	
Brand: Blue Dragon	Version: 2	Date: 23.06.2026

AB WORLD FOODS

Location: ABWF – Group Technical Services	Document No: GtechSer004-F001	Number of pages: 9 / 9	
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AMENDMENT HISTORY

Version	Date	Amendment Details	Requested by	Completed by
1	28.02.2024	New	Becky Page	Becky Page
2	23.06.2026	Transfer to GTech template	Harriet Newis	Harriet Newis