

# AB WORLD FOODS

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Document Title: Product Technical Information Sheet for EU AUZ NZ -Leigh			
Issue date: 08/07/2019	Version: 1	Change date: 08/07/2019	Authorized by: GM
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## PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	TECHNICAL CONTACT DETAILS
AB WORLD FOODS LTD, KIRIANA HOUSE, KIRIBATI WAY, PRIESTNER WAY, LEIGH, LANCASHIRE, WN7 5RS	NAME: Lisa Jones POSITION: Senior Specifications Technologist EMAIL: <a href="mailto:ABWF-GroupTechnicalServices@Abworldfoods.com">ABWF-GroupTechnicalServices@Abworldfoods.com</a>
<b>EMERGENCY CONTACT:</b>	
NAME: Harriet Newis	TEL: 07545920985
POSITION: Food Safety & Quality Manager	EMAIL: harriet.newis@abworldfoods.com

PRODUCT DETAILS	
Product Code	DAB157
Product Name	Sweet Mango Chutney
Brand	Patak's
Target Country(s) of Distribution	Central Europe
Net Quantity	2.9kg e (2.2L)
Barcode	5011308306560
Units per Case	2
Outer Barcode	05011308306409

LABEL DETAILS	
Mandatory Name	An authentic-tasting blend of mangoes, cooked with sugar & spices.
Ingredients List (as stated on-pack)	
<b>INGREDIENTS:</b> Sugar (51%), Mango (43%), Salt, Acid (Acetic Acid), Spices, Garlic Purée, Ginger Oil.	

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Brand: Pataks	Version: V2	Date: 23.3.22

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ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	MAY CONTAIN YES/NO	SOURCE
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	No	
Soya & Soya Derivatives	No	No	
Mustard & Mustard Derivatives	No	Yes	May contain mustard
Celery/Celeriac & Celery/Celeriac Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	No	No	
Sulphur Dioxide & Sulphites ( $\geq 10\text{ppm}$ )	No	No	
Peanuts & Peanut Derivatives	No	Yes	May contain peanuts
Nuts & Nut Derivatives*	No	Yes	May contain nuts
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	

\* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS			
	Yes / No	Present on label	DETAILS
Is the product Suitable for Vegetarians	Yes	Yes	Vegetarian society approved
Is the product Suitable for Vegans	No	No	
Gluten Free	No	No	
Certified as Halal	Yes	No	
Certified as Kosher	No	No	
Certified as Organic	No	No	
Use of RSPO-certified palm oil	No	No	No palm oil in recipe
No Artificial Colours	Yes	Yes	
No Artificial Flavours	Yes	Yes	
No Artificial Preservatives	Yes	Yes	
Chilli Rating	Yes	Yes	Mild Rating
Serving Suggestion (FOP)	No	No	

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CONTAMINANTS		
		DETAILS
Free from Irradiation/Irradiated Ingredients	Yes	
Non-Genetically Modified Certified	No	

NUTRITION DATA – EU		NUTRITION DATA – AUSTRALIA / NEW ZEALAND		
NUTRITION INFORMATION		NUTRITION INFORMATION		
Average Values	Per 100g	Servings per (e.g. jar):	Serving size:	
Energy	1027kJ/242kcal	Average Quantity		
		Per serving	Per 100g	
Fat	0.2g	Energy	kJ	kJ
of which saturates	Trace	Protein	g	g
Carbohydrate	58.3g	Fat, total	g	g
of which sugars	56.1g	- saturated	g	g
Protein	0.3g	Carbohydrate	g	g
		- sugars	g	g
Salt	3.32g	Sodium	mg	mg

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	ON LABEL?	DETAILS

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FINISHED PRODUCT STANDARDS	
ATTRIBUTE	DESCRIPTION
Colour	Golden brown
Texture	Medium mango pieces and spices
Heat Level	Mild
Flavour	Sweet mango ginger

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	METHOD	FREQUENCY	STANDARDS
pH	pH meter	Each Batch	2.10 – 2.80
Acidity	Auto Titration	Each Batch	1.0 – 1.5%
Salt	Auto Titration	Each Batch	2.2 – 3.0%
Moisture	Water Loss on Drying	Each Batch	N/A
Water Activity (Aw)		Each Batch	0.75-0.85
Viscosity	Bostwick Spread Test	Not Tested	N/A
Brix	Refractometer	Not Tested	60 – 64%
Colour	Colourimeter	Not Tested	0 – 4 dE*ab

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	UNIT OF MEASUREMENT	TARGET	REJECT LEVEL	FREQUENCY
Ecoli	CFU/g	<10		By exception
Salmonella spp	CFU/g	Absent in 25g		By exception
Staphylococcus Aureus	CFU/g	<100		By exception
Yeasts	CFU/g	<100		By exception
Moulds	CFU/g	<100		By exception
Lactic Acid Bacteria	CFU/g	<10		By exception
TVC	CFU/g	N/A		Not tested
Enterobacteriaceae	CFU/g	N/A		Not tested
Bacillus cereus	CFU/g	N/A		Not tested
Thermophilic anaerobics	CFU/g	N/A		Not tested
<i>Clostridium spp</i>	CFU/g	N/A		Not tested

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FOREIGN BODY CONTROL		
METAL DETECTION	TEST PIECE SIZE	FREQUENCY
Ferrous	4.0mm	Start & end of production run, start of shift & every 60 minutes
Non ferrous	4.0mm	
Stainless Steel	5.0mm	
Stainless Steel	20mm	
	USED?	DETAILS
<b>X-RAY DETECTION SYSTEM</b>	NO	
<b>OPTICAL DETECTION SYSTEM</b>	NO	
<b>SIEVE / FILTRATION</b>	NO	
<b>MAGNETS</b>	NO	
<b>OTHER SYSTEMS</b>	NO	

PRODUCT STORAGE		
Total Shelf Life	18 months	
Recommended Unopened Storage Conditions	Store in a cool, dry place.	
Durability Date (Type) (Location)	Type Inket	Location See Cap
Example of Lot Marking Format for Traceability & Location	BBE MM/YYYY YDDD HH:MM	
Shelf Life Once Opened	Use within 6 months of opening and before the best before end date.	
Recommended Opened Storage Conditions	Store in a cool, dry place.	

PACKAGING DETAILS				
PRIMARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Jar	Plastic Lid	Label	
Material	APET	PP Cardboard wad	Paper NiklaPET wet glue	
Recyclable?	Yes	Yes	Yes	
SECONDARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Cardboard Tray	Plastic Shrink Film	Paper Label	
Material	120 bleached Kraft/E /Test	Polythene blend	Thermal white paper (self-adhesive)	
Recyclable?	Yes	Yes	Yes	
TERTIARY	COMPONENT 1	COMPONENT 2	COMPONENT 3	COMPONENT 4
Type of Packaging	Plastic Stretch Wrap	Paper Label	Pallet	Cardboard

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Material	LLDPE	Thermal white paper (self-adhesive)	Wood	Test board & flute
Recyclable?	Yes	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	28
Layers per Pallet	6
Pallet Dimensions (W x D) (m)	1.2 x 1.0M
Overall Pallet Height (m)	1.273
Gross Weight of Pallet (kg)	1027.92

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	YES, BRC B
IFS Standard	N/A
HACCP	N/A
RSPO	Yes
Other (e.g. ISO)	N/A

## SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

“The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended.”


**The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.**

SPECIFICATION AGREEMENT	
Customer agreement:	<u>Print name:</u>
	Sign:
	Date:
ABWF Technical agreement:	<u>Print name:</u> Lisa Jones

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	Sign: 
	Date: 23.3.22

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

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Appendix: Label; LDA157Q03

**AB World Foods Ltd.**, Kirirana House, Kiribati Way, Leigh, Lancashire, WN7 5RS, UK.  
**AB Foods Polska Sp. z o.o.**, ul. Przemysłowa 2, 67-100 Nowa Sól, Poland / Pologne / Polen  
[www.pataks.co.uk](http://www.pataks.co.uk)

For more information, visit the Patak's professional channel on YouTube.

**PATAK'S Original**  
 AN AUTHENTIC INDIAN RECIPE

**Sweet Mango CHUTNEY**  
 CHUTNEY DE MANGUE DOUX  
 ZOETE MANGOCHUTNEY  
 SÜSSES MANGO-CHUTNEY

**2.9kg (2.2L)e**

**IDEAL WITH...**

- ✓ Curries
- ✓ Poppadums
- ✓ Naan breads
- ✓ Sandwiches

**NUTRITIONAL INFORMATION:**

Average Values / Valeurs Moyennes / Gemiddelde Waarden / Durchschnittliche Nährwerte	Per 100g / Pour 100g
Energy / Energie / Energie / Energie	1027kJ / 242 kcal
Fat / Matières Grasses / Vet / Fett of which Saturates / dont acides gras Saturés / waarvan Verzadigd / davon gesättigte Fettsäuren	0.2g Trace
Carbohydrate / Glucides / Kohlenhydrate / Kohlenhydrate of which Sugars / dont Sucres / waarvan Suikers / davon Zucker	58.3g 56.1g
Protein / Protéines / Eiweiß / Eiweiß	0.3g
Salt / Sel / Zout / Salz	3.32g

**FR** Chutney de Mangue Doux—Mélange au goût authentique de mangues cuites au sucre et aux épices.  
**INGRÉDIENTS:** Sucre (51%), Mangue (43%), Sel, Acide Acétique, Épices, Purée D'eau, Huile De Gingembre.  
 Peut contenir de la moutarde, des arachides et des fruits à coque.  
**BIEN MÉLANGER AVANT UTILISATION.** Conserver dans un endroit frais et sec. Consommer dans un délai de 6 mois après ouverture et avant la date de péremption.  
**Les condiments Chutneys de Patak sont confectionnés selon un grand savoir-faire, avec des fruits et des épices aromatiques traditionnels. D'une saveur raffinée, ils sont idéaux servis en accompagnement avec le chapati, les plats de résistance, les sandwiches, les poppadums, les snacks salés et bien d'autres.**

**NL** Zoete mangochutney—Een authentiek smakende combinatie van mango's, bereid met suiker en kruiden.  
**INGRÉDIENTEN:** Suiker (51%), Mango (43%), Zout, Zuur (Azijnzuur), Kruiden, Kookpulpure, Gemberolie.  
 Kan mosterd, pinda's en noten bevatten. Vóór gebruik goed roeren. Op een koele droge plaats bewaren. Binnen 6 maanden na openen en vóór de uiterste houdbaarheidsdatum gebruiken.  
**De chutneys van Patak zijn op deskundige wijze bereid met traditionele vruchten en aromatische kruiden. De heerlijk pittige smaak gaat perfect samen met chapatis, hoofdgerechten, broodjes, papadums, hartige hapjes en nog veel meer.**

**DE** Süßes Mango-Chutney—Gekochte Mischung aus Mangos, Zucker und Gewürzen mit authentischem Geschmack.  
**INHALTSSTOFFE:** Zucker (51%), Mangos (43%), Salz, Säuerungsmittel (Essigsäure), Gewürze, Puriertes Knochenschlamm, Ingweröl.  
 Kann Senf, Erdnüsse und Nüsse enthalten. Vor Gebrauch gut umrühren, kühl und trocken lagern. Nach dem Öffnen innerhalb von 6 Monaten und vor Ablauf des Mindesthaltbarkeitsdatums verbrauchen.  
**Patak's Chutney werden fachmännisch nach traditionellem Rezept mit Früchten und aromatischen Gewürzen hergestellt. Dank ihres köstlichen, pikanten Geschmacks sind sie der ideale Begleiter für Chapatis, Hauptspeisen, Sandwiches, Papadum-Platten, pikante Snacks und vieles mehr.**

**BEFORE USE:** Stir well before use. Store in a cool dry place. Use within 6 months of opening and before the best before end date.  
**À consommer de préférence avant fin:** Mélanger soigneusement avant utilisation. Conserver dans un endroit frais et sec. Utiliser dans les 6 mois après ouverture et avant la date de péremption.  
**Mindestens haltbar bis Ende:** Söðu Deild.

**PATAK'S** are expertly made using traditional fruits and aromatic spices. The delicious sweet taste is an ideal companion for chapattis, main meals, sandwiches, poppadums, savoury snacks and more.

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AMENDMENT HISTORY				
Version	Date	Amendment Details	Requested by	Completed by
V1	30/07/2020	New Specification Created	BrandM	Daniel Kuah
V2	23.3.22	Corrected Ingredient Declaration	Joanna Obajtek	Lisa Jones

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