AB WORLD FOODS

Location: ABWF – Group Technical Services		Document No: GtechSer004-F001	
Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

PRODUCT TECHNICAL INFORMATION SHEET

SITE DETAILS		
MANUFACTURING ADDRESS	**TECHNICAL CONTACT DETAILS**	
AB World Foods Ltd, Kiriana House, Kiribati Way, Priestner Way, Leigh, Lancashire, WN7 5RS, United Kingdom	NAME:	Daniel Kuah
	POSITION:	Senior Specifications Technologist
	EMAIL:	abwf-grouptechnicalservices@abworldfoods.com

EMERGENCY CONTACT:			
NAME:	Lucie Humphreys	EMAIL:	lucie.humphreys@abworldfoods.com
POSITION:	Site Technical Manager	TEL:	+447543310003

PRODUCT DETAILS	
Product Code	DAB131
Product Name	Patak's Tandoori Marinade Paste
Brand	Patak's
Target Country(s) of Distribution	United Kingdom, France, Germany, Netherlands
Net Quantity	2.5kg
Barcode	_5011308306447
Units per Case	2
Outer Barcode	_05011308306287

LABEL DETAILS	
Mandatory Name	A unique blend of ginger, tamarind, coriander & ground spices.

INGREDIENTS: Water, Ginger Purée (18%), Ground Spices [Coriander (3%), Cumin (3%), Paprika, Spices], Salt, Tamarind (8%), Garlic Powder (3%), Acids (Acetic Acid, Lactic Acid), Colours (E163, E122, E129).

PRODUCT TECHNICAL INFORMATION SHEET

ALLERGEN INFORMATION (as provided on the product label)
Main allergen declaration:
-
Alibi allergen declaration:
May contain mustard, peanuts and nuts.

Claims & Statements

Suitability List		
	Declared?	Declaration on Label
Vegetarians	Yes	Vegetarian Society Approved
Ovo-Vegetarians	No	
Lacto-Vegetarians	No	
Ovo-Lacto-Vegetarians	No	
Vegans	No	
Halal	No	
Kosher	No	
Coeliacs	Yes	Gluten Free logo
Organic	No	
Non-GMO	No	
Fair Trade	No	

Verified Claims List		
	Declared?	Declaration on Label
Free From Irradiation/Irradiated	No	
No Added Salt	No	
No Added Sodium	No	
No Added Sugar	No	
Fat Free	No	
Gluten Free	Yes	Gluten Free logo
Low Fat	No	
Low Salt	No	
Low Saturated Fat	No	
Low Sodium	No	
Low in Sugar	No	
Source of Fibre	No	
Source of Protein	No	
Source of Vitamins	No	
High Fibre	No	
High Protein	No	
High Vitamin	No	

Unverified Claims List		
	Declared?	Declaration on Label
Suitable for Freezing	No	

PRODUCT TECHNICAL INFORMATION SHEET

Bain Marie Stable	No	
No Artificial Colours	No	
No Artificial Flavours	No	
No Artificial Preservatives	No	
No preservatives	No	
Non-BPA	No	
Contains Palm Oil	No	
Contains RSPO-certified Palm Oil	No	
No Added MSG	No	
MSG Free	No	
Made with Lentil Flour	No	
No additives	No	
No hydrogenated fat	No	
All Natural	No	
100% Pure	No	
Plant based	No	
Chilli Rating	Yes	2 Chillies - Medium
Serving Suggestion	No	

Other Claims & Statements		
Claim	Declared?	Declaration on label
OVER 50 YEARS SPICE BLENDING EXP	Yes	OVER 50 YEARS SPICE BLENDING EXPERTISE
Spices captured in oil to maximise fla	Yes	Spices captured in oil to maximise flavour
Consistently good quality you can rel	Yes	Consistently good quality you can rely on
18 ingredients, blended to perfection	Yes	18 ingredients, blended to perfection
A must have for every professional ki	Yes	A must have for every professional kitchen
E122 & E129: May have an adverse e	Yes	E122 & E129: May have an adverse effect on activity and attention in childr

PRODUCT TECHNICAL INFORMATION SHEET

CONTAMINANTS		
	Yes / No	**DETAILS**
Free from Irradiation/Irradiated Ingredients	YES	
Free from GMO Ingredients	YES	

NUTRITION DATA – UK/EU		
NUTRITION INFORMATION		
Average Values	Per 100g	
Energy	403 kJ / 96 kcal	
Fat	2.7	g
of which saturates	0.3	g
Carbohydrate	10.1	g
of which sugars	4.2	g
Fibre		g
Protein	3.5	g
Salt	9.85	g

NUTRITION DATA – AUSTRALIA / NEW ZEALAND		
NUTRITION INFORMATION		
Servings per		Serving size: g
	Average Quantity	
	Per serving	**Per 100g**
Energy	kJ	kJ
Protein	g	3.5 g
Fat, total	g	2.7 g
- saturated	g	0.3 g
Carbohydrate	g	10.1 g
- sugars	g	4.2 g
Sodium	mg	mg

NUTRITION DATA – CANADA		
Nutrition Facts		
Per	g	
Calories	cal	% Daily Value
Fat:	g	%
Saturated:	g	%
+ Trans:	g	
Carbohydrate:	g	
Fibre:	g	%
Sugars:	g	%
Protein:	g	
Cholesterol:	mg	%
Sodium:	mg	%
Potassium:	mg	%
Calcium:	mg	%
Iron:	mg	%

NUTRITION DATA – USA		
Nutrition Facts		
servings per container		
Serving size		g
Amount per serving		
Calories		
		% Daily Value*
Total Fat	g	%
Saturated Fat	g	%
Trans Fat	g	%
Cholesterol:	mg	%
Sodium:	mg	%
Total Carbohydrate	g	%
Dietary Fiber	g	%
Total Sugars	g	
Includes	g of Added Sugars	%
Protein	g	%
Vitamin D	mcg	%

Calcium	mg	%
Iron	mg	%
Potassium	mg	%
* The % Daily Value (DV) tells you how much a nutrient in a serving off food contributes to a daily diet. 2,000 calories a day as used for general nutrition advice.		

Location: ABWF – Group Technical Services			Document No: GtechSer004-F001
Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

PRODUCT TECHNICAL INFORMATION SHEET

FINISHED PRODUCT STANDARDS	
ATTRIBUTE	**DESCRIPTION**
Appearance / Colour	Red
Flavour	Medium acidity, gingery & salty
Texture	Medium, smooth texture with ginger fibres
Heat Level	Mild

CHEMICAL STANDARDS (complete only as appropriate)					
TEST	**METHOD**	**FREQUENCY**	**MIN**	**MAX**	**UoM**
pH	pH meter	Each Batch	2.6	3.1	pH
Acidity	Auto Titration	Each Batch	2.5	3.5	%
Salt	Auto Titration	Each Batch	9	11	%
Moisture	Water Loss on Drying	Each Batch	66	70	%
Viscosity	Bostwick Spread Test	Each Batch	1.5	3.5	cm/10s
Brix	Refractometer	Not Tested			
Colour	Colourimeter	Each Batch			ok/nok

MICROBIOLOGICAL STANDARDS		
Test	**Limit**	**Testing frequency**
Anaerobic Thermophilic Spores	not tested	not tested
Bacillus spp	not tested	not tested
Sulphite reducing Clostridium	not tested	not tested
Lactic Acid Bacteria	not tested	not tested
E Coli	<10 cfu/g	Annually

Salmonella spp	Absent in 25g	Annually
Staphylococcus Aureus	<100 cfu/g	Annually
Mould OGYE	not tested	not tested
Yeast OGYE	not tested	not tested
TVC 30C in 48h	not tested	not tested
Enterobacteriaceae	not tested	not tested
Presumptive Bacillus Cereus	not tested	not tested

Foreign Body Control

Metal Detection

Line	Fe (mm)	Non-Fe (mm)	SS (mm)	Fe - customer requirement (mm)	Testing Frequency
Leigh - Multi	4	4	5	20	Start of the shift, start of a new recipe / product, at the end of a recipe / product & every 60 minutes. 20mm Fe - Start of the shift & at the end of shift

Other Foreign Body Control

Foreign body control system	Used?	Details
X-Ray Detection System	NO	None
Optical Detection System	NO	None
Sieve/Filtration	NO	None
Magnets	NO	None
Other Systems	NO	None

Location: ABWF – Group Technical Services			Document No: GtechSer004-F001
Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

PRODUCT TECHNICAL INFORMATION SHEET

PRODUCT STORAGE	
Total Shelf Life	545 days
Recommended Unopened Storage Conditions	Store in a cool, dry place.
Durability Date (Type) (Location)	Best Before End; see cap
Example of Lot Marking Format for Traceability & Location	BBE MM/YYYY YDDD HH:MM
Shelf Life Once Opened	6 months
Recommended Opened Storage Conditions	Use within 6 months of opening and before the best before end date.

PACKAGING DETAILS				
Packaging Level	**Item Description**	**Packaging Category**	**Packaging Material**	**Recyclable?**
Tertiary	ML ICE PRINTER RIBBON 110X830	Miscellaneous	Other	No
Tertiary	SURGE PALLETWRAP FILM	Laminate/Flexibles	LDPE	Yes
Secondary	AQUENCE LP 2065 ML ADHESIVE	Adhesives	Other	No
Tertiary	HEAT TREATED CHEP 1200X1000	Pallets - Wood	Wood	Yes
Secondary	SHRINKFILM 375MM X 35MU	Laminate/Flexibles	LDPE	Yes
Tertiary	LAYER PAD 1100 X 900	Corrugated	Corrugate	Yes
Secondary	PTKS PET JAR 2X2.5KG TRAY	Corrugated	Corrugate	Yes
Secondary	OUTER CASE LABEL 110MMX70MM R	Paper Label - Self Adhesive		No
Primary	JAR 2.25L PET	Plastic Jars/Bottles		Yes
Primary	CAP 110MM PP PATAK PURPLE	Plastic Closures (including Seal)		Yes
Primary	PTKS TANDOORI PST 2.5KG LBL	Paper Label - Wet Gum	Paper	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	28
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 1.0m
Overall Pallet Height (m)	1.306
Gross Weight of Pallet (kg)	937.2
ALTERNATIVE PALLETISATION DETAILS	
Product Code	-
Market	
Cases per Pallet Layer	20
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 0.8m
Overall Pallet Height (m)	1.272
Gross Weight of Pallet (kg)	673

SITE ACCREDITATION		YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	A+	
RSPO	Certified	
Halal	Certified	
Kosher	None	No kosher certified products at Leigh

Organic	None	No organic products at Leigh
IFS Standard	None	None
HACCP	None	We don't have a HACCP certificate as the BRC certificate covers HACCP principles.
ISO	None	Not required
Sedex	None	ZC1092181 - we are Sedex members

PRODUCT TECHNICAL INFORMATION SHEET

SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

"The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended."

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT		
Customer agreement:	Print name:	
	Sign:	
	Date:	

ABWF Technical agreement:	Print name:	Daniel Kuah
	Sign:	
	Date:	2026/4/15

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

Location: ABWF – Group Technical Services		Document No: GtechSer004-F001	
Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

PRODUCT TECHNICAL INFORMATION SHEET

Appendix: Label

AMENDMENT HISTORY			
Date	Name	Specification Version	Amendment Details
2026/4/15	DKUAH	1	Specification update for Halal audit