

AB WORLD FOODS

Location: ABWF – Group Technical Services			Document No: GtechSer004-F001
Document Title: Product Technical Information Sheet			
Issue date: 08/07/2019	Version: 2	Change date: 21/06/2023	Authorized by: LA
Amendments to last version: Combine all markets (UK/EU/ANZ/USA/CAN) and manufacturing sites (Leigh, Nowa Sol) into one working PIF template and frequency of metal detection			

PRODUCT TECHNICAL INFORMATION SHEET

SITE DETAILS			
MANUFACTURING ADDRESS		TECHNICAL CONTACT DETAILS	
AB World Foods Ltd, Kiriana House, Kiribati Way, Priestner Way, Leigh, Lancashire, WN7 5RS, United Kingdom		NAME:	Daniel Kuah
		POSITION:	Senior Specifications Technologist
		EMAIL:	abwf-grouptechnicalservices@abworldfoods.com
EMERGENCY CONTACT:			
NAME:	Lucie Humphreys	EMAIL:	lucie.humphreys@abworldfoods.com
POSITION:	Site Technical Manager	TEL:	+447543310003

PRODUCT DETAILS	
Product Code	EAF513
Product Name	Pataks Butter Chicken Cooking Sauce
Brand	Patak's
Target Country(s) of Distribution	United Kingdom
Net Quantity	450
Barcode	'5011308505062
Units per Case	6
Outer Barcode	'05011308902847

LABEL DETAILS	
Mandatory Name	A tomato and butter based sauce with fenugreek and green cardamom.
INGREDIENTS: Water, Tomato (10%), Single Cream (MILK) (7%), Butter (MILK)(3.5%), Concentrated Tomato Purée (2.5%), Modified Maize Starch, Sugar, Spices (Spices, Coriander, Cumin, Green Cardamom), Rapeseed Oil, Dried Onion, Garlic Purée, Ginger Purée, Whey Protein Concentrate (MILK), Salt, Acids (Lactic Acid, Citric Acid), Paprika Extract, Dried Fenugreek Leaf.	

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ALLERGEN INFORMATION (as provided on the product label)
<u>Main allergen declaration:</u>
-
<u>Alibi allergen declaration:</u>
May also contain peanuts and nuts.

Claims & Statements

Suitability List		
	Declared?	Declaration on Label
Vegetarians	Yes	Vegetarian Friendly
Ovo-Vegetarians	No	
Lacto-Vegetarians	No	
Ovo-Lacto-Vegetarians	No	
Vegans	No	
Halal	No	
Kosher	No	
Coeliacs	Yes	Gluten Free
Organic	No	
Non-GMO	No	
Fair Trade	No	

Verified Claims List		
	Declared?	Declaration on Label
Free From Irradiation/Irradiated	No	
No Added Salt	No	
No Added Sodium	No	
No Added Sugar	No	
Fat Free	No	
Gluten Free	Yes	Gluten Free
Low Fat	No	
Low Salt	No	
Low Saturated Fat	No	
Low Sodium	No	
Low in Sugar	No	
Source of Fibre	No	
Source of Protein	No	
Source of Vitamins	No	
High Fibre	No	
High Protein	No	
High Vitamin	No	

Unverified Claims List		
	Declared?	Declaration on Label
Suitable for Freezing	No	

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Bain Marie Stable	No	
No Artificial Colours	Yes	No Artificial Colours, Flavours or Preservatives
No Artificial Flavours	Yes	No Artificial Colours, Flavours or Preservatives
No Artificial Preservatives	Yes	No Artificial Colours, Flavours or Preservatives
No preservatives	No	
Non-BPA	No	
Contains Palm Oil	No	
Contains RSPO-certified Palm Oil	No	
No Added MSG	No	
MSG Free	No	
Made with Lentil Flour	No	
No additives	No	
No hydrogenated fat	No	
All Natural	No	
100% Pure	No	
Plant based	No	
Chilli Rating	Yes	1 Chilli- mild
Serving Suggestion	No	

Other Claims & Statements		
Claim	Declared?	Declaration on label
Marketing claim	Yes	No Artificial Colours, Flavours or Preservatives

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CONTAMINANTS		
	Yes / No	DETAILS
Free from Irradiation/Irradiated Ingredients	YES	
Free from GMO Ingredients	YES	

NUTRITION DATA – UK/EU			NUTRITION DATA – AUSTRALIA / NEW ZEALAND		
NUTRITION INFORMATION			NUTRITION INFORMATION		
Average Values		Per 100g	Servings per		Serving size: g
Energy	423 kJ / 101 kcal		Average Quantity		
			Per serving		Per 100g
Fat	6.6 g		Energy	kJ	kJ
of which saturates	2.7 g		Protein	g	1.1 g
Carbohydrate	8.7 g		Fat, total	g	6.6 g
of which sugars	4.9 g		- saturated	g	2.7 g
Fibre	g		Carbohydrate	g	8.7 g
Protein	1.1 g		- sugars	g	4.9 g
Salt	0.59 g		Sodium	mg	mg

NUTRITION DATA – CANADA			NUTRITION DATA – USA		
Nutrition Facts			Nutrition Facts		
Per g			servings per container		
Serving size			g		
Calories cal	% Daily Value		Amount per serving		
Calories			Calories		
					% Daily Value*
Fat:	g	%	Total Fat	g	%
Saturated:	g	%	Saturated Fat	g	%
+ Trans:	g		Trans Fat	g	%
Carbohydrate:	g		Cholesterol:	mg	%
Fibre:	g	%			
Sugars:	g	%			
Protein:	g		Sodium:	mg	%
Cholesterol:	mg	%	Total Carbohydrate	g	%
Sodium:	mg	%	Dietary Fiber	g	%
Potassium:	mg	%	Total Sugars	g	
Calcium:	mg	%	Includes g of Added Sugars		%
Iron:	mg	%	Protein	g	%
			Vitamin D	mcg	%

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Calcium	mg	%
Iron	mg	%
Potassium	mg	%

* The % Daily Value (DV) tells you how much a nutrient in a serving off food contributes to a daily diet. 2,000 calories a day as used for general nutrition advice.

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FINISHED PRODUCT STANDARDS	
ATTRIBUTE	DESCRIPTION
Appearance / Colour	Red / orange colour pulpy sauce with specs of kasuri methi and dark spices and particulates of onions.
Flavour	Tomato smoked paprika and dairy. Little heat at back of throat.
Texture	Pulpy and smooth but could be bitty when you bite on kibbled onion. Grittiness from spices.
Heat Level	1 Chilli- Mild

CHEMICAL STANDARDS (complete only as appropriate)					
TEST	METHOD	FREQUENCY	MIN	MAX	UoM
pH	pH meter	Each Batch	3.75	4.05	pH
Acidity	Auto Titration	Each Batch	0	0	%
Salt	Auto Titration	Each Batch	0.6	0.8	%
Moisture	Water Loss on Drying	Each Batch	78.5	81.5	%
Viscosity	Bostwick Spread Test	Each Batch	9	12	cm in 10s
Brix	Refractometer	Not Tested	0	0	-
Colour	Colourimeter	Each Batch	0	0	ok/nok

MICROBIOLOGICAL STANDARDS		
Test	Limit	Testing frequency
Anaerobic Thermophilic Spores	<10cfu/g	Annually
Bacillus spp	<10cfu/g	Annually
Sulphite reducing Clostridium	<10cfu/g	Annually
Lactic Acid Bacteria	<10cfu/g	Annually
E Coli	not tested	not tested

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Salmonella spp	not tested	not tested
Staphylococcus Aureus	not tested	not tested
Mould OGYE	not tested	not tested
Yeast OGYE	not tested	not tested
TVC 30C in 48h	not tested	not tested
Enterobacteriaceae	not tested	not tested
Presumptive Bacillus Cereus	not tested	not tested

Foreign Body Control

Metal Detection					
Line	Fe (mm)	Non-Fe (mm)	SS (mm)	Fe - customer requirement (mm)	Testing Frequency
Leigh - SIG	1.8	1.8	3	20	Start of the shift, start of a new recipe / product, at the end of a recipe / product & every 60 minutes. 20mm Fe - Start of the shift & at the end of shift

Other Foreign Body Control		
Foreign body control system	Used?	Details
X-Ray Detection System	NO	None
Optical Detection System	NO	None
Sieve/Filtration	NO	None
Magnets	NO	None
Other Systems	NO	None

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PRODUCT STORAGE	
Total Shelf Life	545 days
Recommended Unopened Storage Conditions	Store in a cool, dry place away from direct sunlight.
Durability Date (Type) (Location)	Format: BBE MM/YYYY YDDD HH:MM Location: On cap
Example of Lot Marking Format for Traceability & Location	BBE 12/2026 5162 10:26
Shelf Life Once Opened	Once opened use immediately
Recommended Opened Storage Conditions	Once opened, use immediately.

PACKAGING DETAILS				
Packaging Level	Item Description	Packaging Category	Packaging Material	Recyclable?
Secondary	GLUE COOLMELT ULTRA 120	Adhesives	Other	No
Tertiary	POTS ICE PRINTER RIBBON 76X830	Miscellaneous	Other	No
Tertiary	STRETCHFILM AIRO 200 LITE	Laminate/Flexibles	LDPE	Yes
Primary	GLUE LABELLING XP500 PLUS	Adhesives	Other	No
Secondary	SHRINKFILM 300MM X 40MU	Laminate/Flexibles	LDPE	Yes
Tertiary	LAYER PAD 1140 X 900	Corrugated	Corrugate	Yes
Secondary	OUTER CASE LABEL 70X110MM	Paper Label - Self Adhesive	Paper	No
Secondary	SRP PTKS 450G UK SIG	Corrugated	Corrugate	No
Primary	JAR 450G GLASS(1753)	Glass Bottles/Jars	Glass	No
Primary	Patak Butter Chkn 450g UK LBL	Paper Label - Wet Gum	Paper	Yes
Primary	CAP METAL 63ECB PTK N61 BPANI	Metal Closures/Can Ends	Steel	Yes

PALLETISATION DETAILS	
Cases per Pallet Layer	32
Layers per Pallet	8
Pallet Dimensions (W x D) (m)	1.200 x 1.000mm
Overall Pallet Height (m)	1.393
Gross Weight of Pallet (kg)	1182
ALTERNATIVE PALLETISATION DETAILS	
Product Code	
Market	European Markets
Cases per Pallet Layer	25
Layers per Pallet	8
Pallet Dimensions (W x D) (m)	
Overall Pallet Height (m)	1.374
Gross Weight of Pallet (kg)	985

SITE ACCREDITATION		YES / NO (IF YES, STATE LEVEL/GRADE)
BRC Global Food Safety Standard	A+	
RSPO	Certified	
Halal	Certified	
Kosher	None	No kosher certified products at Leigh

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Organic	None	No organic products at Leigh
IFS Standard	None	None
HACCP	None	We don't have a HACCP certificate as the BRC certificate covers HACCP principles.
ISO	None	Not required
Sedex	None	ZC1092181 - we are Sedex members

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SUPPLIER DECLARATION

AB World Foods Ltd. hereby warrants that the specified product shall conform to the nature, substance and quality parameters specified herein.

“The specified product is manufactured in accordance with all relevant UK/EU legislation and where applicable, other local legislation in any relevant market for which the product is originally intended.”

The information contained within this document is confidential, must not be communicated to third parties without the prior knowledge and approval of AB World Foods Ltd, and must not be altered.

SPECIFICATION AGREEMENT		
Customer agreement:	Print name:	
	Sign:	
	Date:	

ABWF Technical agreement:	Print name:	Elizabeth Turner
	Sign:	
	Date:	2026/7/8

Please return a signed and dated copy of this specification to the relevant AB World Foods Ltd. Technical contact in acceptance of this document. Failure to do so within 28 days of receipt will be taken as agreement of this document’s contents.

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Appendix: Label

A TOMATO AND BUTTER BASED SAUCE WITH FENUGREEK AND GREEN CARDAMOM.

SHOPPING LIST

4 chicken breasts or 400g paneer

EASY BUTTER CHICKEN FOR 4

1 FRY the diced chicken breasts or paneer for 5 MINS in a little oil until sealed.

2 ADD the sauce and simmer for 15 MINS until the chicken or paneer is cooked through.

TRY adding a handful of peppers whilst simmering the sauce.
Recipe inspiration: www.pataks.com

INGREDIENTS:

Water, Tomato (10%), Single Cream (MILK) (7%), Butter (MILK) (3.5%), Concentrated Tomato Puree (2.5%), Modified Maize Starch, Sugar, Spices (Spices, Coriander, Cumin, Green Cardamom), Rapeseed Oil, Dried Onion, Garlic Puree, Ginger Puree, Whey Protein Concentrate (MILK), Salt, Acids (Lactic Acid, Citric Acid), Paprika Extract, Dried Fenugreek Leaf.

NUTRITIONAL INFORMATION:

Typical Values	Per 100g
Energy	423kJ/101kcal
Fat	6.6g
of which saturates	2.7g
Carbohydrate	8.7g
of which sugars	4.9g
Protein	1.1g
Salt	0.59g

AMOUNTS PER 112.5g AS SOLD CONTAINS

Energy	476kJ / 114kcal	6%
Fat	7.5 g	11%
Saturates	3.0 g	15%
Sugars	5.5 g	6%
Salt	0.66 g	11%

of an adults reference intake
Typical values (as sold) per 100g:
Energy 423kJ / 101kcal

BUTTER CHICKEN COOKING SAUCE

4 SERVES | MILD | 20 MINUTES

GLUTEN FREE

VEGETARIAN FRIENDLY

450g e

5 011308 505062

LEAS19Q07

Recycle

ALLERGY ADVICE:

For allergens, see ingredients in **BOLD**. May also contain peanuts and nuts. Best Before End: See Lid. Store in a cool, dry place away from direct sunlight. Once opened use immediately.

AB World Foods Ltd., Leigh, WN7 5RS, UK
AB Foods Polska Sp. z o.o., ul. Przemysłowa 2, 67-100 Nowa Sol, Poland
UK: 0800 0195 617
ROI: 0044 800 0195 617

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AMENDMENT HISTORY			
Date	Name	Specification Version	Amendment Details
2026/7/8	BSG/ETURNER1	1	Specification creation