AB WORLD FOODS

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Document Title: Product Technical Information Sheet **for EU AUZ NZ – NOWA SOL**		
Issue date: 12/07/2019	Version: 1	Change date: 12/07/2019	Authorized by: GM
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PRODUCT TECHNICAL INFORMATION SHEET

MANUFACTURING ADDRESS	**TECHNICAL CONTACT DETAILS**
AB FOODS POLSKA PRZEMYSLOWA 2, 67-100 NOWA SOL POLAND	NAME: Daniel Kuah POSITION: Senior Specifications Technologist EMAIL: ABWF-GroupTechnicalServices@Abworldfoods.com
EMERGENCY CONTACT: NAME: Ewa Ciechanowicz TEL: +48 512 983 779	POSITION: **Interim Site Technical Manager** EMAIL: eciechanowicz@abfoods.pl

PRODUCT DETAILS	
Product Code	010138
Product Name	Hoisin Sauce
Brand	Blue Dragon
Target Country(s) of Distribution	Scandinavia
Net Quantity	200ml
Barcode	5010338011529
Units per Case	6
Outer Barcode	05015612011387

LABEL DETAILS	
Mandatory Name	Sauce made with blend of soybean paste and sesame oil.

Ingredients List (as stated on-pack)

Ingredients: Sugar, Water, Spirit Vinegar, Salt, Modified Maize Starch, **SESAME** Oil (2%), Soybean Paste (1.6%) (Water, **SOYA** Beans, Rice, Salt), Colour (Ammonia Caramel), Garlic Purée, Stabiliser (Xanthan Gum), Ground Chilli.

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ALLERGEN INFORMATION (as provided on the product label)			
	CONTAINS YES/NO	**MAY CONTAIN YES/NO**	**SOURCE**
Milk & Milk Derivatives (including Lactose)	No	No	
Egg & Egg Derivatives	No	No	
Gluten-containing Cereals & Derivatives	No	No	
Soya & Soya Derivatives	Yes	N/A	Soybean paste contains soya beans
Mustard & Mustard Derivatives	No	No	
Celery/Celeriac & Celery/Celeriac Derivatives	No	No	
Fish & Fish Derivatives	No	No	
Crustaceans & Crustacean Derivatives	No	No	
Molluscs & their Derivatives	No	No	
Lupin & Lupin Derivatives	No	No	
Sesame Seeds & Sesame Seed Derivatives	Yes	N/A	Contains sesame oil
Sulphur Dioxide & Sulphites (≥10ppm)	No	No	
Peanuts & Peanut Derivatives	No	Yes	May contain Peanuts
Nuts & Nut Derivatives*	No	Yes	May contain Nuts
Honey & Honey Derivatives (Bee Pollen, Royal Jelly, Propolis)	No	No	

* "Nuts" are defined in EU, Norwegian and Swiss allergen labelling requirements as almonds, Brazil nuts, cashews, hazelnuts, macadamia nuts / Queensland nuts / Australia nuts, pecan nuts, pistachio nuts and walnuts.

CLAIMS & STATEMENTS			
	Yes / No	**Present on label**	**DETAILS**
Is the product Suitable for Vegetarians	Yes	Yes	
Is the product Suitable for Vegans	Yes	Yes	
Gluten Free	No	No	
Certified as Halal	No	No	
Certified as Kosher	No	No	
Certified as Organic	No	No	
Use of RSPO-certified palm oil	No	No	No palm oil present
No Artificial Colours	No	No	
No Artificial Flavours	No	No	
No Artificial Preservatives	No	No	
Chilli Rating	Yes	Yes	1 Chilli - Mild
Serving Suggestion (FOP)	No	No	

CONTAMINANTS		
	YES/NO	**DETAILS**
Free from Irradiation/Irradiated Ingredients	Yes	
Non-Genetically Modified Certified	No	No GM ingredients present

NUTRITION DATA – EU		**NUTRITION DATA – AUSTRALIA / NEW ZEALAND**		
NUTRITION INFORMATION		**NUTRITION INFORMATION**		
Average Values	Per 100g	Servings per (e.g. jar):	Serving size: (e.g. 112g)	
Energy	1240kJ / 293kcal		**Average Quantity**	
			Per serving	**Per 100g**
Fat	2,6g	Energy	kJ	kJ
of which saturates	0,4g	Protein	g	g
Carbohydrate	67g	Fat, total	g	g
of which sugars	64g	- saturated	g	g
Protein	0,3g	Carbohydrate	g	g
		- sugars	g	g
Salt	4,1g	Sodium	mg	mg

NUTRITION CLAIMS (label claims) (insert as relevant)			
	YES/NO	**ON LABEL?**	**DETAILS**

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FINISHED PRODUCT STANDARDS	
ATTRIBUTE	**DESCRIPTION**
Colour	Brown
Texture	Semi-thick, glossy, smooth
Heat Level	Mild
Flavour	Oyster with soy

CHEMICAL STANDARDS (complete only as appropriate)			
TEST	**METHOD**	**FREQUENCY**	**STANDARDS**
pH	pH meter	Each Batch	<3.5
Acidity	Auto Titration	Each Batch	1.2 – 1.6
Salt	Auto Titration	Not tested	N/A
Moisture	Water Loss on Drying	Not tested	N/A
Viscosity	Bostwick Spread Test (85-88oC/5 seconds)	Each Batch	15 - 17cm
Brix	Refractometer	Each Batch	58 - 62
Colour	Colorimeter	Not tested	N/A
Alcohol Content	Hydrometer	Not tested	N/A

MICROBIOLOGICAL STANDARDS (complete only as appropriate)				
TEST	**UNIT OF MEASUREMENT**	**TARGET**	**REJECT LEVEL**	**FREQUENCY**
TVC	CFU/g	<100	≥100	Annually
Yeasts	CFU/g	<10	≥10	Annually
Moulds	CFU/g	<10	≥10	Annually
Lactobacillus	CFU/g	<10	≥10	Annually
Enterobacteriaceae	CFU/g	<10	≥10	Annually
Bacillus spp.	CFU/g	<10	≥10	Annually

FOREIGN BODY CONTROL		
METAL DETECTION	**TEST PIECE SIZE**	**FREQUENCY**
Ferrous Non ferrous Stainless Steel	2.5mm 3.0mm 3.5mm	Start and finish of each product run and shift, then every 1 hour, after each calibration, after each breakdown and break.
	USED?	**DETAILS**
X-RAY DETECTION SYSTEM	NO	
OPTICAL DETECTION SYSTEM	YES	Visual control during intake, weighing and cooking, inversion before filling
SIEVE / FILTRATION	YES	
MAGNETS	NO	
OTHER SYSTEMS	NO	

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PRODUCT STORAGE		
Total Shelf Life	24 months	
Recommended Unopened Storage Conditions	Store in a cool dry place.	
Durability Date (Type) (Location)	Best Before End: Month (MM) Year (YYYY) Julian Date Code (YDDD) Hour:Minute (HH:MM)	Location Side of Label
Example of Lot Marking Format for Traceability & Location	Best Before End: 11 2010 8252 17:52	
Shelf Life Once Opened	30 days	
Recommended Opened Storage Conditions	Once opened, keep refrigerated and use within 30 days.	

PACKAGING DETAILS				
PRIMARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Jar	Cap		
Material	Glass	Steel		
Recyclable?	Yes	Yes		
SECONDARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Label	Tray	Shrink Wrap	Outer Case Label
Material	Paper	Carton	LDPE	Paper
Recyclable?	No	Yes	Yes	No
TERTIARY	**COMPONENT 1**	**COMPONENT 2**	**COMPONENT 3**	**COMPONENT 4**
Type of Packaging	Euro Pallet	Carton Layer Pad	Stretch Wrap	Top Foil
Material	Wood	Paper	LDPE	LDPE
Recyclable?	YES	Yes	Yes	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	42
Layers per Pallet	8
Pallet Dimensions (W x D) (m)	1.2 x 1.0
Overall Pallet Height (m)	1.183
Gross Weight of Pallet (kg)	881.8

SITE ACCREDITATION	YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	YES, BRC A+
IFS Standard	N/A
HACCP	N/A
RSPO	Yes
Other (e.g. ISO)	N/A

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SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

"The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended."

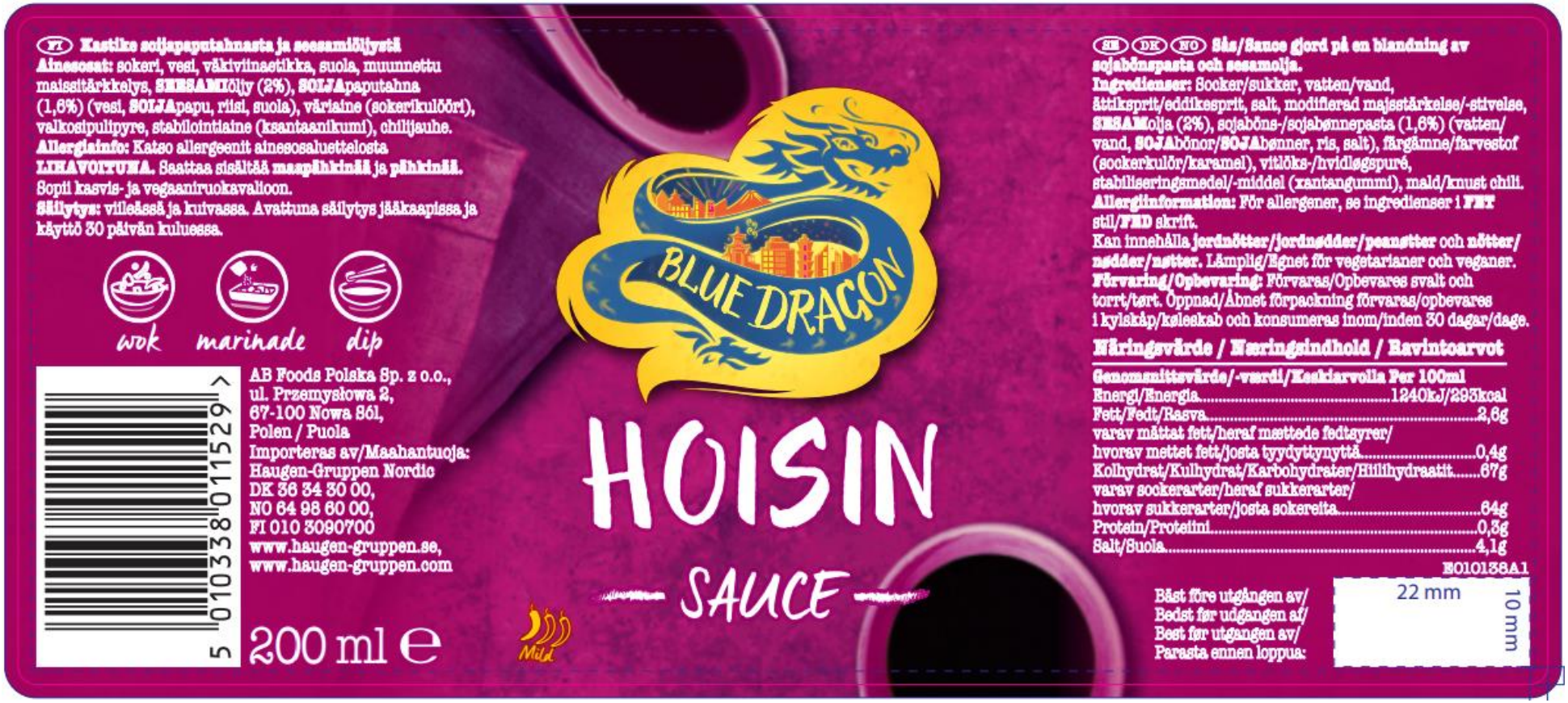
The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT	
Customer agreement:	Print name:
	Sign:
	Date:
ABWF Technical agreement:	Print name: Daniel Kuah
	Sign: *Daniel Kuah*
	Date: 25.11.24

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document's contents.

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Appendix: Label Photograph



Product Code: 010138	Product Name: Hoisin Sauce	
Brand: Blue Dragon	Version: 3	Date: 25.11.24

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AMENDMENT HISTORY

Version	Date	Amendment Details	Requested by	Completed by
2	8.1.21	Full specification review	Donna Ince	Daniel Kuah
3	25.11.24	Full specification review to current label	Radek	Daniel Kuah